

65 Atlas
Elegance Wood
Catalogo tecnico



65 Atlas Elegance Wood

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NOTE GENERALI

PROFILATI

Sono estrusi in lega EN AW 6060 con stato di fornitura T6 e temprati in accordo con le UNI EN 573-3, UNI EN 573-4 e la UNI 755-2.

La lunghezza delle barre dei profilati è di mm 6500 (lunghezza commerciale). Per lunghezze differenti, contattare il nostro Servizio Commerciale. Il peso dei profilati riportato sul catalogo è quello teorico, quindi potrà variare in funzione delle tolleranze dimensionali e di spessore regolamentate dalla UNI EN 12020-1 e 12020-2.

IMBALLAGGIO

Impiegare la giusta protezione (le barre non devono essere a contatto tra di loro), evitare di esporre i profilati direttamente ai raggi solari. In ogni caso il prodotto impiegato per eventuali reimpballi deve essere compatibile con la verniciatura o l'ossidazione, seguendo le istruzioni del fornitore.

VERNICIATURA

Nei profilati verniciati, le cave piccole, in particolare quelle delle guarnizioni, possono essere ridotte dallo spessore della vernice stessa. Per limitare il processo della corrosione filiforme occorre eseguire alcune regole quali: sigillare le parti tagliate (vedi taglio 45°), evitare ristagni di condensa all'interno del serramento (aerazione). I profilati a taglio termico sottoposti a verniciatura devono subire un trattamento termico di cottura della verniciatura a temperatura di 180°(-0° +20°) per circa 20 minuti.

Durante tutto il processo di verniciatura, i profilati devono essere supportati in modo da mantenere la rettilineità iniziale e non subire deformazione.

LAVORAZIONE

Durante le fasi di lavorazione, occorre manovrare con delicatezza i profilati, usare la massima cura nella movimentazione dei pezzi, eliminare scorie o residui di trucioli delle lavorazioni precedenti.

ACCESSORI

Per un buon funzionamento del serramento, si consiglia di attenersi alla tecnologia e utilizzare accessori e guarnizioni riportati sul catalogo tecnico.

POSA IN OPERA

E' buona norma installare per ultimo il serramento, così si eviteranno inconvenienti che si possono presentare in cantiere. Fare installare il serramento da personale specializzato, perchè per un buon funzionamento la posa in opera è importante.

MANUTENZIONE

Fare periodicamente con molta attenzione ed appositi olii, la lubrificazione accessoristica. Per mantenere inalterate nel tempo le superfici verniciate o anodizzate è opportuno che vengano pulite con opportuni prodotti non abrasivi, non a base ammoniacale, ma neutri.

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DESCRIZIONE TECNICA DEL SISTEMA

Profilati estrusi in alluminio lega:	EN AW 6060
Stato di fornitura:	T6
Tolleranze dimensionali e spessori:	EN 12020/2

Sistema di tenuta aria-acqua

Giunto aperto, con guarnizione centrale in Epdm coestruso ed angoli vulcanizzati, strutturata per sopportare particolari condizioni di basse pressioni o depressioni. Guarnizione di battuta interna con funzione di parapolvere e di ammortizzatore.

Dimensioni base del sistema

Telai fissi:	70.5 mm
Telai apribili:	91 mm
Altezza aletta vetro:	22 mm
Campo vetro:	da 23 mm a 42 mm
Sovrapposizione muro dei telai fissi:	22.2 mm
Ferramenta:	Pista 16 interasse 13mm

Ancoraggio vetri/pannelli

Ad avvitare con fermavetro squadrate.

Tipologie previste

Serramenti a battente ad una o più ante con aperture interne, porte balcone.

Architettonica

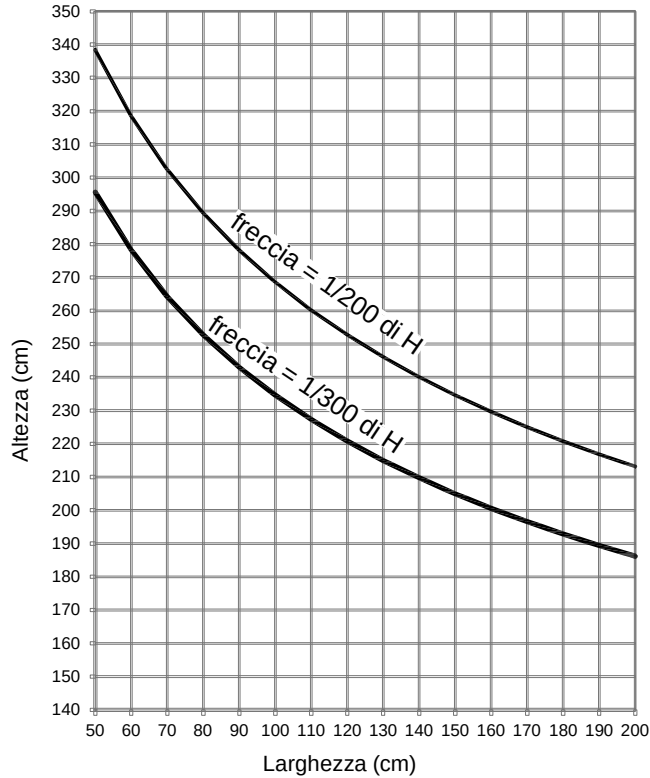
Aspetto delle sezioni a vista con complanarità esterna e sormonto interno.

La parte in vista esterna potrà essere con estetiche stondate, squadrate, piane e linea ferro.

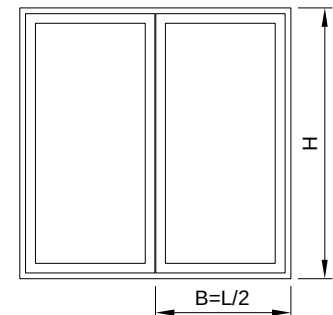
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LIMITI D'IMPIEGO

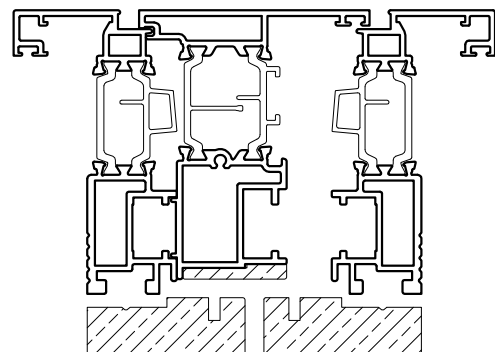
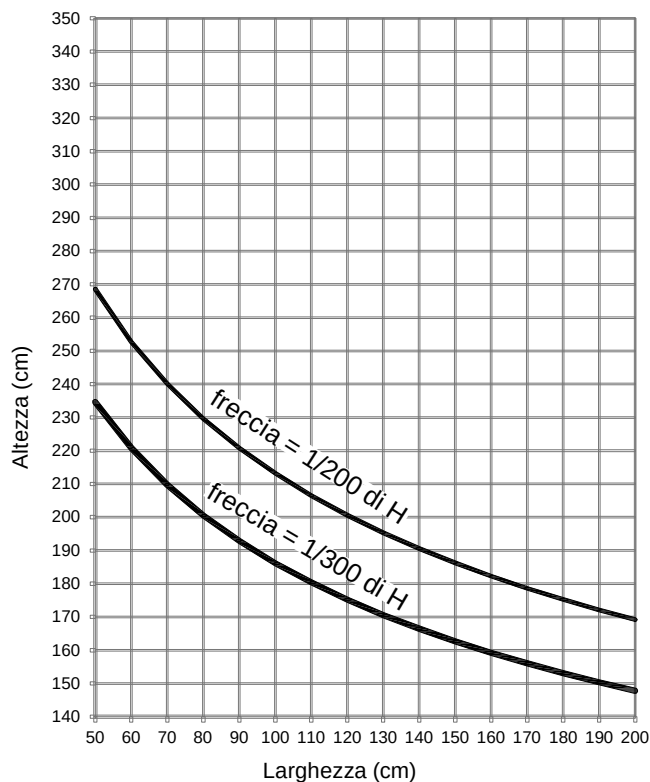
CARICO DEL VENTO 600Pascal



Verificare che la freccia del profilato sia compatibile con il vetro impiegato



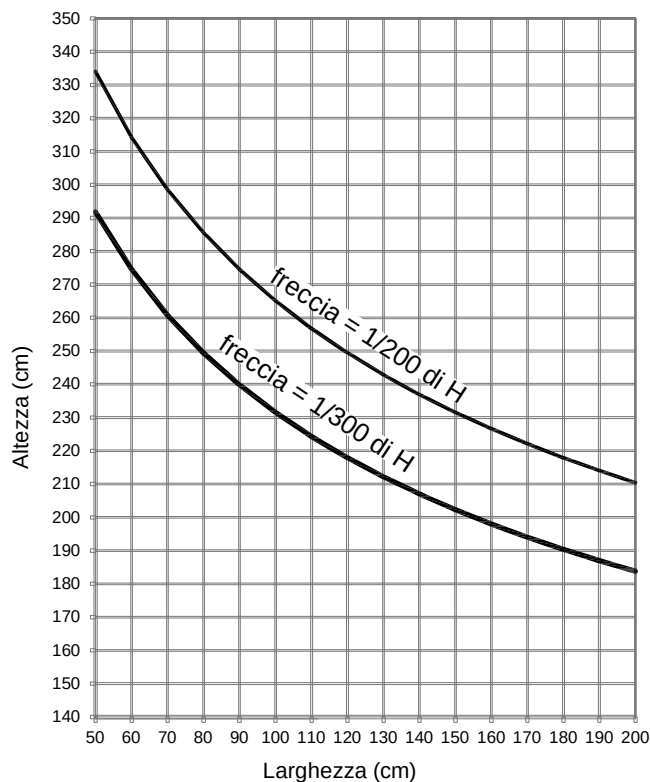
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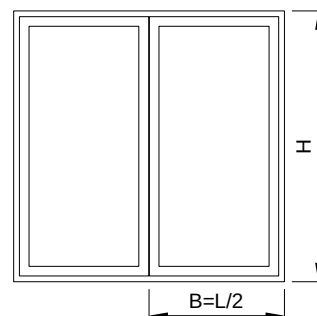
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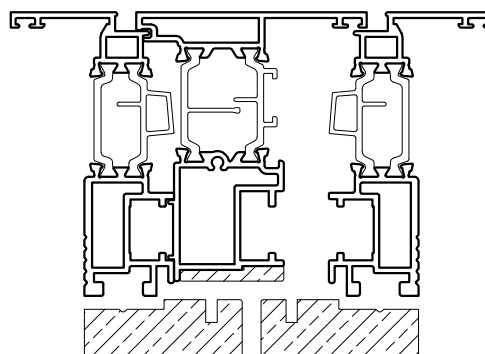
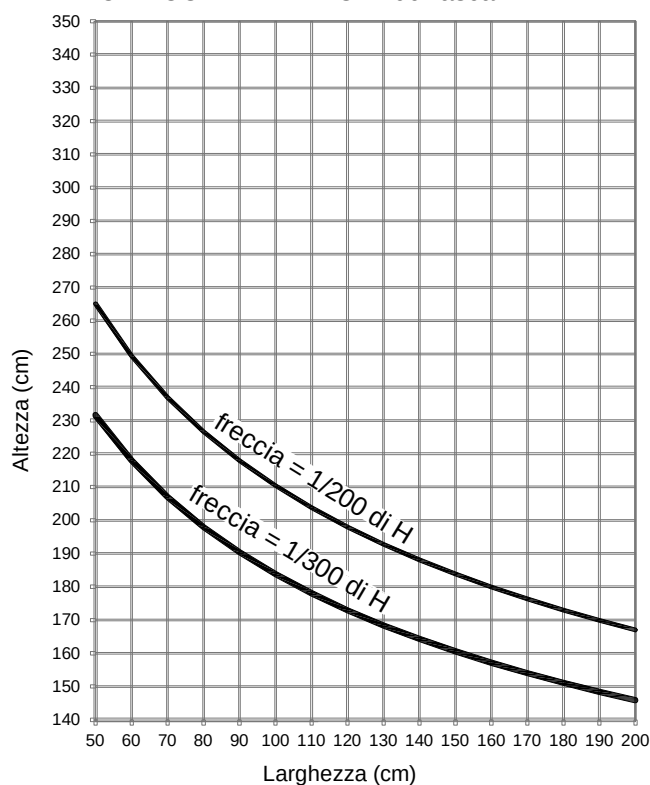
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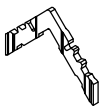
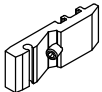
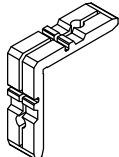
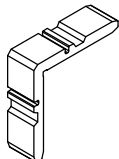
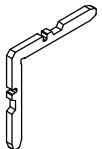
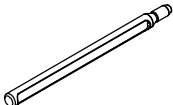
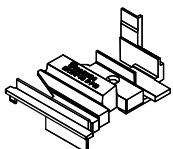
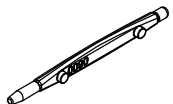
Verificare che la freccia del profilato sia compatibile con il vetro impiegato



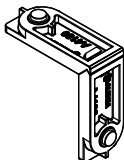
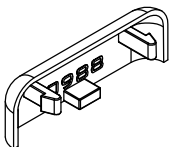
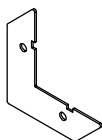
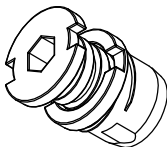
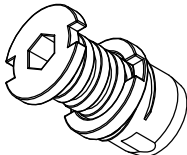
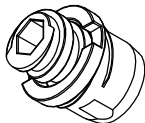
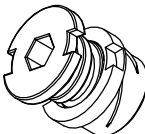
CARICO DEL VENTO 1200Pascal



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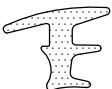
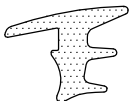
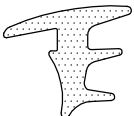
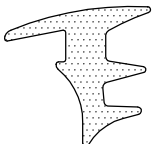
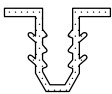
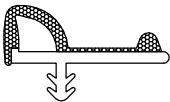
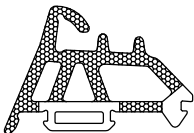
ACCESSORI	CODICE	DESCRIZIONE	UNITA'	MATERIALI
	EK12027	Squadretta estrusa a spinare 4,9 x 12,2mm	200 Pz.	Alluminio
	EK13018	Cavallo esterno traversi 5,9 x 14,6mm	50 Pz.	Alluminio
	EK15094	Spina Ø 8 x 10 mm per EK16118	400 Pz.	Acciaio Zincato
	EK16118	Squadretta estrusa a spinare 8 x 22 mm	100 Pz.	Alluminio
	EK16118C	Squadretta estrusa a cianfrinare 8 x 22 mm	100 Pz.	Alluminio
	EK16118E	Squadretta estrusa a spinare-cianfrinare 4,9 x 8 mm	200 Pz.	Alluminio
	EK5515008	Spina con manico Ø 3 x 5,5mm per squadretta EK16118E	400 Pz.	Zama
	EKTAP73DP16	Coppia tappi per riporto centrale piano pista 16 5ATT6524	100 Cp.	EPDM
	EP468512	Blocchetto di assemblaggio per profilati legno su profilati in alluminio	250 Pz.	Poliammide
	LM0090	Spina con manico Ø 3 x 10mm per squadrette EK12027-EK12028	400 Pz.	Zama

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ACCESSORI	CODICE	DESCRIZIONE	UNITA'	MATERIALI
	LM2019	Squadretta di allineamento con eccentrico 4,1 x 15,8mm	250 Pz.	Alluminio
	LM4180	Squadretta a pulsante 7,9 x 22mm	250 Pz.	Alluminio
	ME988	Cappetta copri foro scarico acqua	250 Pz.	Nylon
	SA0135	Squadretta di allineamento alette telai e ante 13,5 x 1mm	250 Pz.	Acciaio
	SA0135-1			Alluminio
	PR600.01	Pressore Rapid-Block Z/P perno corto	200 Pz.	Zama Nylon
	PR600.02	Pressore Rapid-Block Z/P perno lungo	200 Pz.	Zama Nylon
	PR600.05	Pressore Rapid-Block Z/P perno raso	200 Pz.	Zama Nylon
	PR600.98	Spessore per pressori Rapid-Block Z/P	100 Pz.	Nylon
	PR700.03	Pressore Rapid-Block Z/P H 10 mm.	200 Pz.	Nylon
	NO8001/1	Elemento plastico per comporre il controtelaio a Taglio Termico (vedi pagine sezioni)	Barre 5 mt.	Esadur

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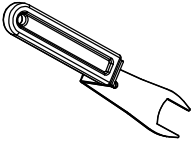
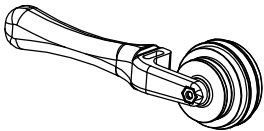
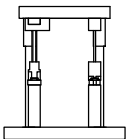
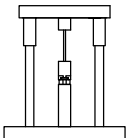
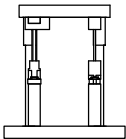
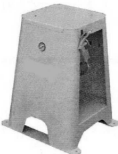
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GUARNIZIONI	CODICE	DESCRIZIONE	UNITA'	MATERIALI
	CO0UP3W	Guarnizione a chiodo interna spazio 3 mm.	Bobine 300 ml.	PVC
	CO0UP4W	Guarnizione a chiodo interna spazio 4 mm.	Bobine 250 ml.	PVC
	CO0UP5W	Guarnizione a chiodo interna spazio 5 mm.	Bobine 150 ml.	PVC
	CO0UP6W	Guarnizione a chiodo interna spazio 6 mm.	Bobine 125 ml.	PVC
	CO0UP7W	Guarnizione a chiodo interna spazio 7 mm.	Bobine 90 ml.	PVC
	CO0UP8W	Guarnizione a chiodo interna spazio 8 mm.	Bobine 70 ml.	PVC
	CO02217	Guarnizione fissaggio fermavetro	Bobine 150 ml.	EPDM
	CO08120	Guarnizione di battuta interna	Bobine 40 ml.	EPDM
	IS40691	Guarnizione a pressione esterna spazio 3,5 mm	Bobine 200 ml.	EPDM coestruso
	IS40784	Guarnizione Centrale	Rotoli da 50ml	EPDM coestruso

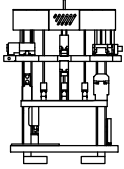
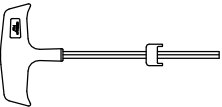
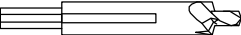
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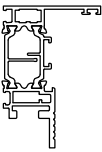
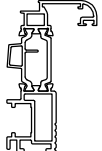
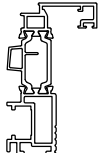
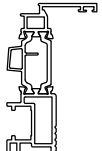
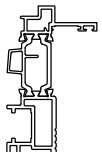
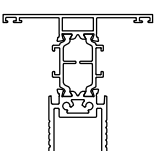
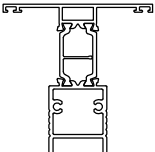
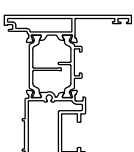
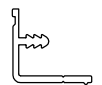
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	EP3034	Chiave per fissaggio blocchetti	1
	ES5043	Rotella per inserimento guarnizione centrale IS40784	1
	M3PU16/3000-5	Pressa universale pneumatica a 5 postazioni Kg. 3000	1
	M3PU16/1500	Pressa universale pneumatica a 2 postazioni Kg. 1500	1
	M3AG02001	Unità tranciante per 65 Atlas Elegance per esecuzione - foro Ø8 squadrette interne - foro Ø3 squadrette esterne	1
	M3AG02006	Unità tranciante per esecuzione - scarico acqua	1
	M3AG02007	Unità tranciante per esecuzione - foro Ø3 cavallotti esterni	1
	OE2990021	Pressa universale pneumatica a 12 + 2 postazioni	1
	OE2990026	Pressa universale pneumatica a 5 + 2 postazioni	1
	OE4000010	Basamento per Pressa OE2990021	1

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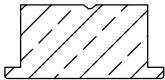
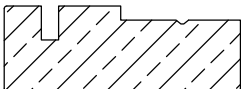
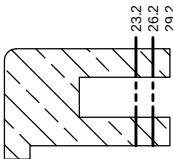
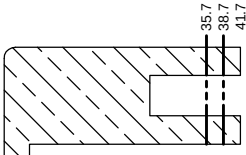
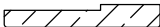
ATTREZZATURE	CODICE	DESCRIZIONE	UNITA'
	OE4000269	Basamento per Pressa OE2990026	1
	OE4050008	Carrello porta stampe	1
	OE4090126	Unità tranciante per esecuzione - Scarico acqua	1
	OM3190791	Punzonatrice pneumatica completa	1
	RH008	Chiave per pressori Rapid-Block	1
	RP019	Punta a due diametri 16,3 - 7mm. per pressori Rapid-Block	1
	RP023	Lamatore Ø 21,5mm. per punta RP019	1

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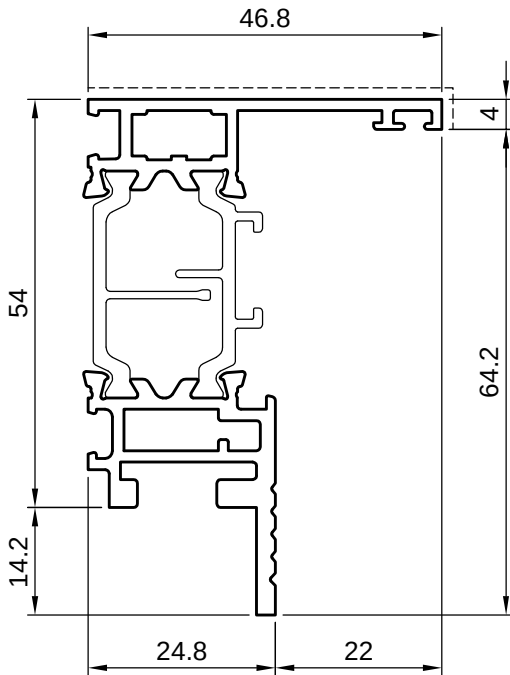
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y PROFILATI x	CODICE	DESCRIZIONE	Kg/m	SUP. IN VISTA mm	PERIM. ESTERNO mm	Jx cm ⁴	Jy cm ⁴
	5ATTW003 5ATTW003 EVO	Telaio "L" - "Z"	1,178	54	331	14,86	3,54
	5ATTW013 5ATTW013 EVO	Anta stondata	1,230	52	379	21,85	3,33
	5ATTW014 5ATTW014 EVO	Anta squadrata	1,242	62	385	22,34	3,56
	5ATTW015 5ATTW015 EVO	Anta piana	1,173	47	350	20,64	2,48
	5ATTW016 5ATTW016 EVO	Anta linea ferro	1,190	54	344	19,40	2,53
	5ATTW017 5ATTW017 EVO	Traverso H 72mm parti fisse	1,461	80	447	20,15	7,49
	5ATTW018 5ATTW018 EVO	Traverso H 72mm parti apribili	1,474	80	399	28,46	8,08
	5ATTW019 5ATTW019 EVO	Riporto centrale	1,345	70	365	21,70	6,27
	5AT45310	Fermavetro	0,221	--	103	--	--

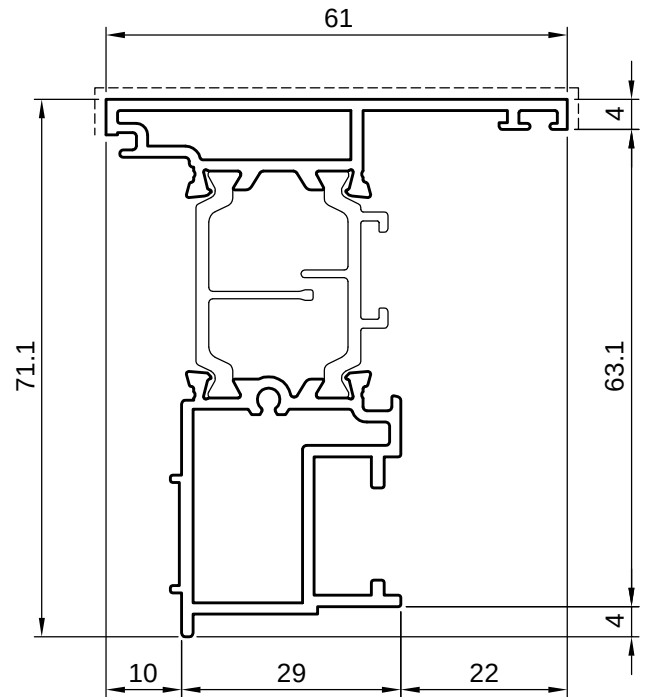
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SAGOMARIO MASSELLI	CODICE	PROFILATI
	AtlasW21	5ATTW003 Telaio "L" 5ATTW017 Traverso H 72mm parti fisse 5ATTW018 Traverso H 72mm parti apribili
	AtlasW22	5ATTW003 Telaio "Z"
	AtlasW23	5ATTW013 - 5ATTW014 5ATTW015 - 5ATTW016 Ante
	AtlasW24	5AT45310 Fermavetro 29.2 - 26.2 - 23.2mm
	AtlasW25	5AT45310 Fermavetro 41.7 - 38.7 - 35.7mm
	AtlasW26	5ATTW019 Riporto centrale

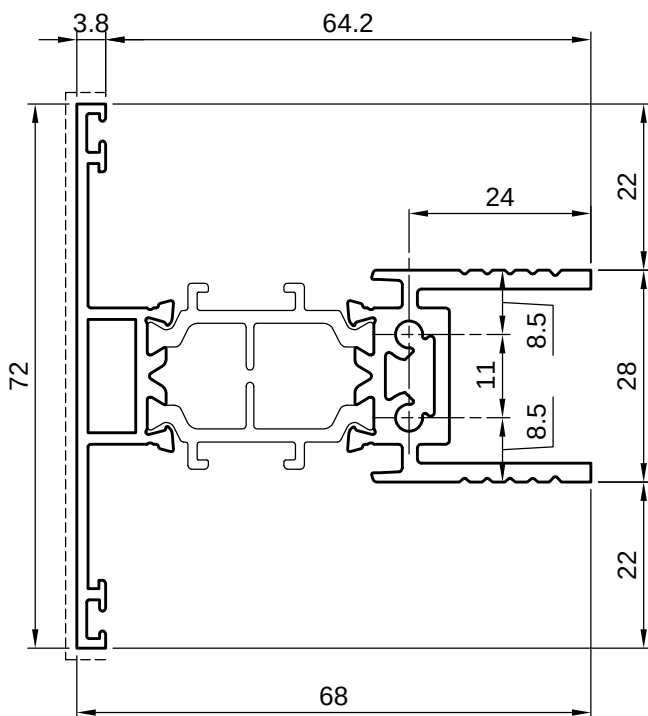
65 Atlas Elegance Wood



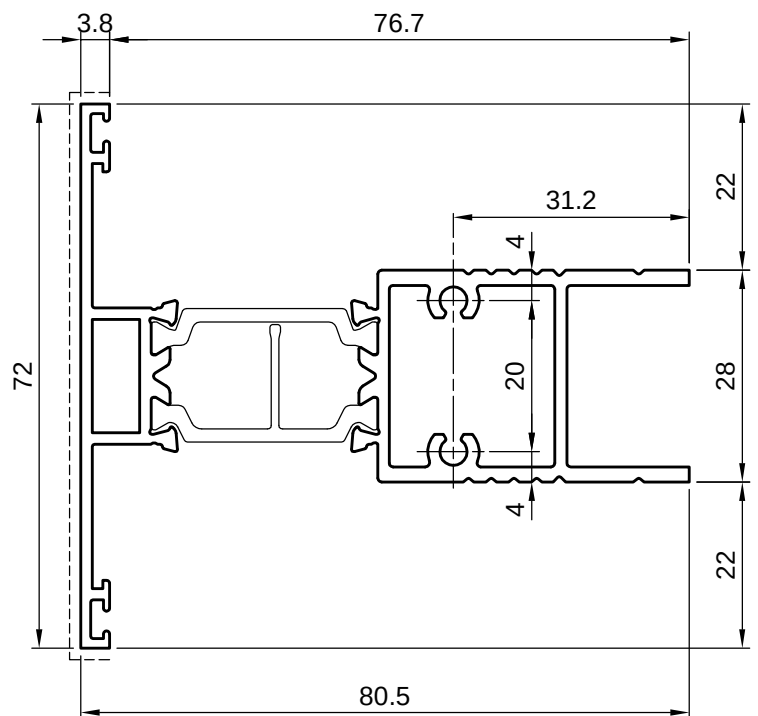
5ATTW003
5ATTW003 EVO
kg/ml 1,178
sup. in vista 54 mm



5ATTW019
5ATTW019 EVO
kg/ml 1,345
sup. in vista 70 mm

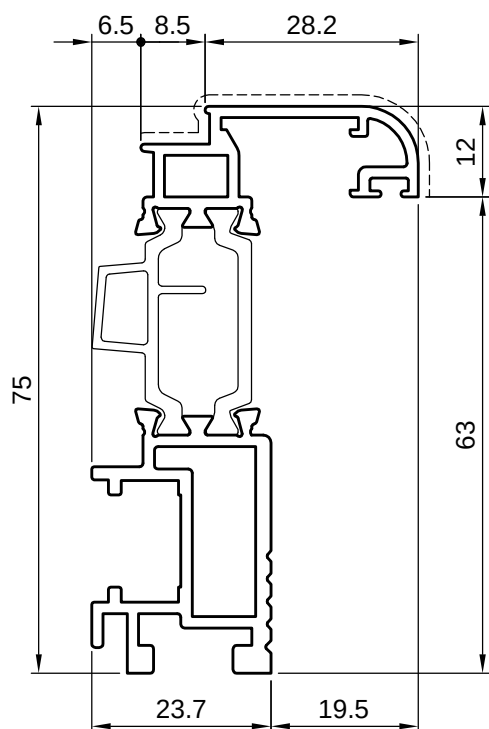


5ATTW017
5ATTW017 EVO
kg/ml 1,461
sup. in vista 80 mm

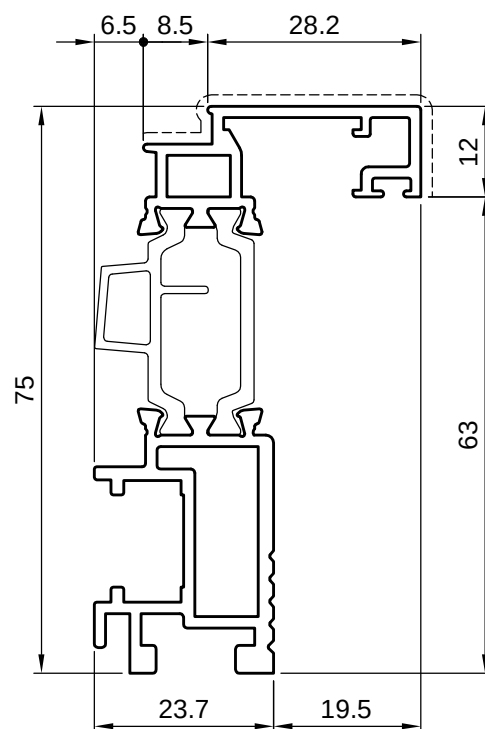


5ATTW018
5ATTW018 EVO
kg/ml 1,474
sup. in vista 80 mm

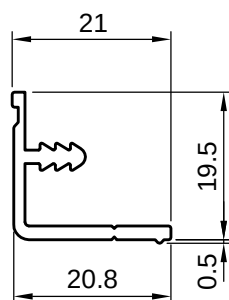
65 Atlas Elegance Wood



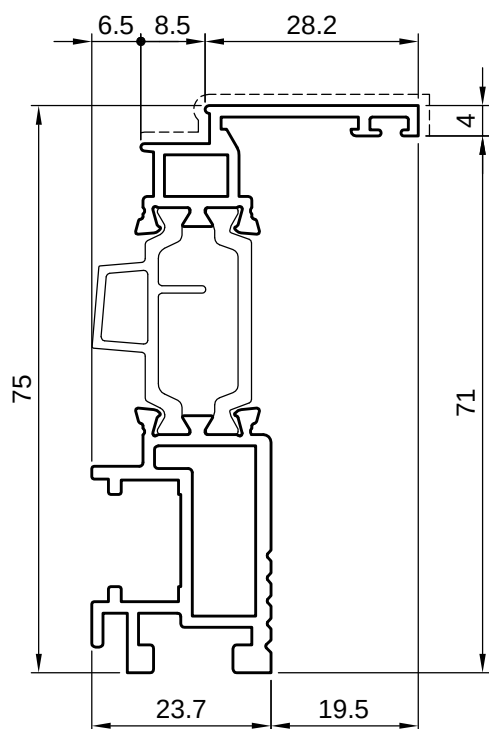
5ATTW013
5ATTW013 EVO
kg/ml 1,230
sup. in vista 52 mm



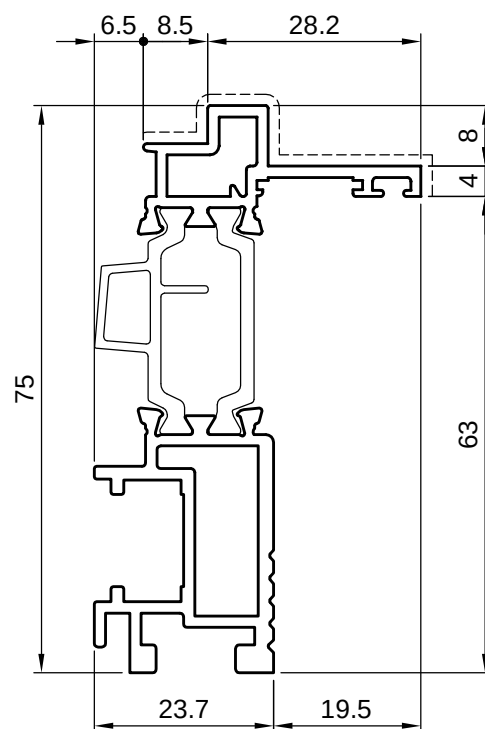
5ATTW014
5ATTW014 EVO
kg/ml 1,242
sup. in vista 62 mm



5AT45310
kg/ml 0,221
sup. in vista -- mm

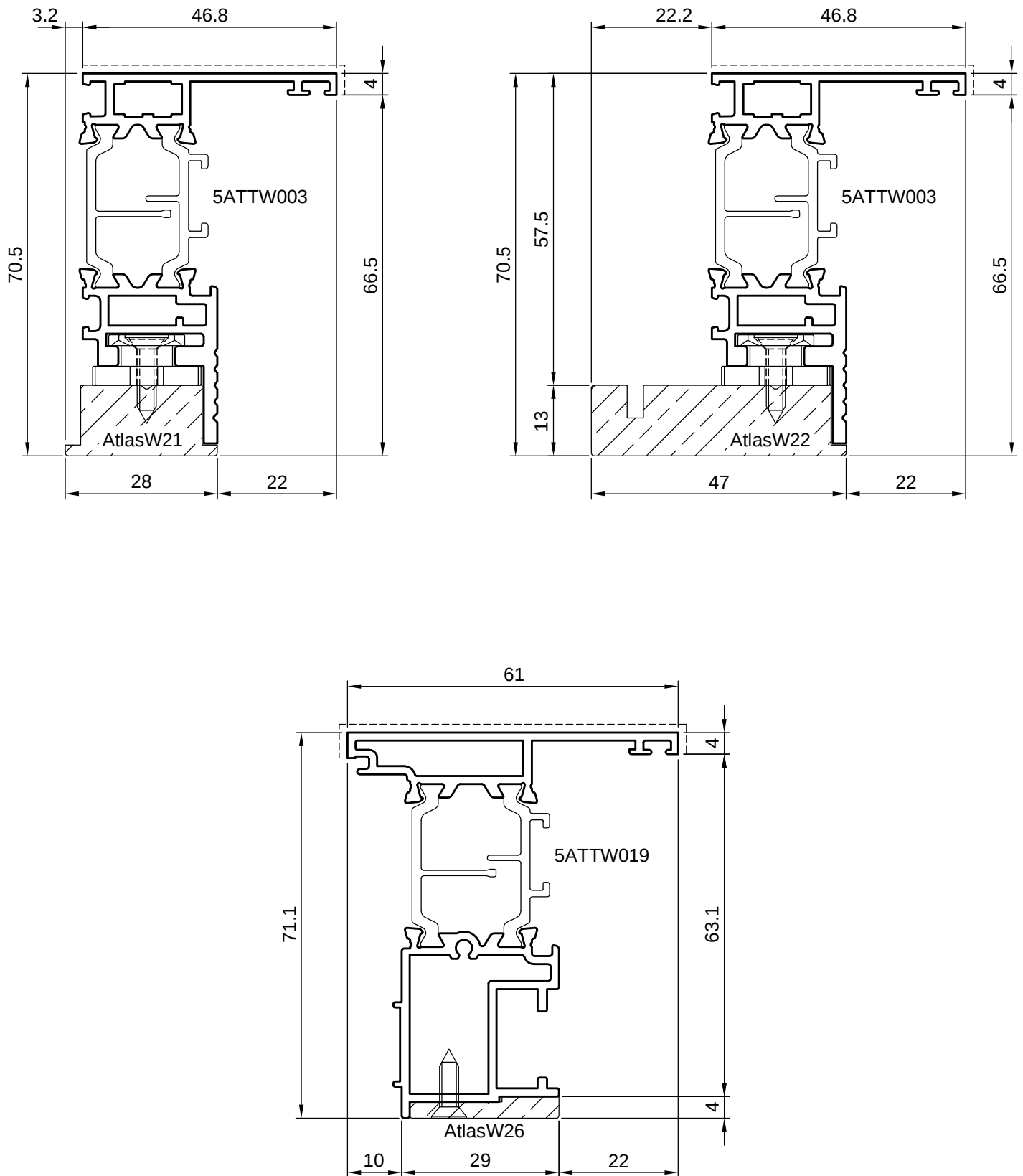


5ATTW015
5ATTW015 EVO
kg/ml 1,173
sup. in vista 47 mm

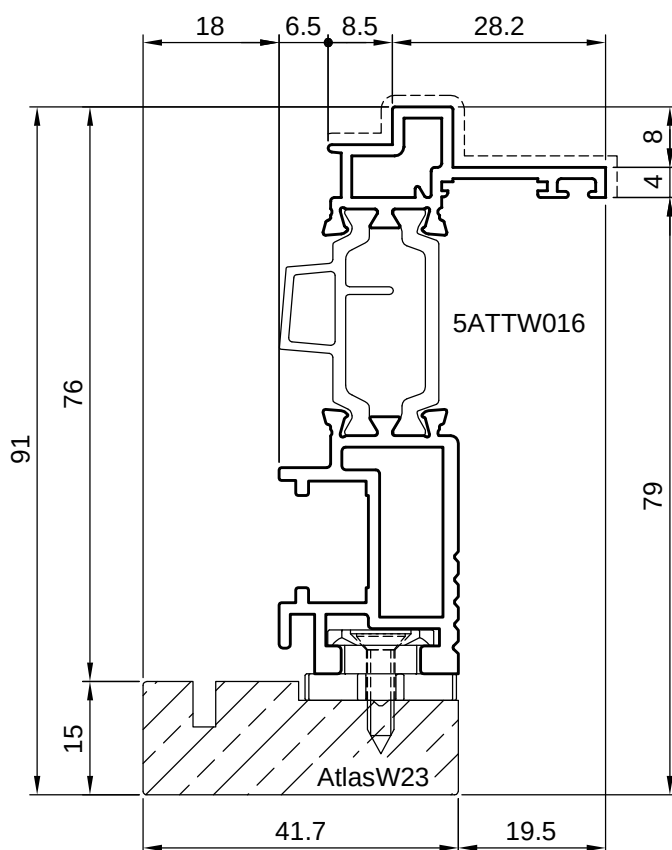
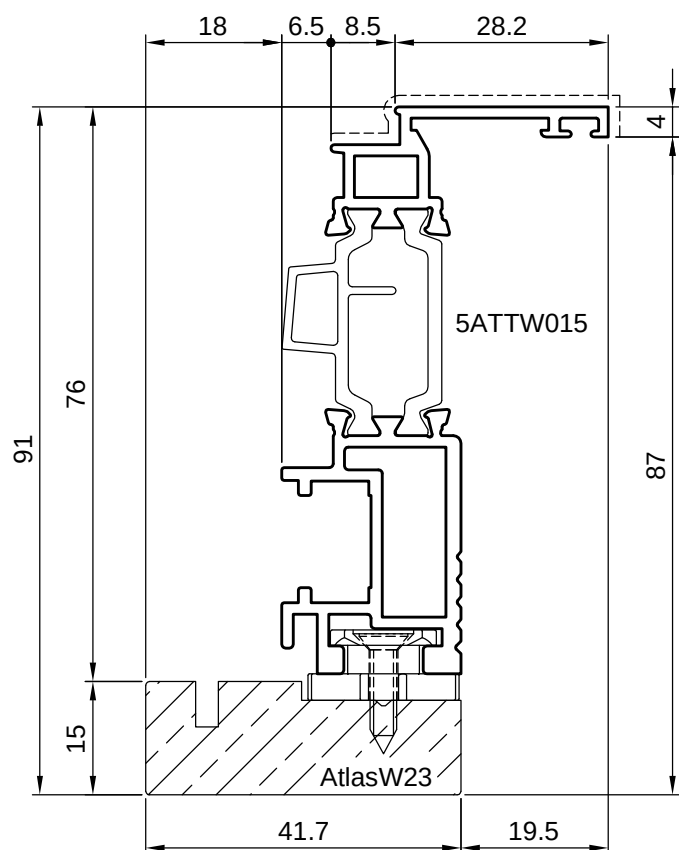
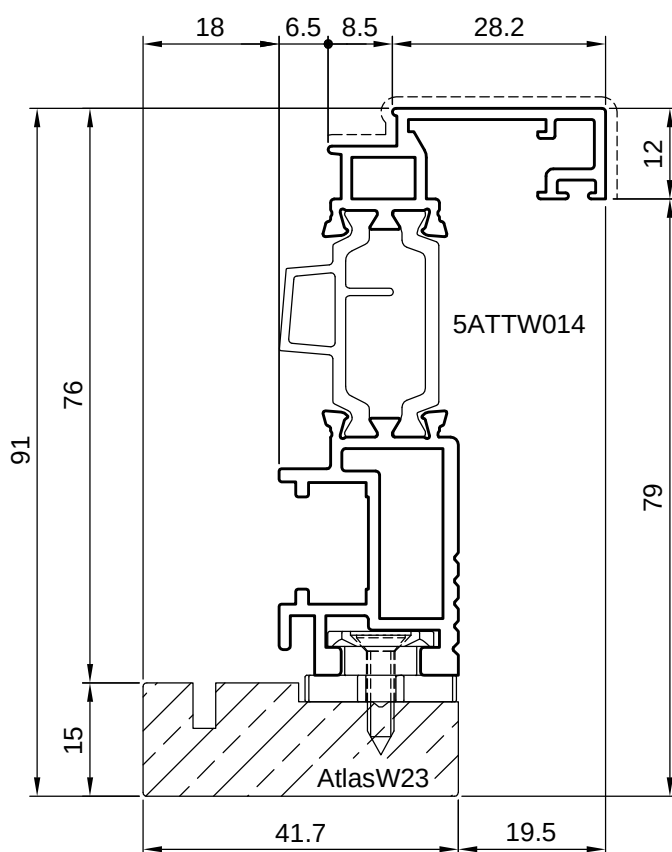
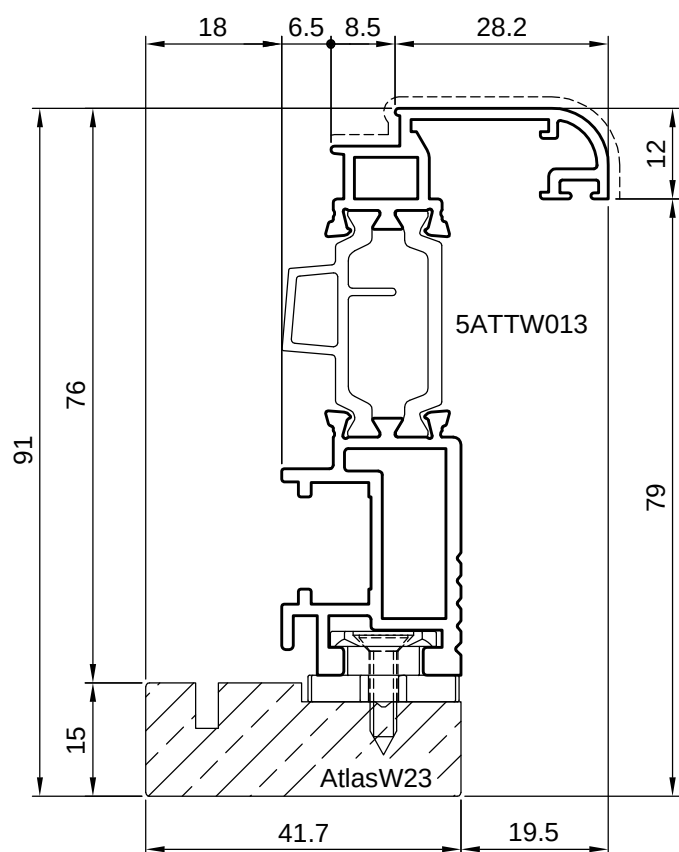


5ATTW016
5ATTW016 EVO
kg/ml 1,190
sup. in vista 54 mm

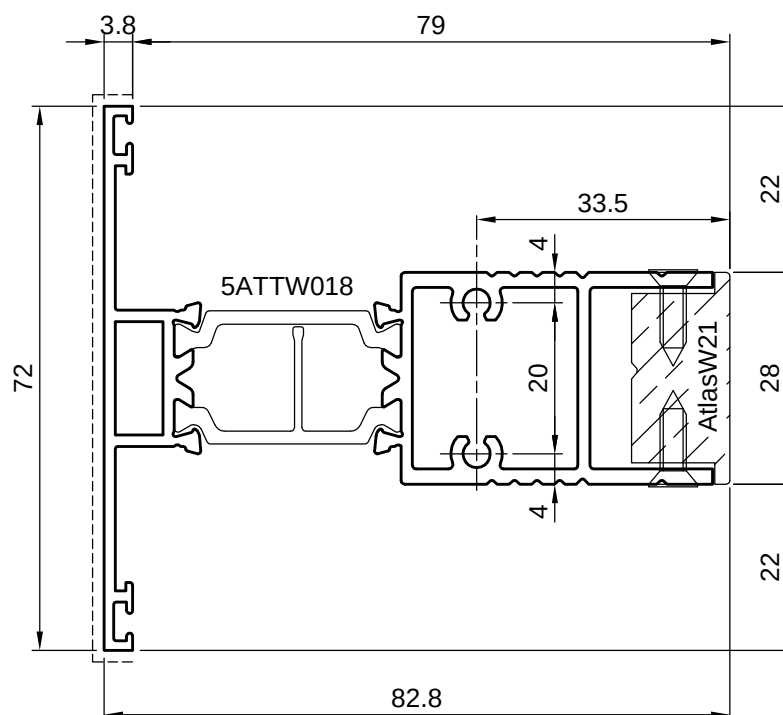
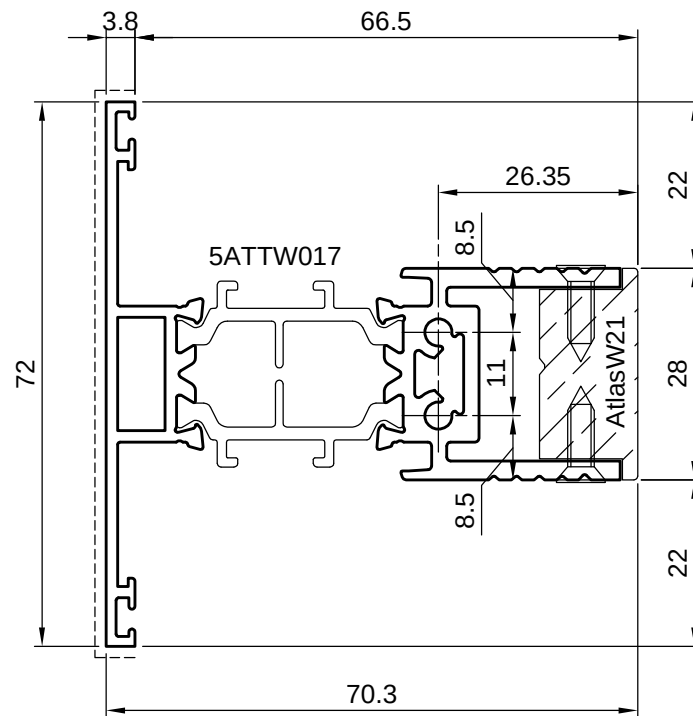
65 Atlas Elegance Wood



65 Atlas Elegance Wood

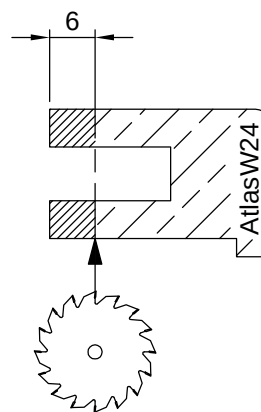
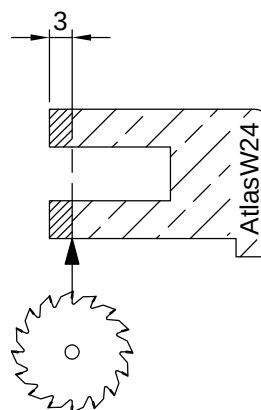
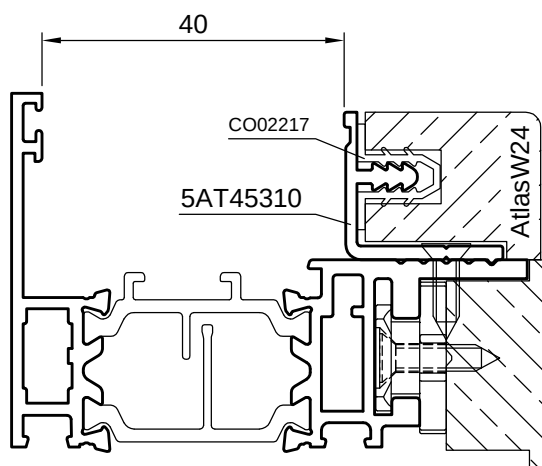
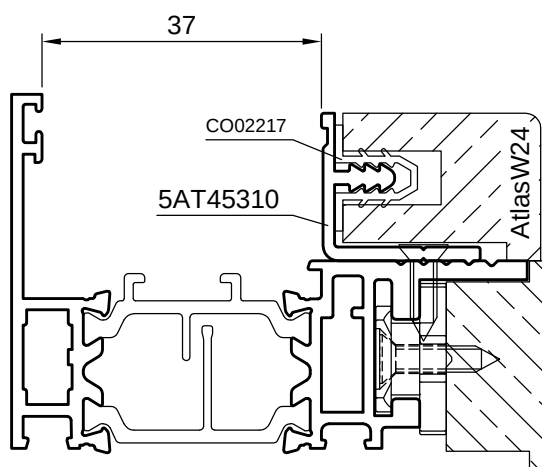
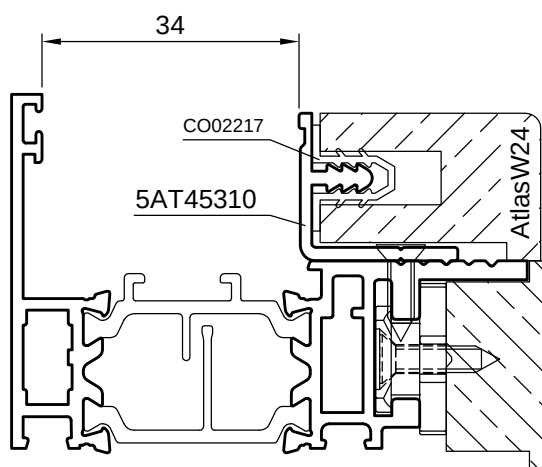


65 Atlas Elegance Wood



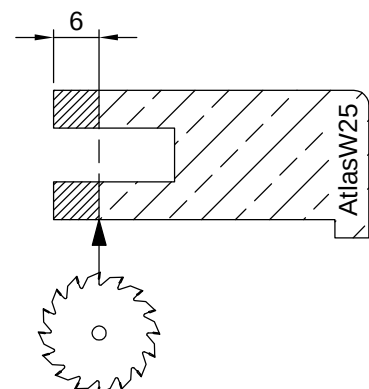
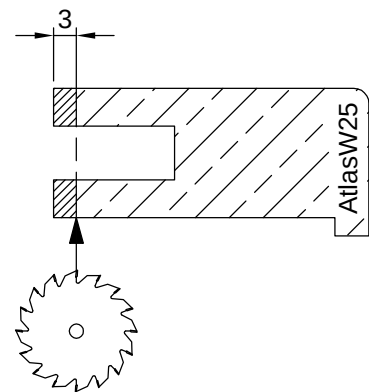
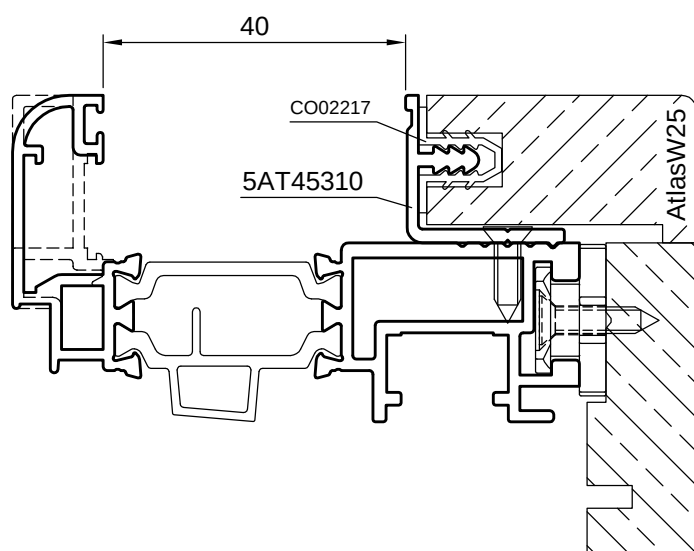
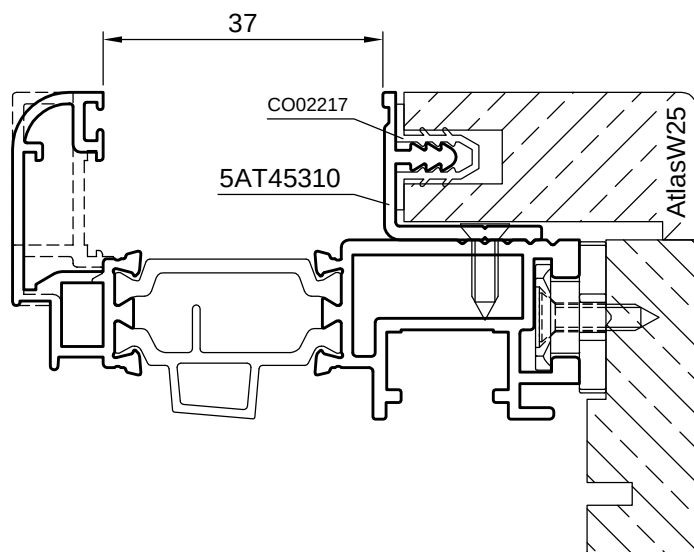
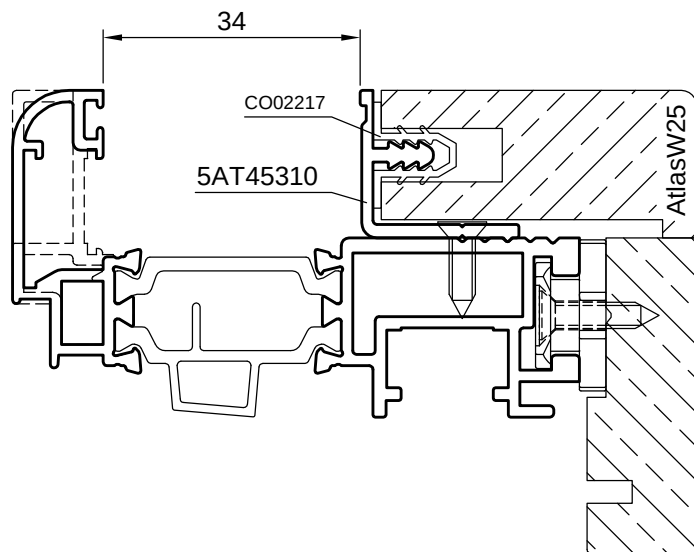
65 Atlas Elegance Wood

SPAZI VETRI - PARTI FISSE



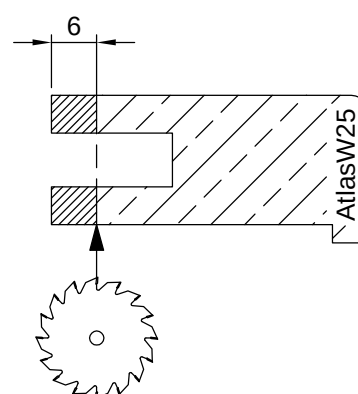
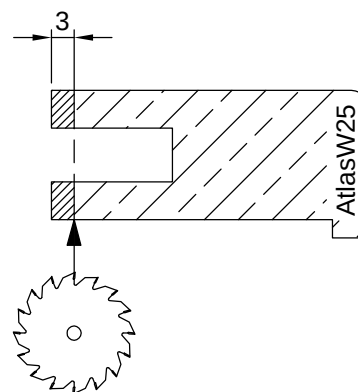
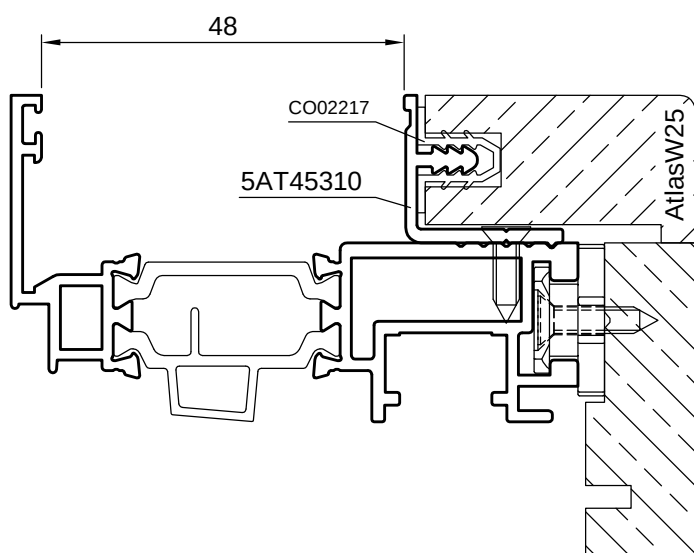
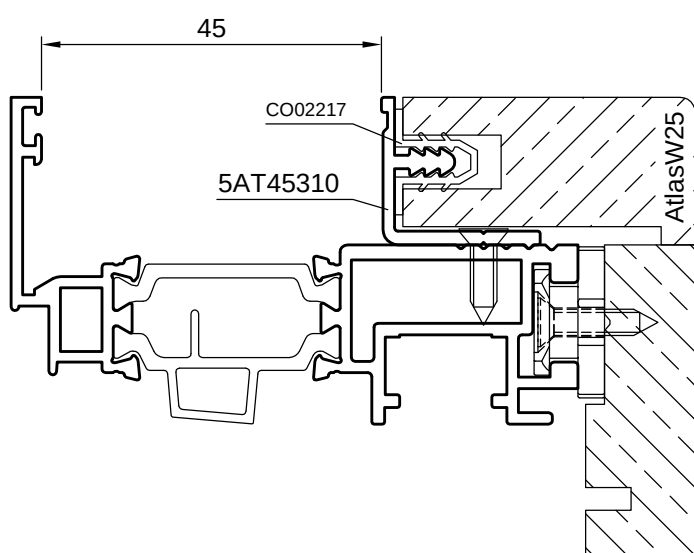
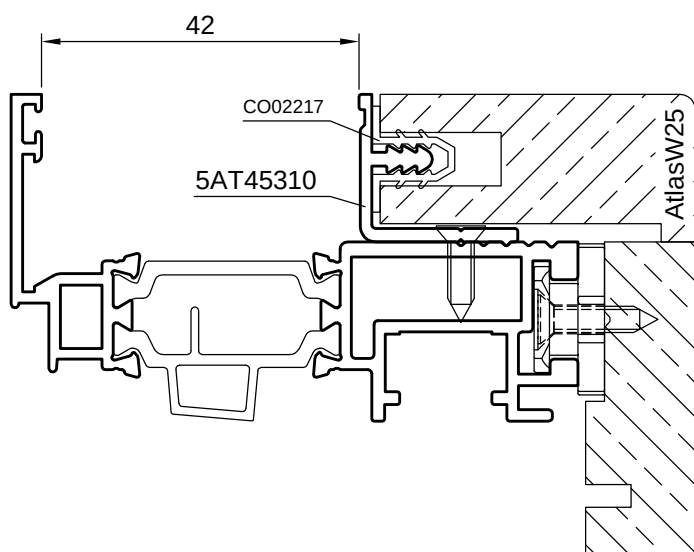
65 Atlas Elegance Wood

SPAZI VETRI PARTI APRIBILI - ANTE STONDATE, SMUSSATE, LINEA FERRO.



65 Atlas Elegance Wood

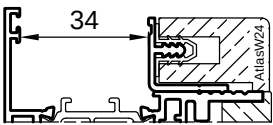
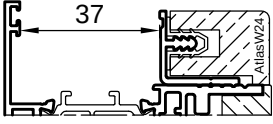
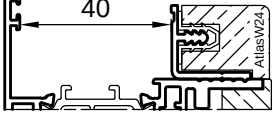
SPAZI VETRI PARTI APRIBILI - ANTE PIANE.

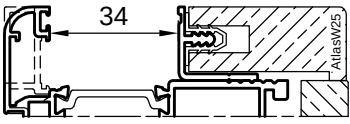
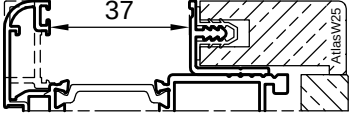
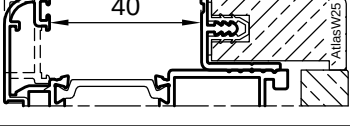


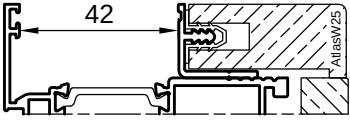
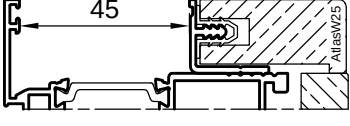
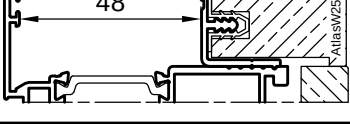
65 Atlas Elegance Wood

TABELLA VETRI

Guarnizione ESTERNA	SPESSORE VETRO (mm)					
	Guarnizioni INTERNE					
	CO0UP3W	CO0UP4W	CO0UP5W	CO0UP6W	CO0UP7W	CO0UP8W
IS40691						
3.5 mm	3 mm	4 mm	5 mm	6 mm	7 mm	8 mm

	28	27	26	25	24	23
	31	30	29	28	27	26
	34	33	32	31	30	29

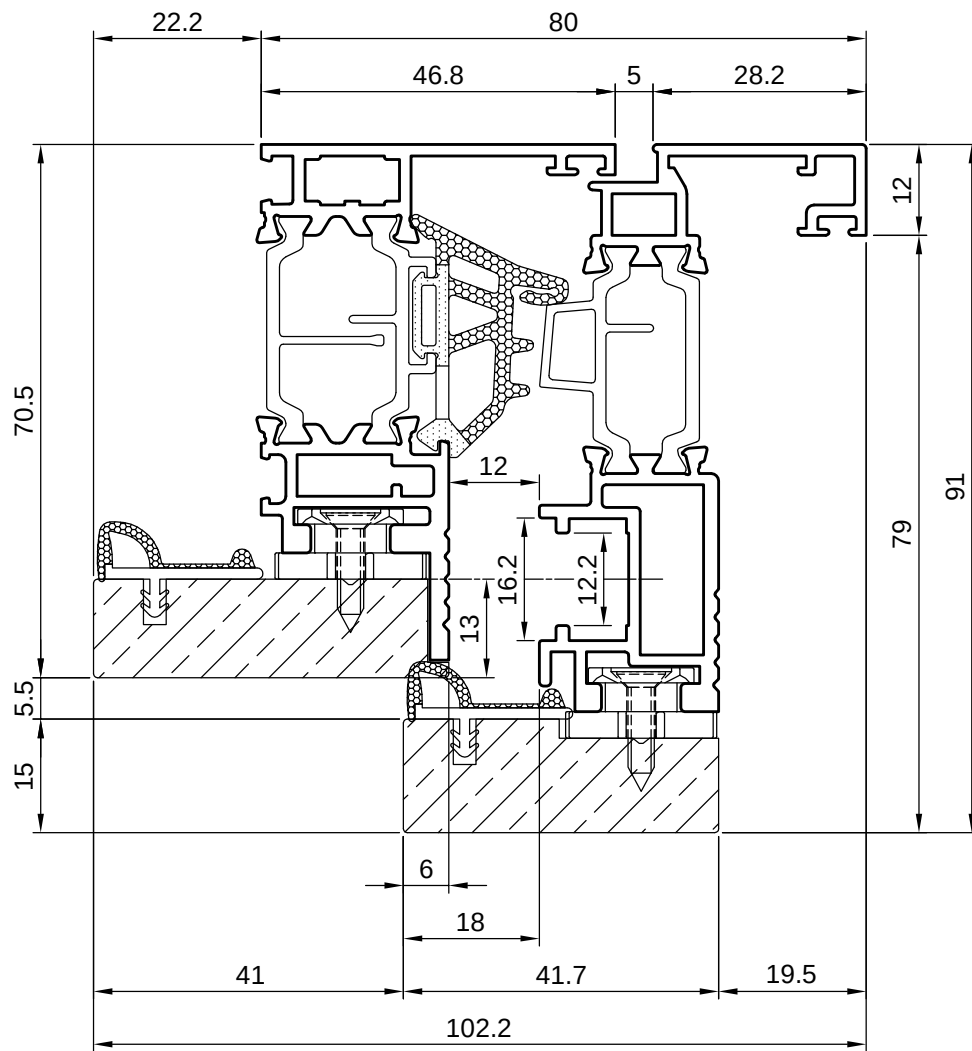
	28	27	26	25	24	23
	31	30	29	28	27	26
	34	33	32	31	30	29

	36	35	34	33	32	31
	39	38	37	36	35	34
	42	41	40	39	38	37

65 Atlas Elegance Wood

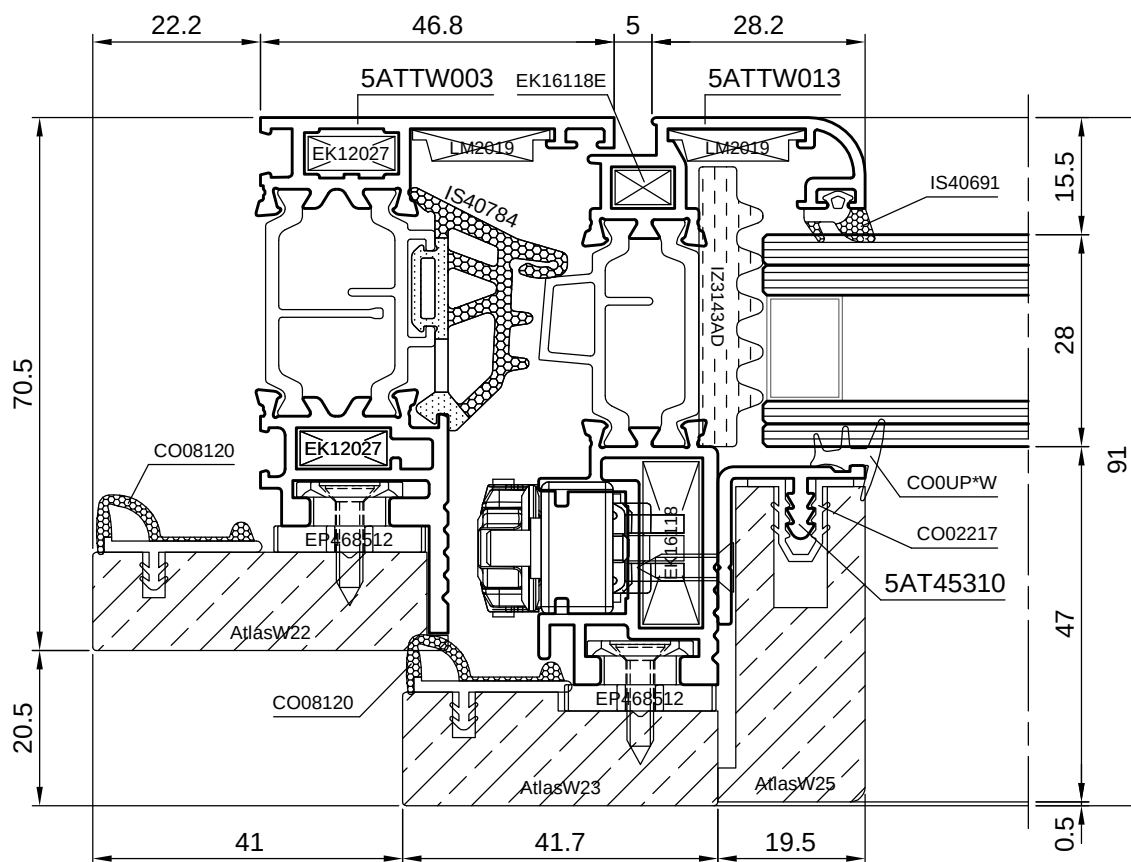
65 Atlas Elegance Wood

DIMENSIONI BASE DEL SISTEMA

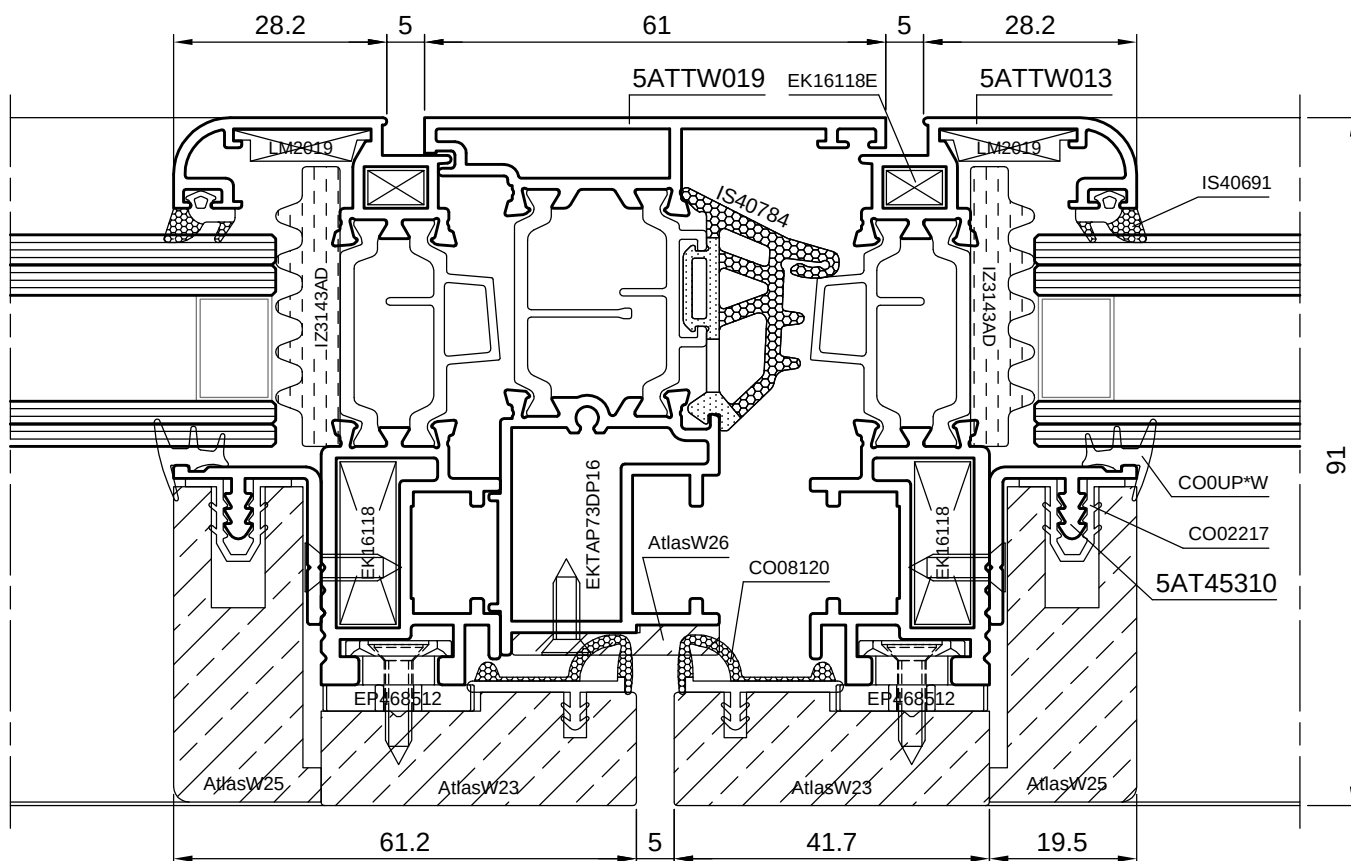


65 Atlas Elegance Wood

NODO laterale - anta stondata

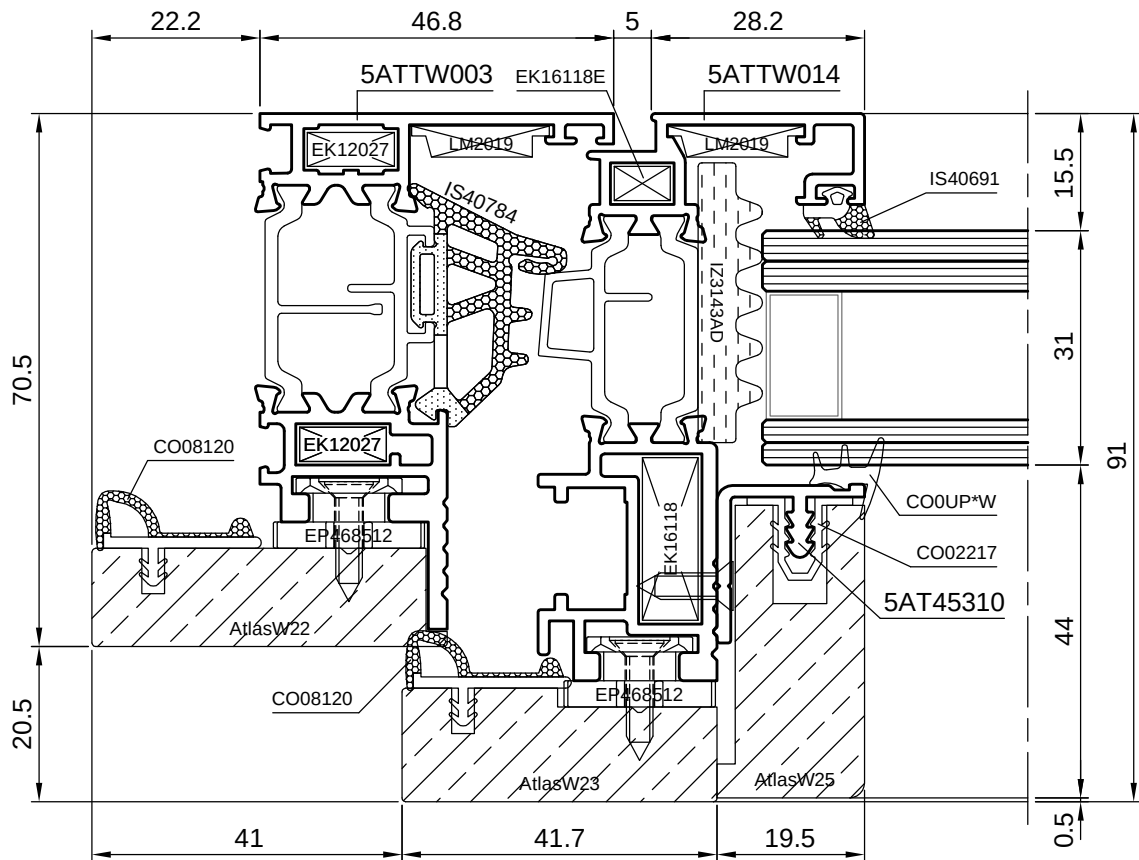


NODO CENTRALE - anta stondata

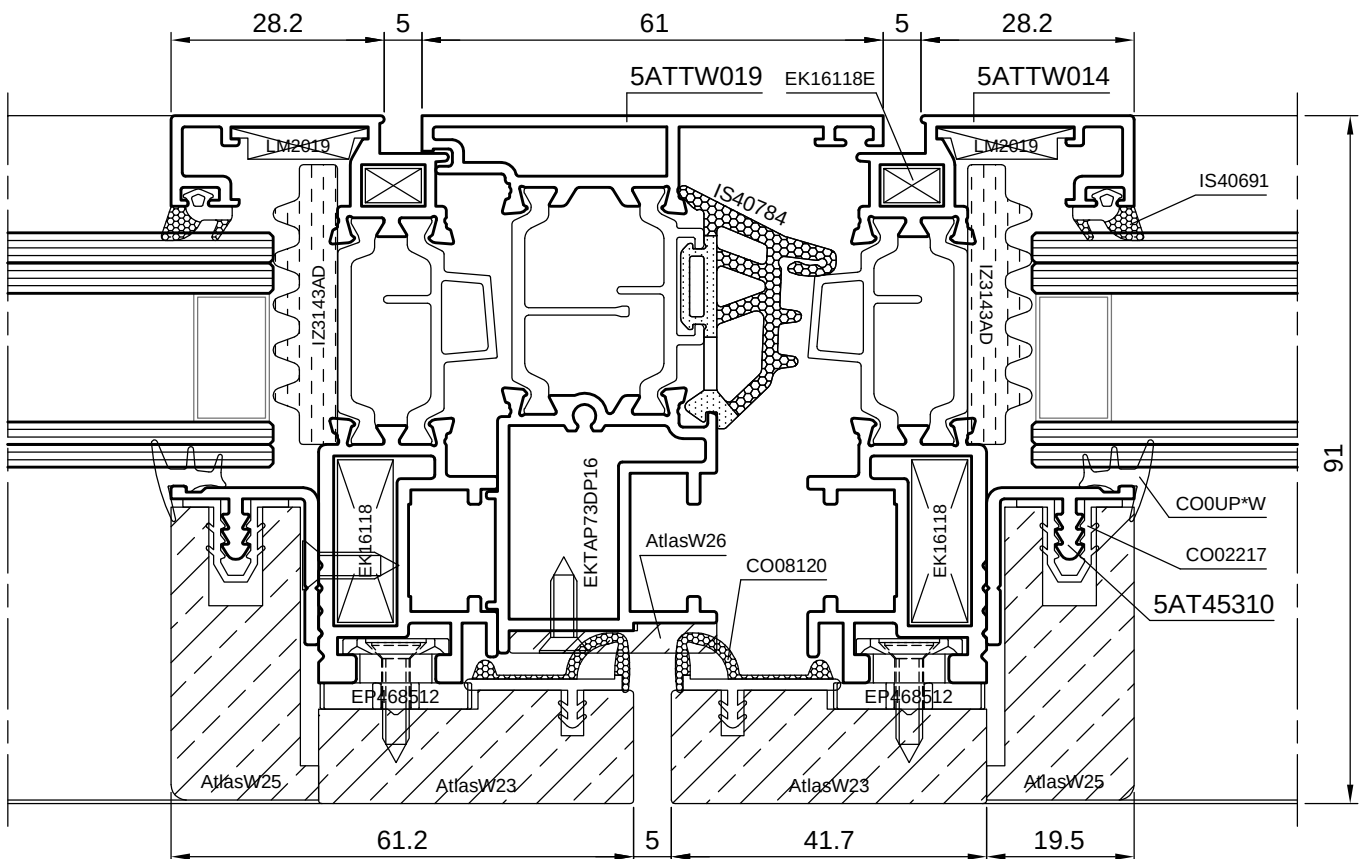


65 Atlas Elegance Wood

NODO LATERALE - ANTA SQUADRATA

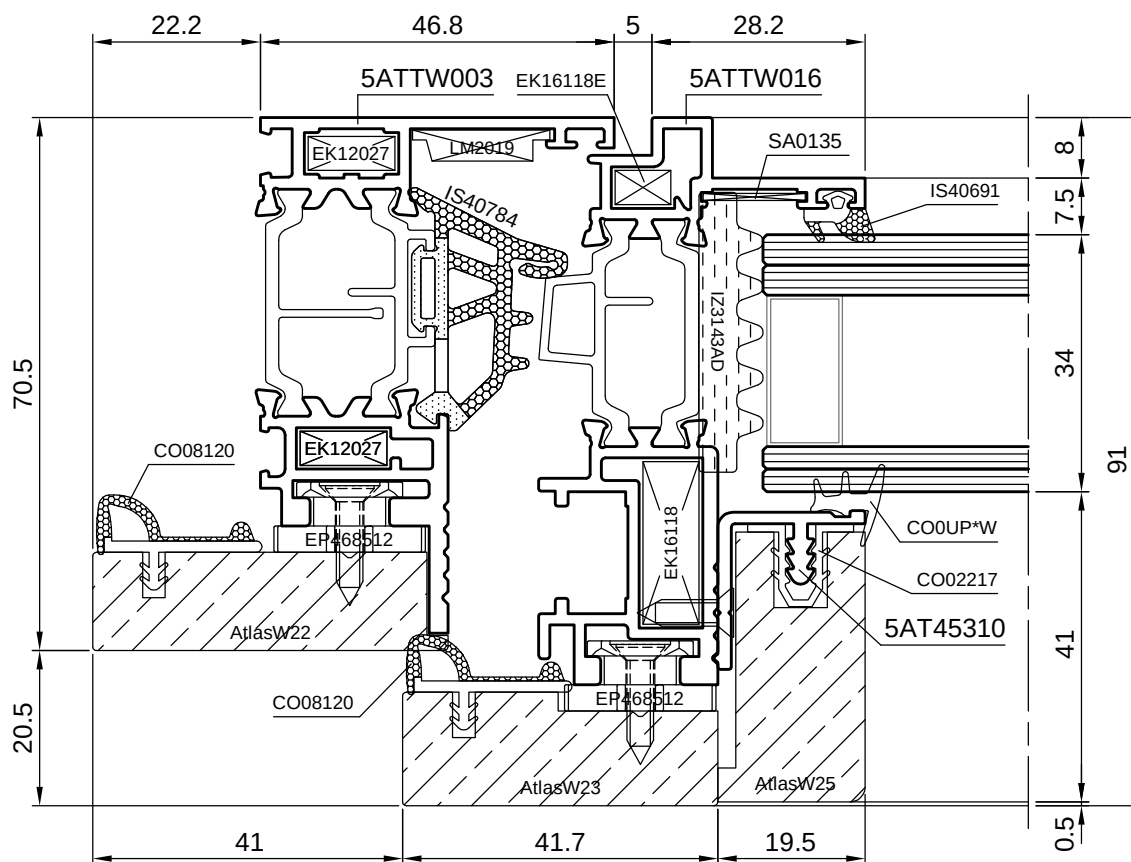


NODO CENTRALE - ANTA SQUADRATA

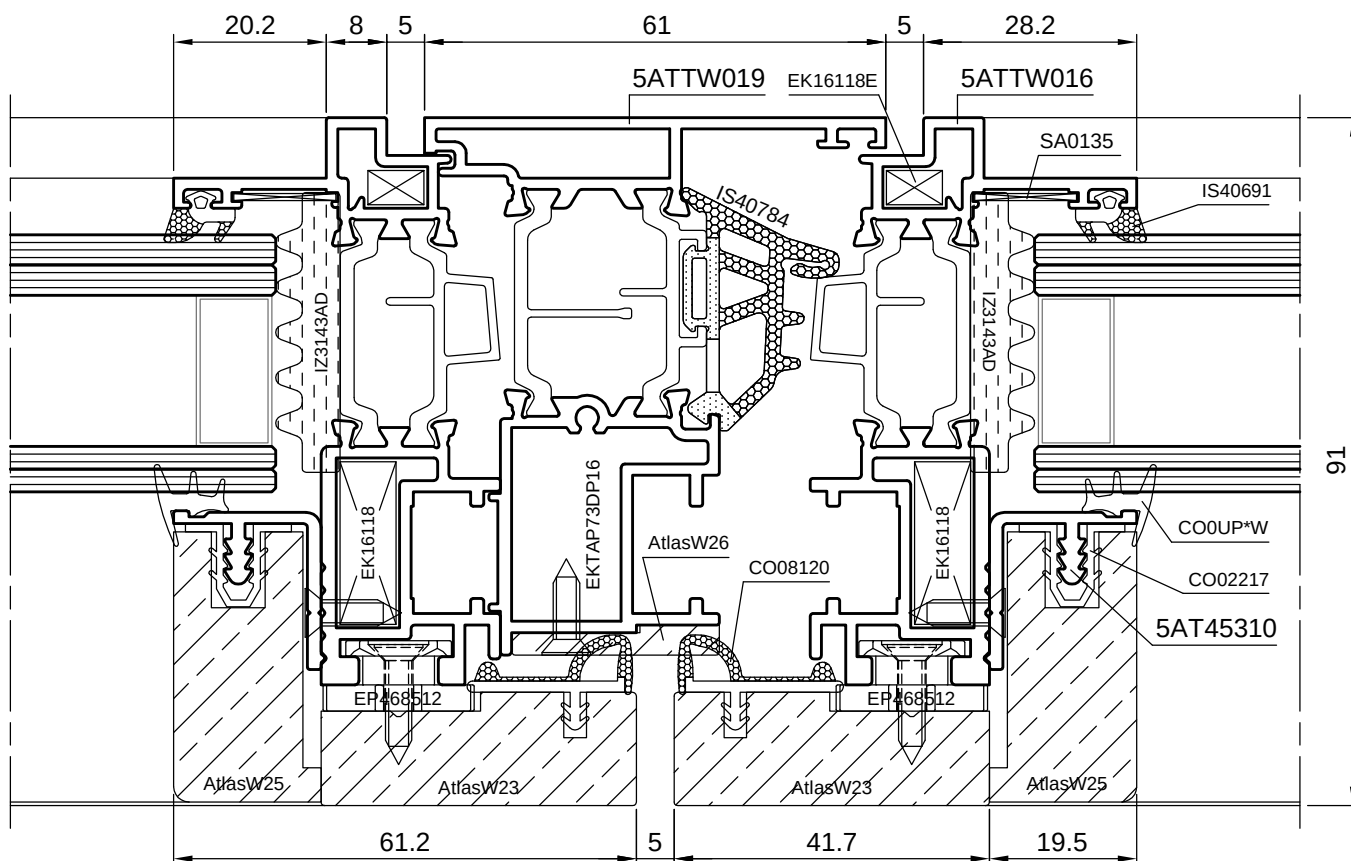


65 Atlas Elegance Wood

NODO LATERALE - ANTA LINEA FERRO

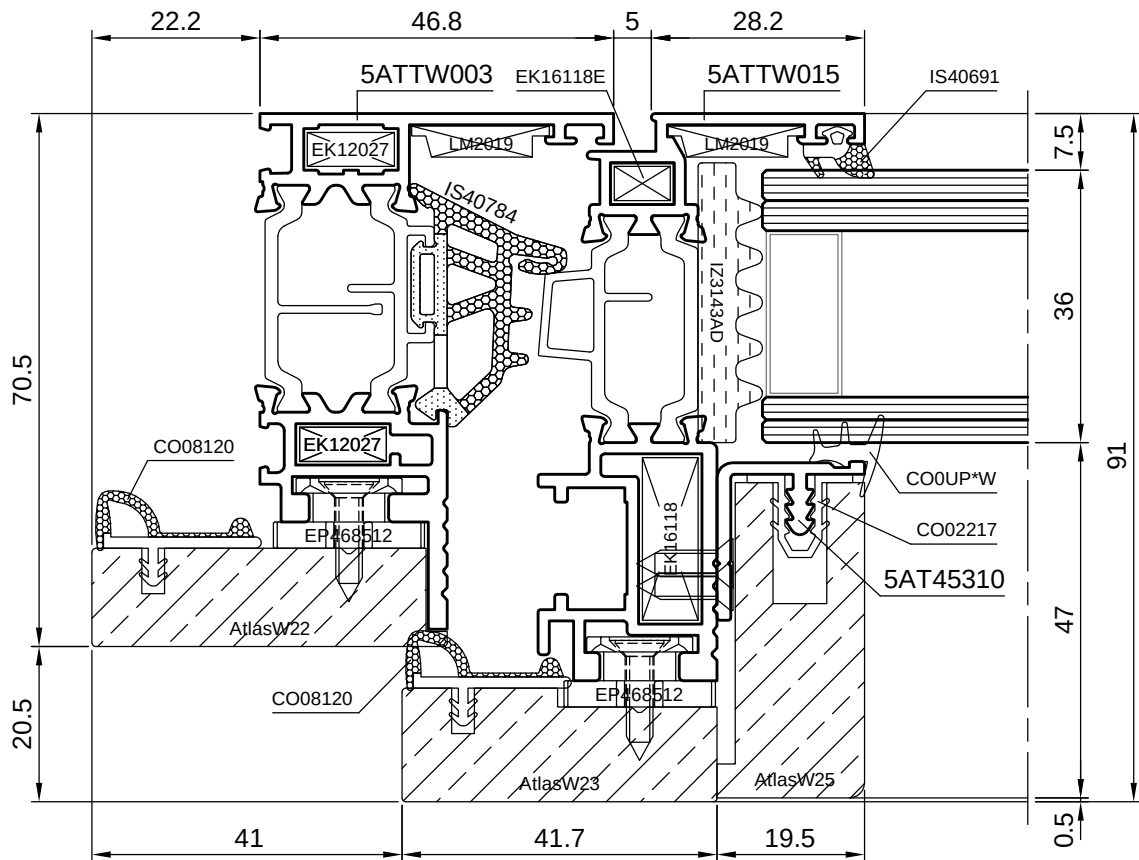


NODO CENTRALE - ANTA LINEA FERRO

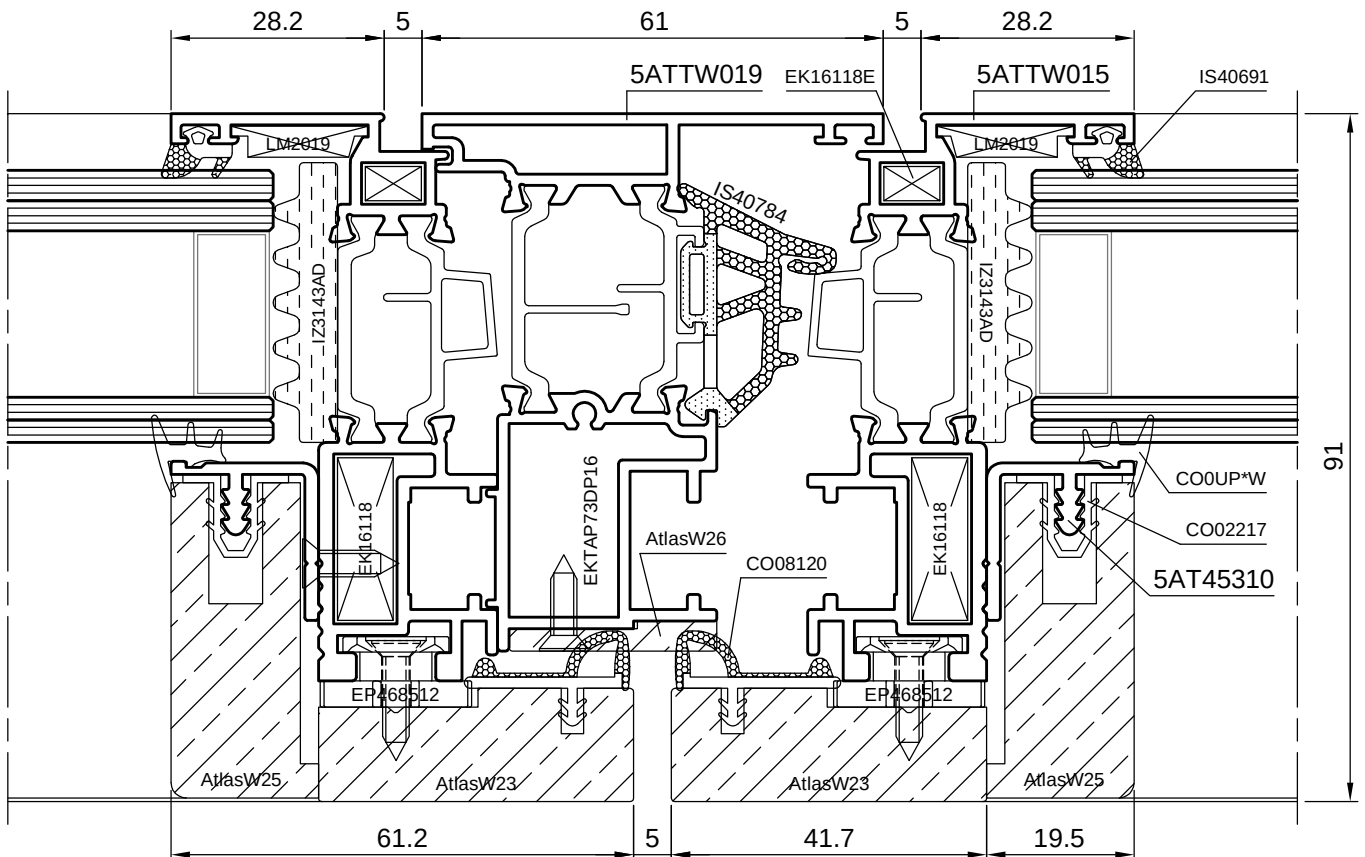


65 Atlas Elegance Wood

NODO LATERALE - ANTA PIANA

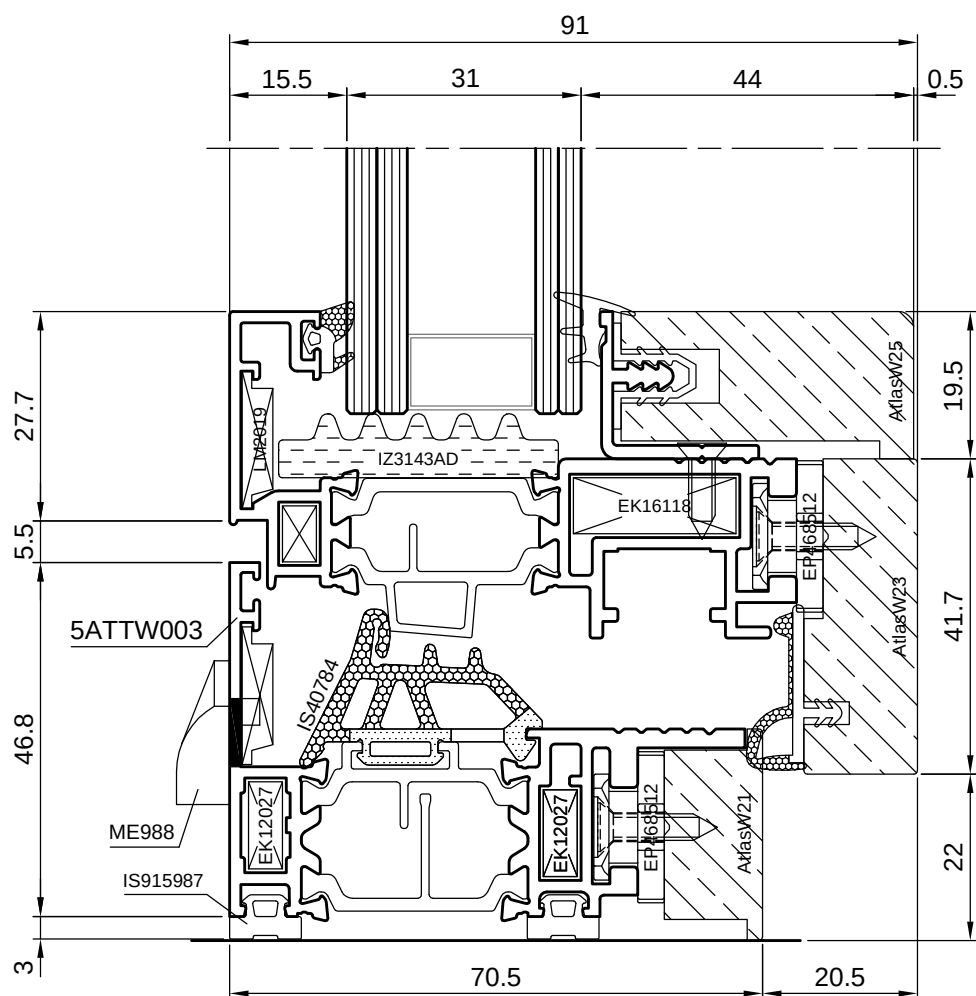


NODO CENTRALE - ANTA PIANA



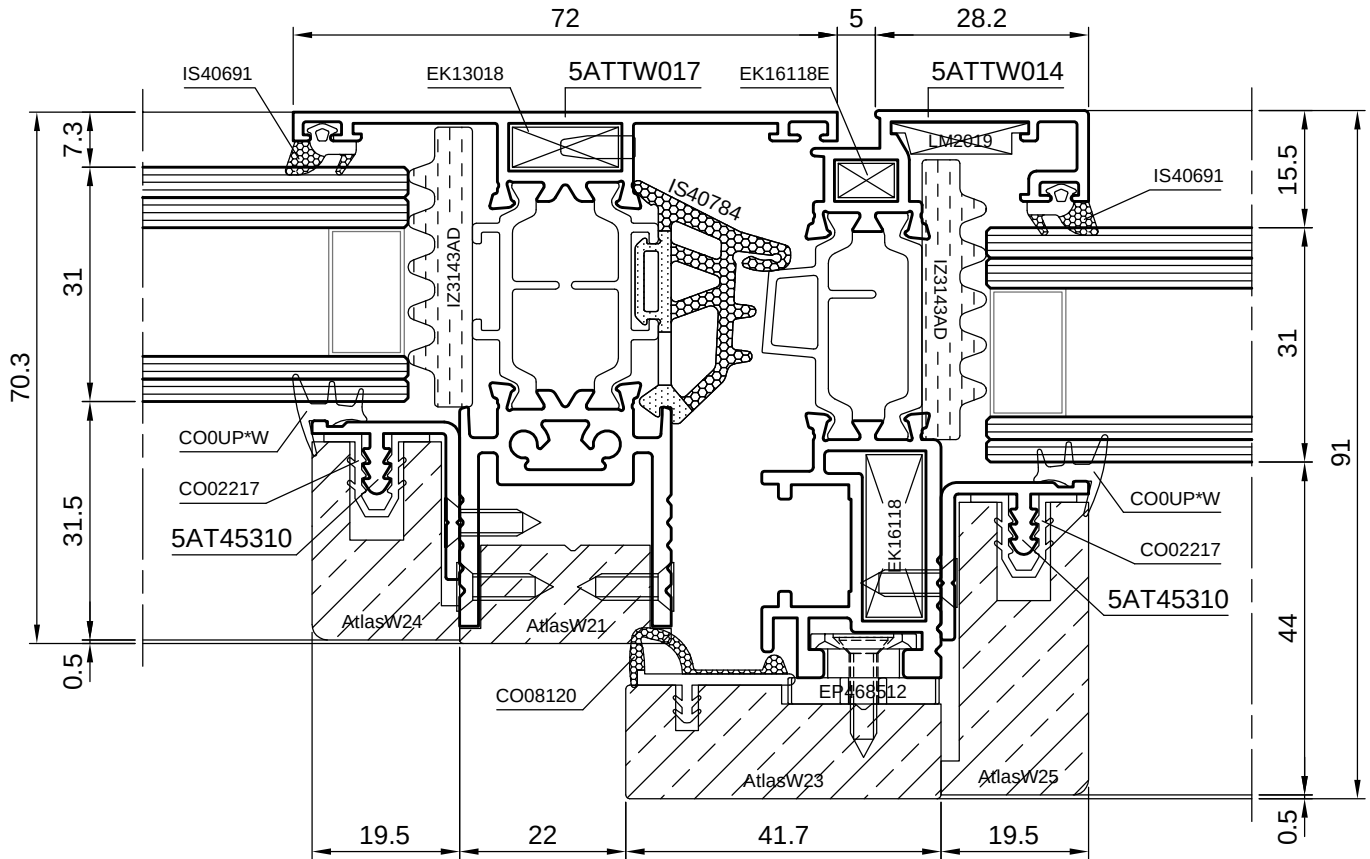
65 Atlas Elegance Wood

NODO INFERIORE

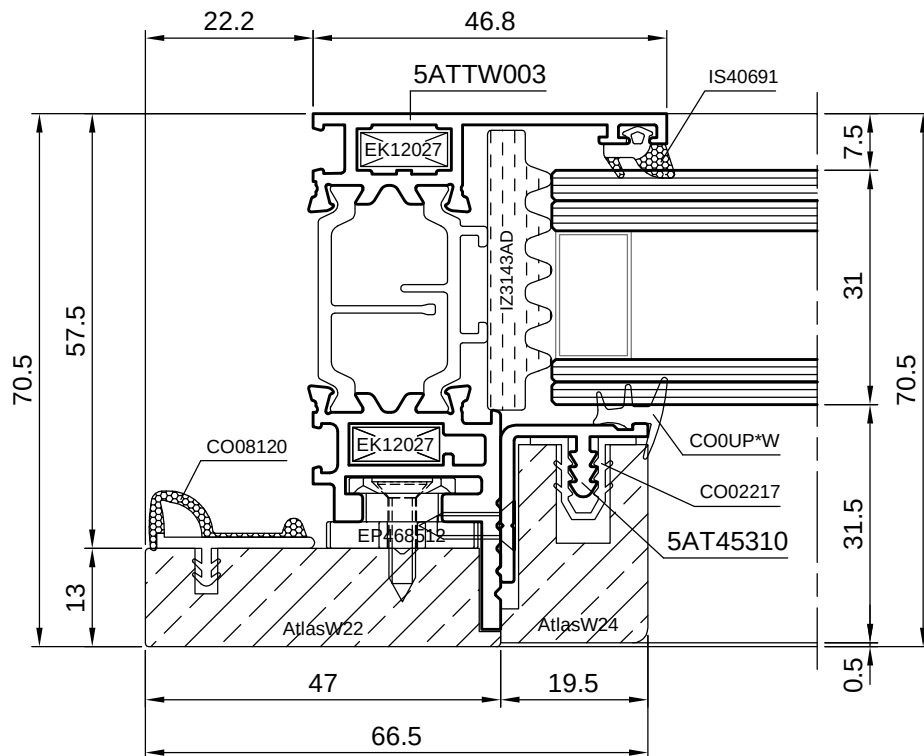


65 Atlas Elegance Wood

NODO LATERALE - FISSO APRIBILE

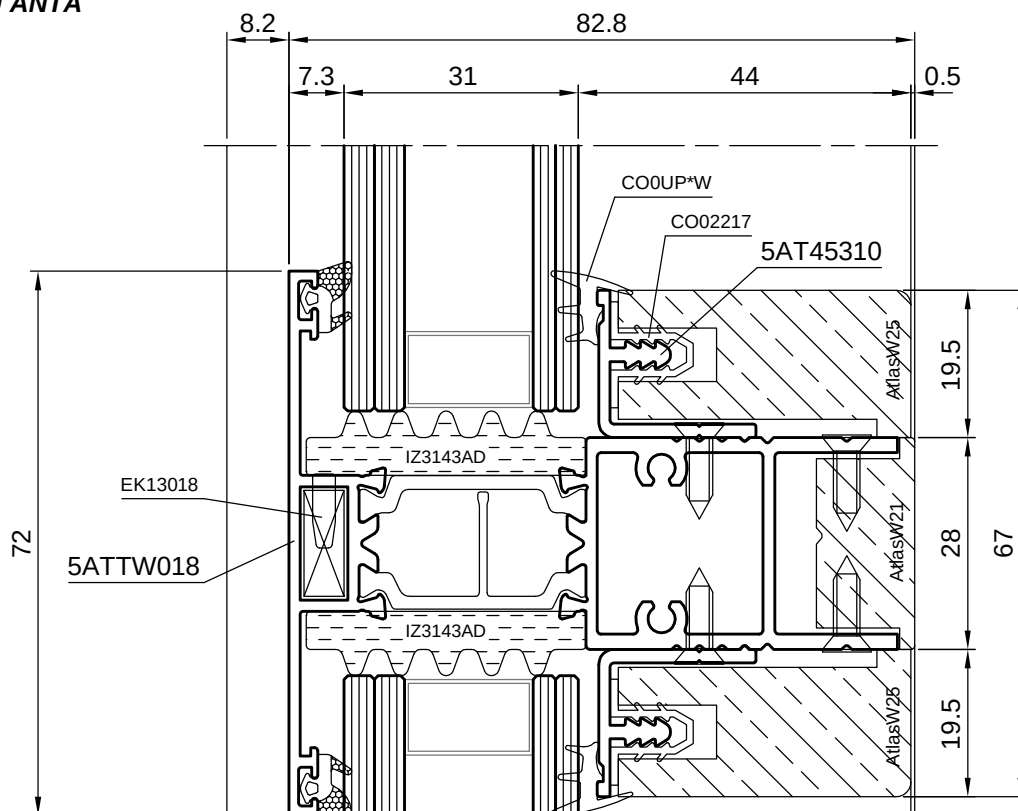


NODO LATERALE - FISSO

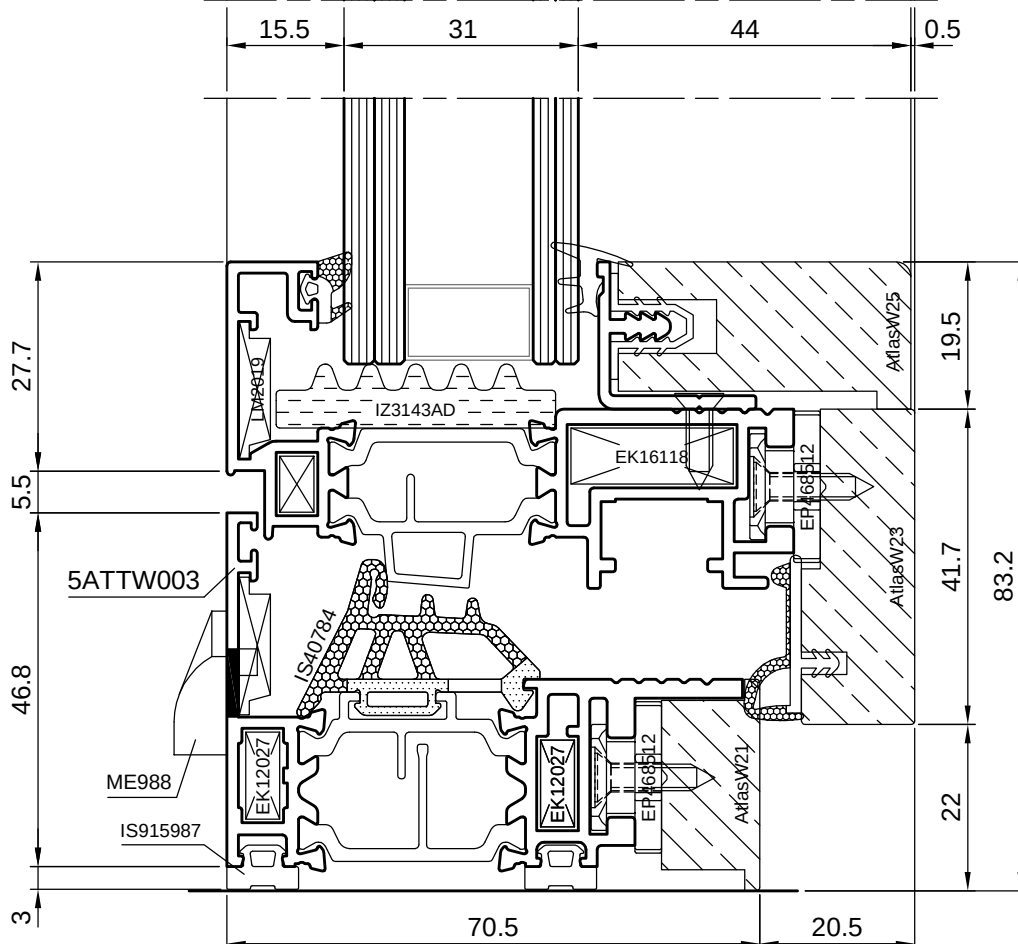


65 Atlas Elegance Wood

NODO TRAVERSO SU ANTA

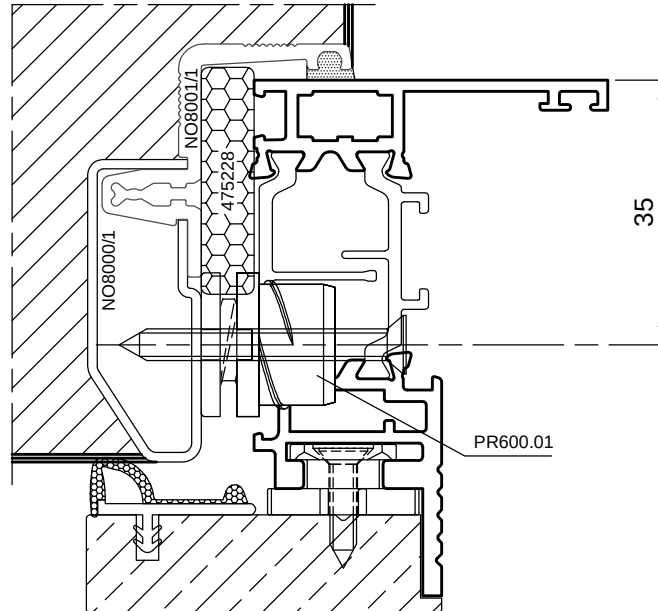


NODO INFERIORE



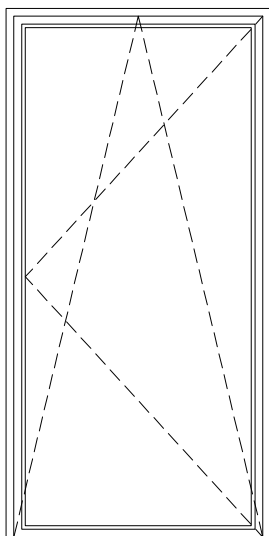
65 Atlas Elegance Wood

NODI CONTROTELAI



65 Atlas Elegance Wood

FINESTRA 1 ANTA



DISTINTA VETRI

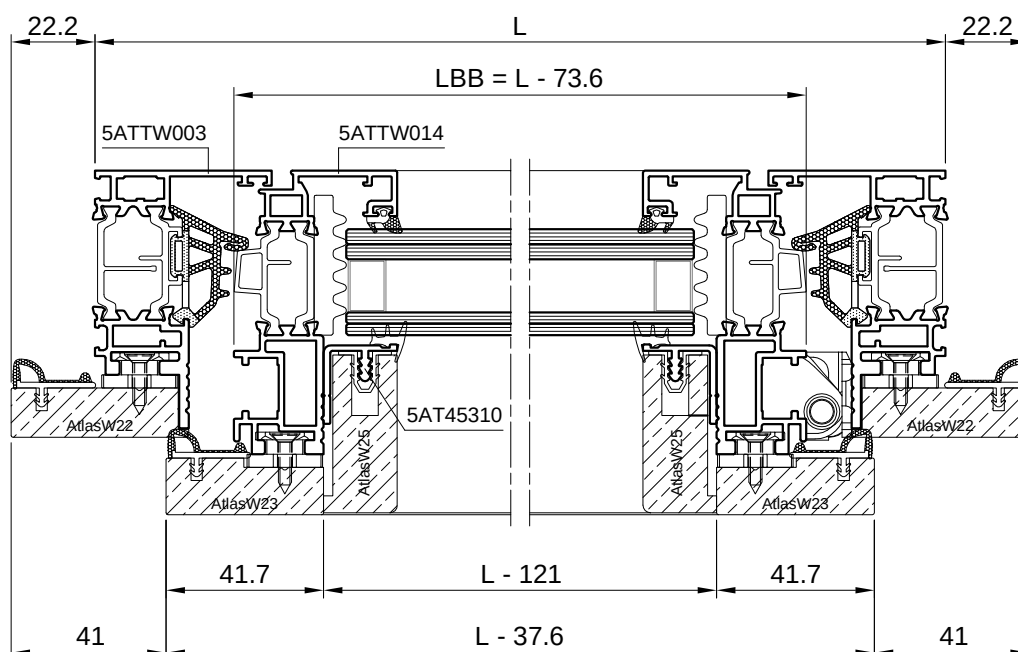
DESCRIZIONE	PEZZI	VETRI
Parte apribile	1	(LBB - 60) x (HBB - 60)

PROFILATI - Alluminio

CODICE	DESCRIZIONE	PEZZI	TAGLIO
5ATTW003	Montante telaio	2	H
5ATTW003	Traverso telaio	2	L
5ATTW014	Montante anta	2	H-73.6
5ATTW014	Traverso anta	2	L-73.6
5AT45310	Montante fermavetro	2	H-120
5AT45310	Traverso fermavetro	2	L-120

PROFILATI - Legno

CODICE	DESCRIZIONE	PEZZI	TAGLIO
AtlasW22	Montante telaio	2	H+44.4
AtlasW22	Traverso superiore telaio	1	L+44.4
AtlasW21	Traverso inferiore telaio	1	L+6.4
AtlasW23	Montante anta	2	H-37.6
AtlasW23	Traverso anta	2	L-37.6
AtlasW25	Montante fermavetro	2	H-121
AtlasW25	Traverso fermavetro	2	L-121



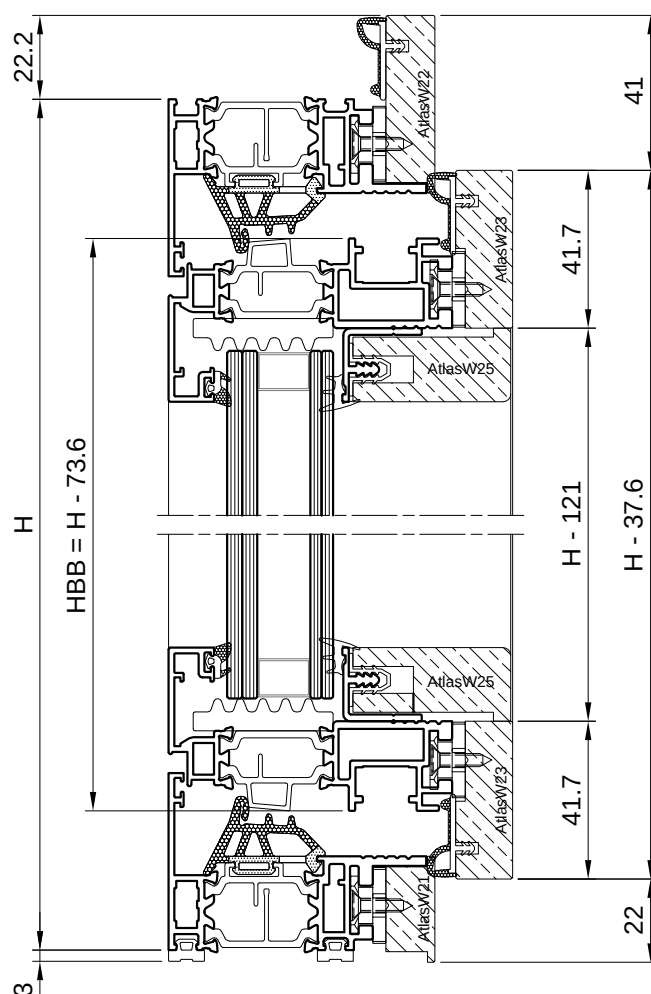
65 Atlas Elegance Wood

GUARNIZIONI

CODICE	DESCRIZIONE	PEZZI	TAGLIO
IS40784	Guarnizione centrale	1	2L+2H
ANG40784	Angolo vulcanizzato per IS40784	4	
CO02217	Guarnizione fissaggio fermavetro	1	2L+2H
CO08120	Guarnizione di battuta interna	1	3L+4H
CO0UP*W	Guarnizione vetro interna	1	2L+2H
IS40691	Guarnizione vetro esterna	1	2L+2H
IS915987	Guarnizione soglia	1	L
IZ3143AD	Sottovetro isolante	1	2L+2H

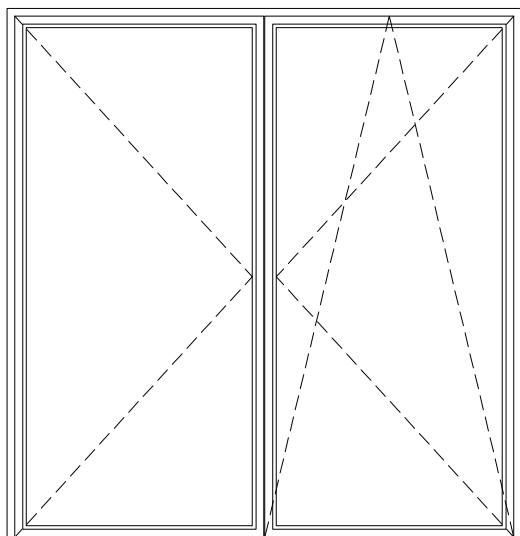
ACCESSORI

CODICE	DESCRIZIONE	PEZZI
EK12027	Squadretta estrusa a spinare 4.9x12,2	8
LM0090	Spina con manico Ø3	16
EK16118	Squadretta estrusa a spinare 8x22	4
EK15094	Spina Ø8x10	8
EK16118E	Squadretta estrusa a spinare 4.9x8	4
EK5515008	Spina con manico Ø3x5.5	8
LM2019	Squadretta di allineamento con eccentrico	8
EP468512	Blocchetto di assemblaggio legno-alluminio	vedi lavorazioni
FRMCES286	Tassello appoggio vetro	vedi lavorazioni
ME988	Cappetta copriforo scarico acqua	vedi lavorazioni
PR600.01	Pressore Rapid-Block	vedi lavorazioni



65 Atlas Elegance Wood

FINESTRA 2 ANTE



DISTINTA VETRI

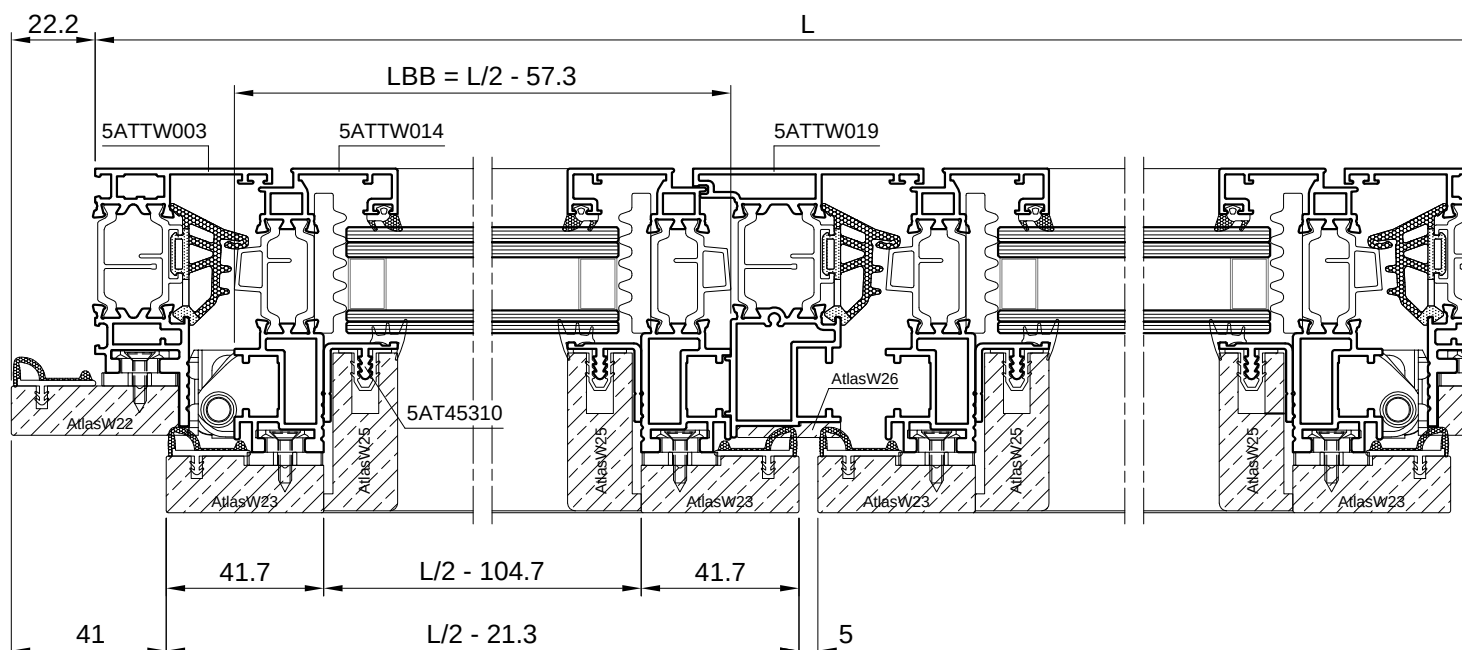
DESCRIZIONE	PEZZI	VETRI
Parte apribile	2	(LBB - 60) x (HBB - 60)

PROFILATI - Alluminio

CODICE	DESCRIZIONE	PEZZI	TAGLIO
5ATTW003	Montante telaio	2	H
5ATTW003	Traverso telaio	2	L
5ATTW014	Montante anta	4	H-73.6
5ATTW014	Traverso anta	4	L/2-57.3
5ATTW019	Riporto centrale	1	H-103.6
5AT45310	Montante fermavetro	4	H-120
5AT45310	Traverso fermavetro	4	L/2-103.7

PROFILATI - Legno

CODICE	DESCRIZIONE	PEZZI	TAGLIO
AtlasW22	Montante telaio	2	H+44.4
AtlasW22	Traverso superiore telaio	1	L+44.4
AtlasW21	Traverso inferiore telaio	1	L+6.4
AtlasW23	Montante anta	4	H-37.6
AtlasW23	Traverso anta	4	L/2-21.3
AtlasW26	Riporto centrale	1	H-54
AtlasW25	Montante fermavetro	4	H-121
AtlasW25	Traverso fermavetro	4	L/2-104.7



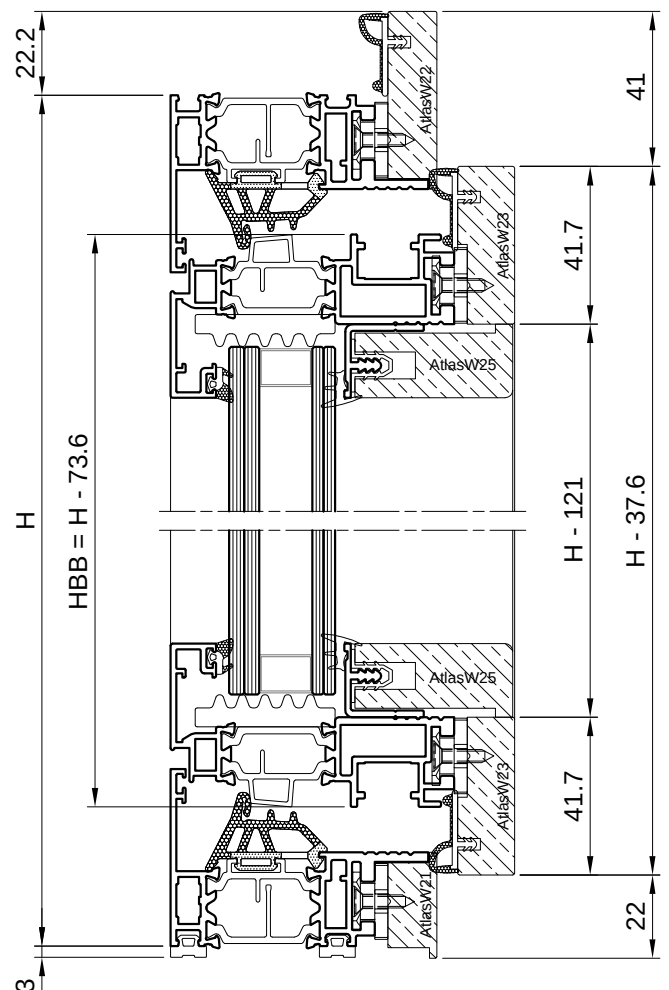
65 Atlas Elegance Wood

GUARNIZIONI

CODICE	DESCRIZIONE	PEZZI	TAGLIO
IS40784	Guarnizione centrale	1	2L+3H
ANG40784	Angolo vulcanizzato per IS40784	4	
CO02217	Guarnizione fissaggio fermavetro	1	2L+4H
CO08120	Guarnizione di battuta interna	1	3L+6H
CO0UP*W	Guarnizione vetro interna	1	2L+4H
IS40691	Guarnizione vetro esterna	1	2L+4H
IS915987	Guarnizione soglia	1	L
IZ3143AD	Sottovetro isolante	1	2L+4H

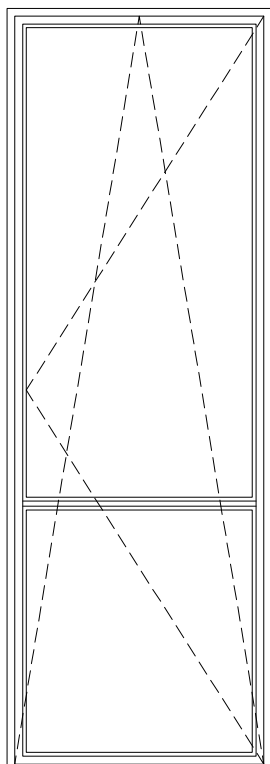
ACCESSORI

CODICE	DESCRIZIONE	PEZZI
EK12027	Squadretta estrusa a spinare 4.9x12,2	8
LM0090	Spina con manico Ø3	16
EK16118	Squadretta estrusa a spinare 8x22	8
EK15094	Spina Ø8x10	16
EK16118E	Squadretta estrusa a spinare 4.9x8	8
EK5515008	Spina con manico Ø3x5.5	16
LM2019	Squadretta di allineamento con eccentrico	12
EKTAP73DP16	Coppia tappi riporto centrale	1
EP468512	Blocchetto di assemblaggio legno-alluminio	vedi lavorazioni
FRMCES286	Tassello appoggio vetro	vedi lavorazioni
ME988	Cappetta copriforo scarico acqua	vedi lavorazioni
PR600.01	Pressore Rapid-Block	vedi lavorazioni



65 Atlas Elegance Wood

PORTAFINESTRA 1 ANTA



DISTINTA VETRI

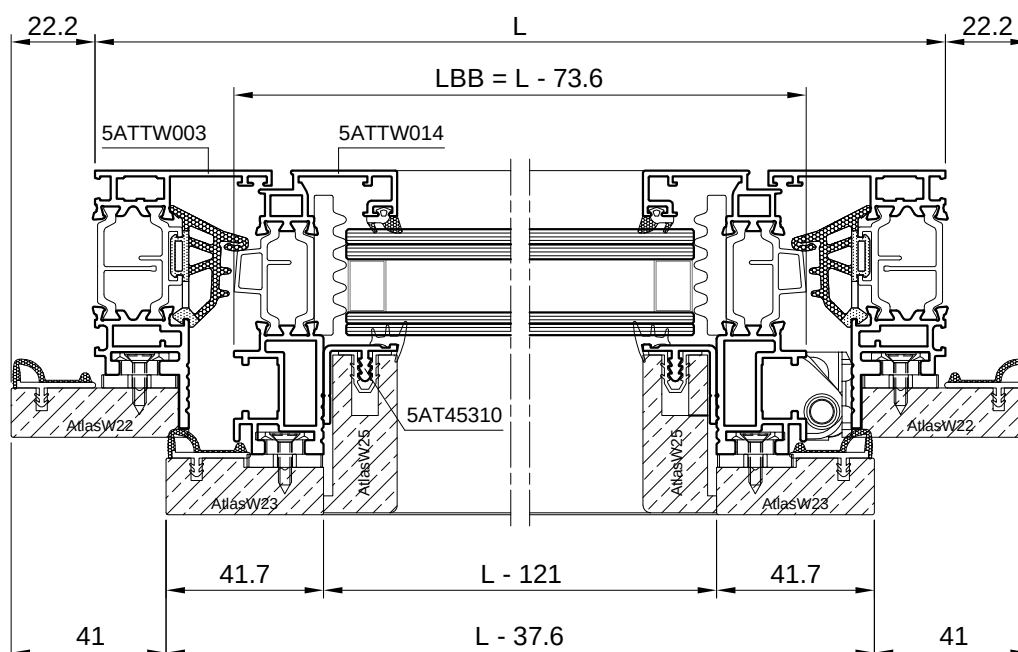
DESCRIZIONE	PEZZI	VETRI
Parte apribile super.	1	(LBB - 60) x (H - HT) - 85
Parte apribile infer.	1	(LBB - 60) x HT - 85

PROFILATI - Alluminio

CODICE	DESCRIZIONE	PEZZI	TAGLIO
5ATTW003	Montante telaio	2	H
5ATTW003	Traverso telaio	2	L
5ATTW014	Montante anta	2	H-73.6
5ATTW014	Traverso anta	2	L-73.6
5ATTW018	Traverso	1	L-121
5AT45310	Montante fermavetro superiore	2	(H-HT)-73.5
5AT45310	Montante fermavetro inferiore	2	H-73.5
5AT45310	Traverso fermavetro	4	L-120

PROFILATI - Legno

CODICE	DESCRIZIONE	PEZZI	TAGLIO
AtlasW22	Montante telaio	2	H+44.4
AtlasW22	Traverso superiore telaio	1	L+44.4
AtlasW21	Traverso inferiore telaio	1	L+6.4
AtlasW23	Montante anta	2	H-37.6
AtlasW23	Traverso anta	2	L-37.6
AtlasW21	Traverso	1	L-121
AtlasW25	Montante fermavetro superiore	2	(H-HT)-74.5
AtlasW25	Montante fermavetro inferiore	2	H-74.5
AtlasW25	Traverso fermavetro	4	L-121



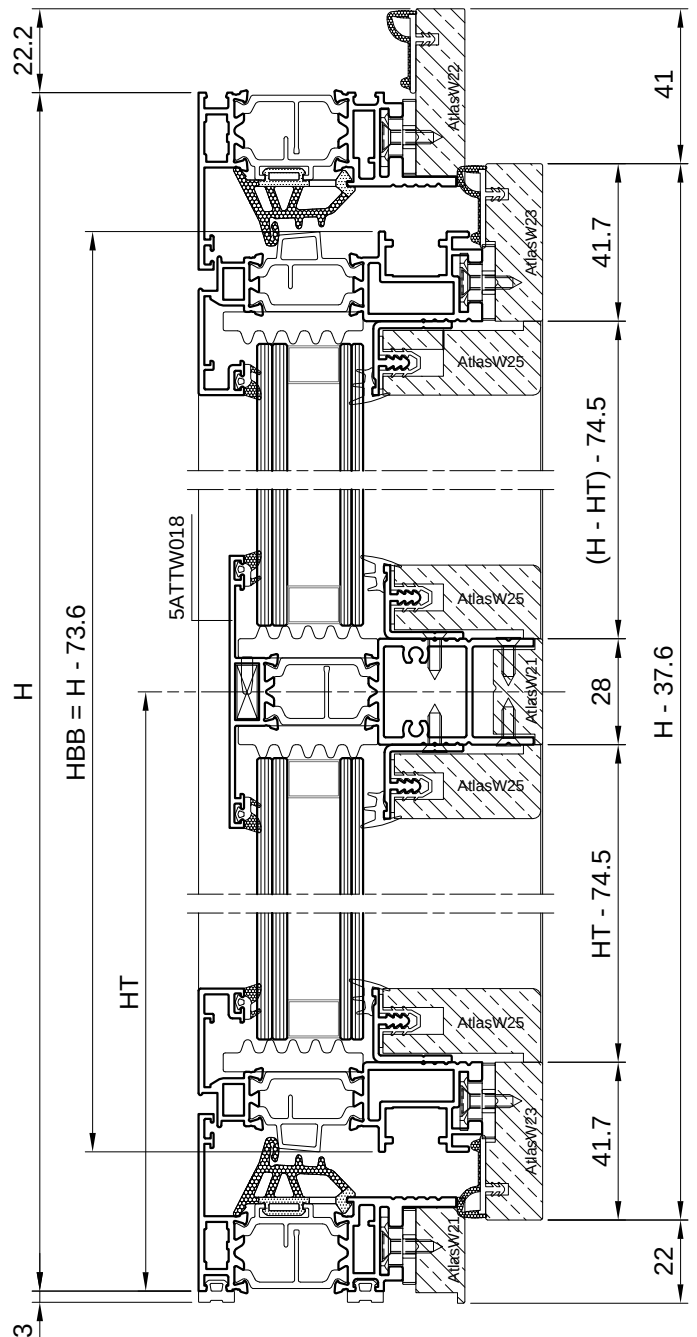
65 Atlas Elegance Wood

GUARNIZIONI

CODICE	DESCRIZIONE	PEZZI	TAGLIO
IS40784	Guarnizione centrale	1	2L+2H
ANG40784	Angolo vulcanizzato per IS40784	4	
CO02217	Guarnizione fissaggio fermavetro	1	4L+2H
CO08120	Guarnizione di battuta interna	1	3L+4H
CO0UP*W	Guarnizione vetro interna	1	4L+2H
IS40691	Guarnizione vetro esterna	1	4L+2H
IS915987	Guarnizione soglia	1	L
IZ3143AD	Sottovetro isolante	1	4L+2H

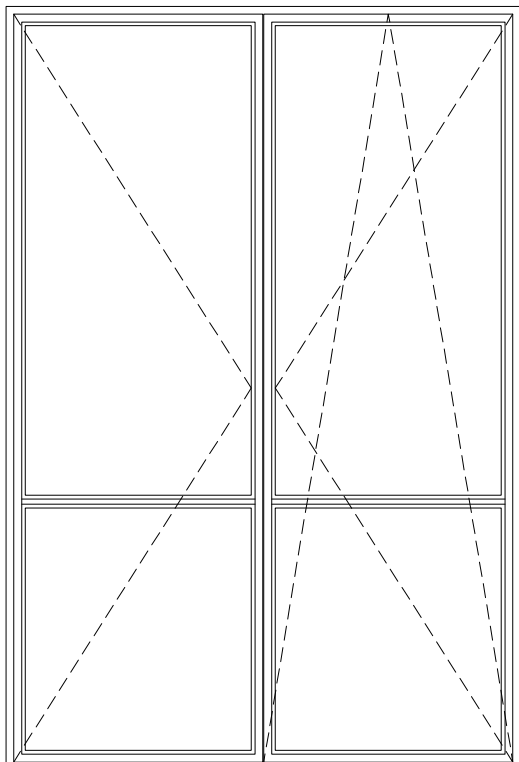
ACCESSORI

CODICE	DESCRIZIONE	PEZZI
EK12027	Squadretta estrusa a spinare 4.9x12,2	8
LM0090	Spina con manico Ø3	18
EK16118	Squadretta estrusa a spinare 8x22	4
EK15094	Spina Ø8x10	8
EK16118E	Squadretta estrusa a spinare 4.9x8	4
EK5515008	Spina con manico Ø3x5.5	8
LM2019	Squadretta di allineamento con eccentrico	8
EK13018	Cavallotto esterno Traverso 5.9x14.6mm	2
EP468512	Blocchetto di assemblaggio legno-alluminio	vedi lavorazioni
FRMCES286	Tassello appoggio vetro	vedi lavorazioni
ME988	Cappetta copriforo scarico acqua	vedi lavorazioni
PR600.01	Pressore Rapid-Block	vedi lavorazioni



65 Atlas Elegance Wood

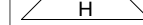
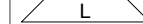
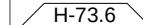
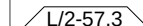
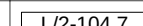
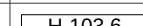
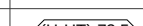
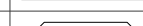
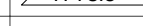
PORTAFINESTRA 2 ANTE



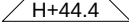
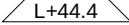
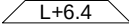
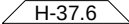
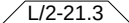
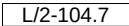
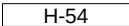
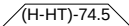
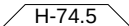
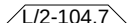
DISTINTA VETRI

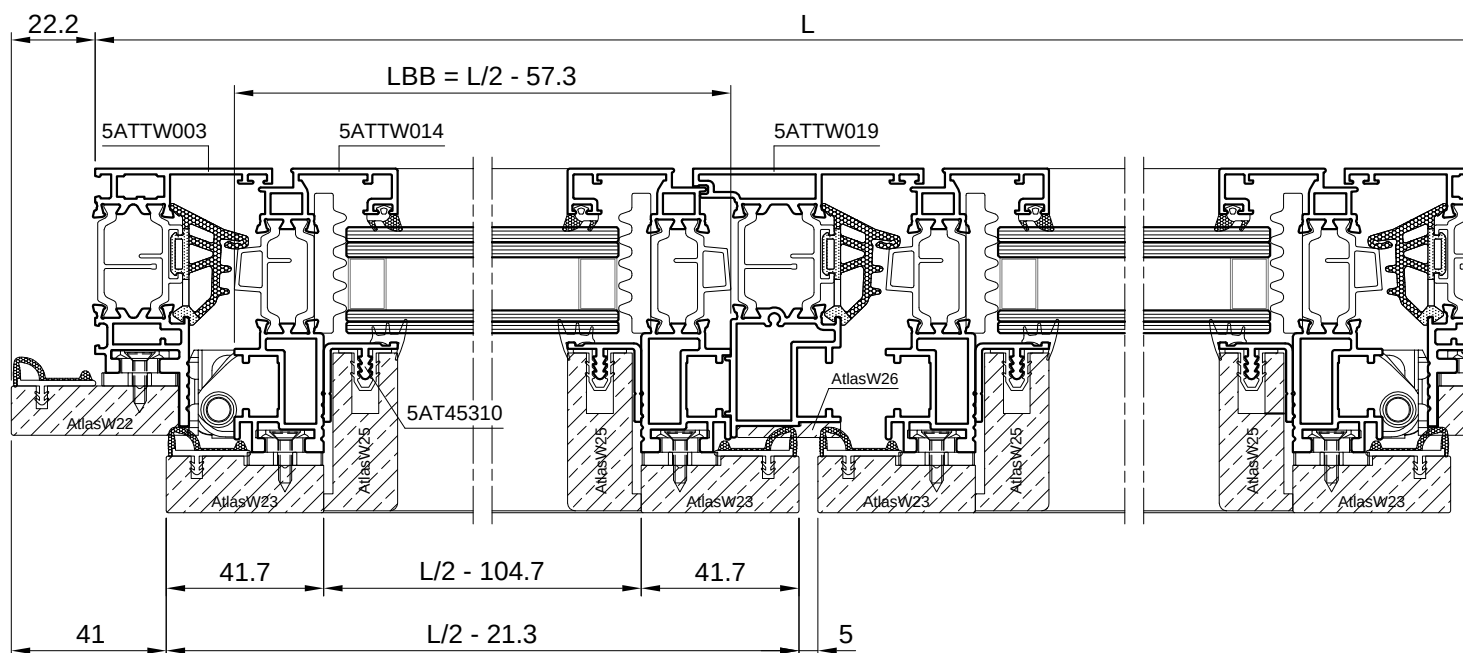
DESCRIZIONE	PEZZI	VETRI
Parte apribile super.	2	(LBB - 60) x (H - HT) - 85
Parte apribile infer.	2	(LBB - 60) x HT - 85

PROFILATI - Alluminio

CODICE	DESCRIZIONE	PEZZI	TAGLIO
5ATTW003	Montante telaio	2	
5ATTW003	Traverso telaio	2	
5ATTW014	Montante anta	4	
5ATTW014	Traverso anta	4	
5ATTW018	Traverso	2	
5ATTW019	Riporto centrale	1	
5AT45310	Montante fermavetro superiore	4	
5AT45310	Montante fermavetro inferiore	4	
5AT45310	Traverso fermavetro	8	

PROFILATI - Legno

CODICE	DESCRIZIONE	PEZZI	TAGLIO
AtlasW22	Montante telaio	2	
AtlasW22	Traverso superiore telaio	1	
AtlasW21	Traverso inferiore telaio	1	
AtlasW23	Montante anta	4	
AtlasW23	Traverso anta	4	
AtlasW21	Traverso	2	
AtlasW26	Riporto centrale	1	
AtlasW25	Montante fermavetro superiore	4	
AtlasW25	Montante fermavetro inferiore	4	
AtlasW25	Traverso fermavetro	8	



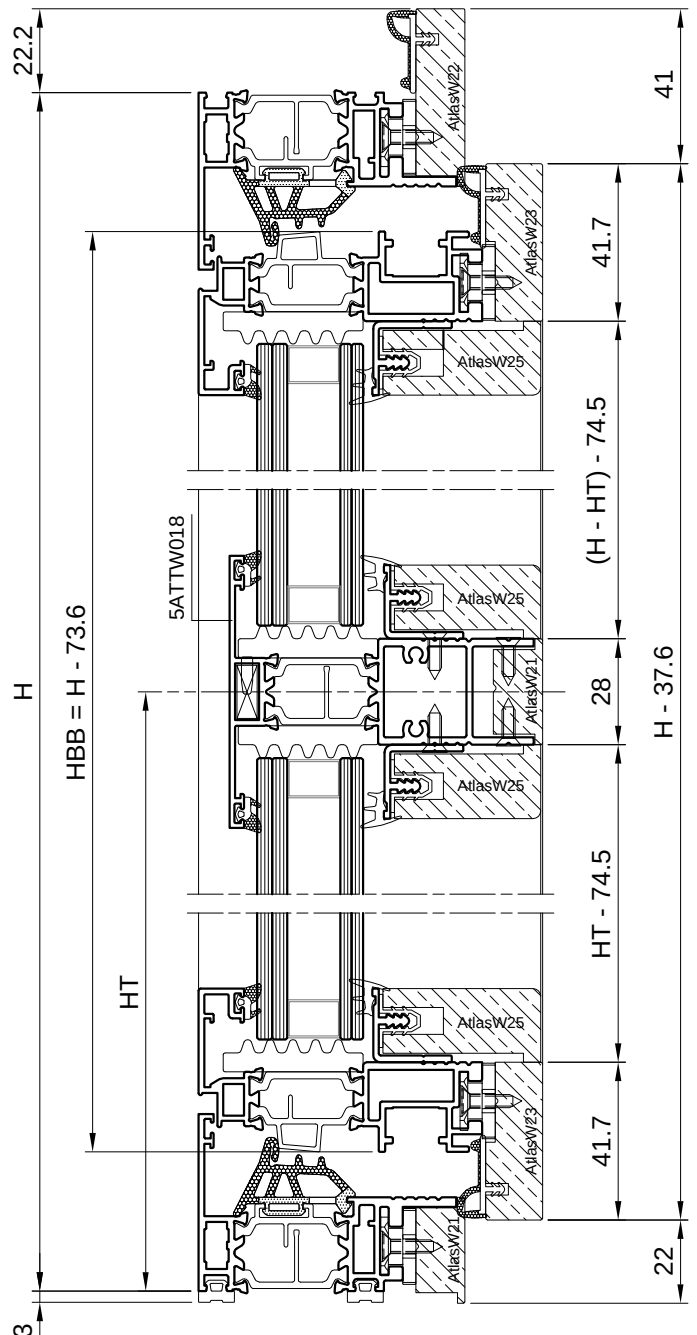
65 Atlas Elegance Wood

GUARNIZIONI

CODICE	DESCRIZIONE	PEZZI	TAGLIO
IS40784	Guarnizione centrale	1	2L+3H
ANG40784	Angolo vulcanizzato per IS40784	4	
CO02217	Guarnizione fissaggio fermavetro	1	4L+4H
CO08120	Guarnizione di battuta interna	1	3L+6H
CO0UP*W	Guarnizione vetro interna	1	4L+4H
IS40691	Guarnizione vetro esterna	1	4L+4H
IS915987	Guarnizione soglia	1	L
IZ3143AD	Sottovetro isolante	1	4L+4H

ACCESSORI

CODICE	DESCRIZIONE	PEZZI
EK12027	Squadretta estrusa a spinare 4.9x12,2	8
LM0090	Spina con manico Ø3	20
EK16118	Squadretta estrusa a spinare 8x22	8
EK15094	Spina Ø8x10	16
EK16118E	Squadretta estrusa a spinare 4.9x8	8
EK5515008	Spina con manico Ø3x5.5	16
LM2019	Squadretta di allineamento con eccentrico	12
EK13018	Cavallotto esterno Traverso 5.9x14.6mm	4
EKTAP73DP16	Coppia tappi riporto centrale	1
EP468512	Blocchetto di assemblaggio legno-alluminio	vedi lavorazioni
FRMCES286	Tassello appoggio vetro	vedi lavorazioni
ME988	Cappetta copriforo scarico acqua	vedi lavorazioni
PR600.01	Pressore Rapid-Block	vedi lavorazioni



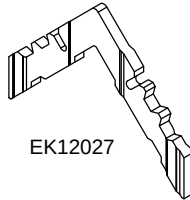
65 Atlas Elegance Wood

65 Atlas Elegance Wood

DESCRIZIONE	ACCESSORIO	ATTREZZATURA
Lavorazione foro per squadretta a spinare 12.2 x 4.9mm, per telaio a 45°	EK12027 LM0090	M3AG02001



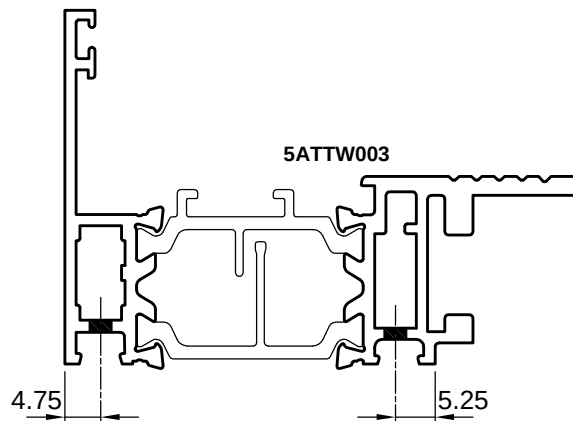
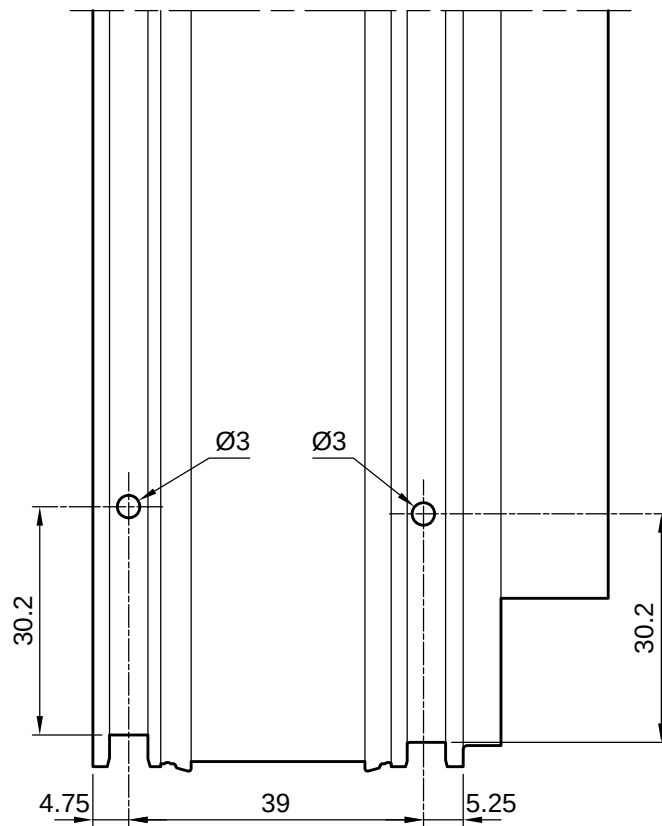
Nelle squadrette ove previsto il foro per l'iniezione della colla e sui tagli a 45° dei profilati prevedere incollaggio con PI309TFC



EK12027



LM0090

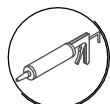


5ATTW003

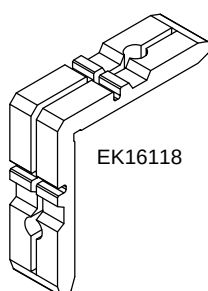


65 Atlas Elegance Wood

DESCRIZIONE	ACCESSORIO	ATTREZZATURA
Lavorazione foro per squadretta estrusa a spinare 8 x 22mm, per anta a 45°	EK16118 EK15094	M3AG02001
Lavorazione foro per squadretta pressofusa a pulsante 8 x 22mm, per anta a 45°	LM4180	

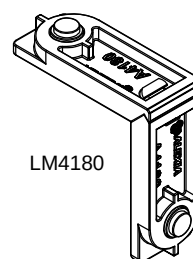


Nelle squadrette ove previsto il foro per l'iniezione della colla e sui tagli a 45° dei profilati prevedere incollaggio con PI309TFC

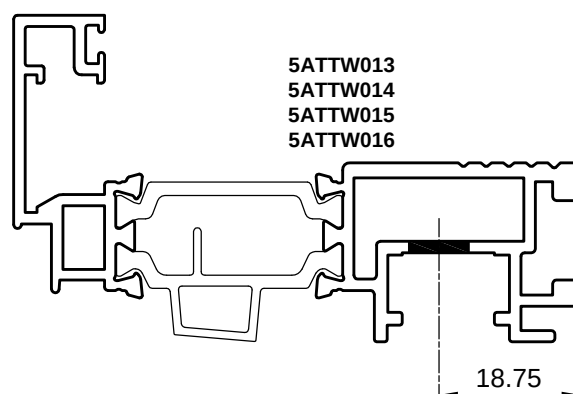
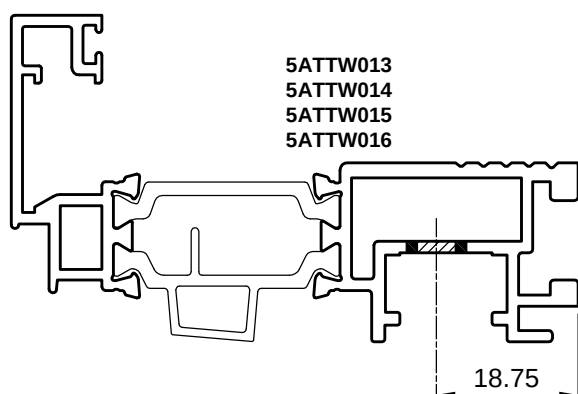
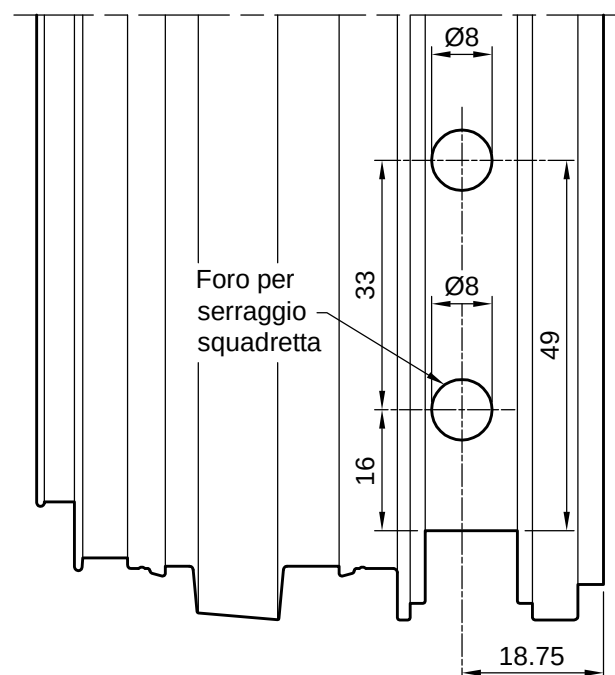
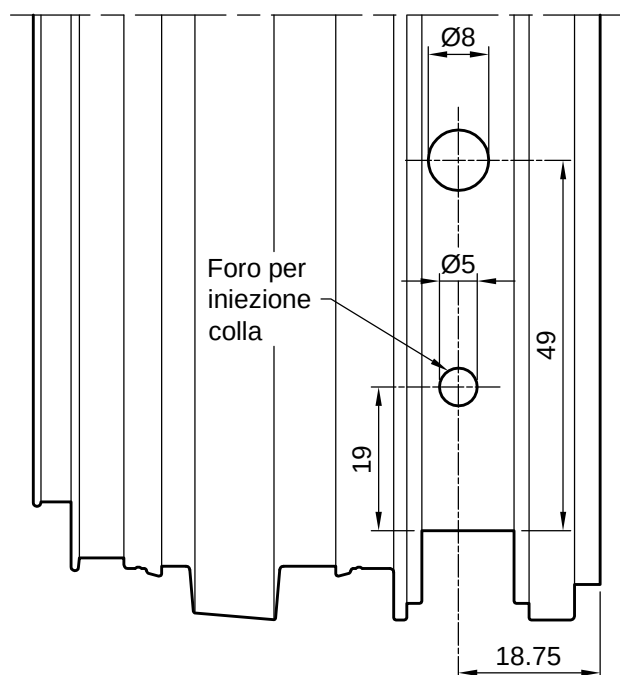


EK16118

EK15094



LM4180

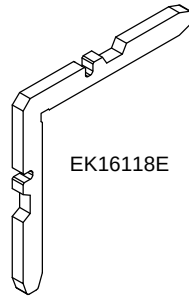


65 Atlas Elegance Wood

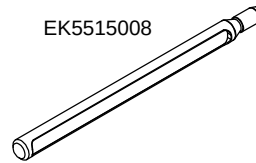
DESCRIZIONE	ACCESSORIO	ATTREZZATURA
Lavorazione foro per squadretta a spinare 8 x 4.9mm, per anta a 45°	EK16118E EK5515008	M3AG02001



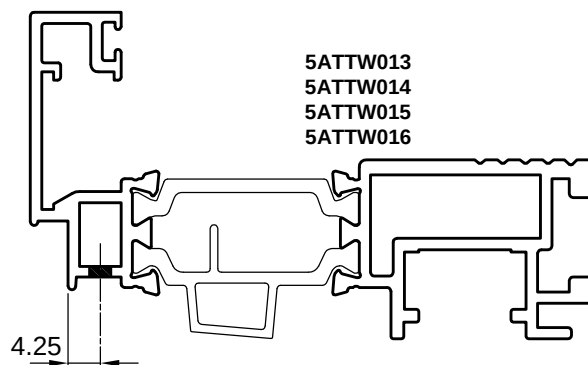
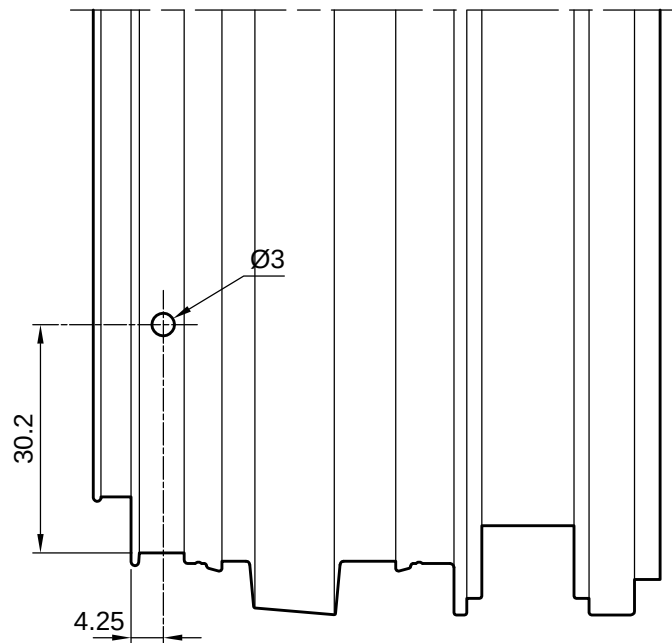
Nelle squadrette ove previsto il foro per l'iniezione della colla e sui tagli a 45° dei profilati prevedere incollaggio con PI309TFC



EK16118E

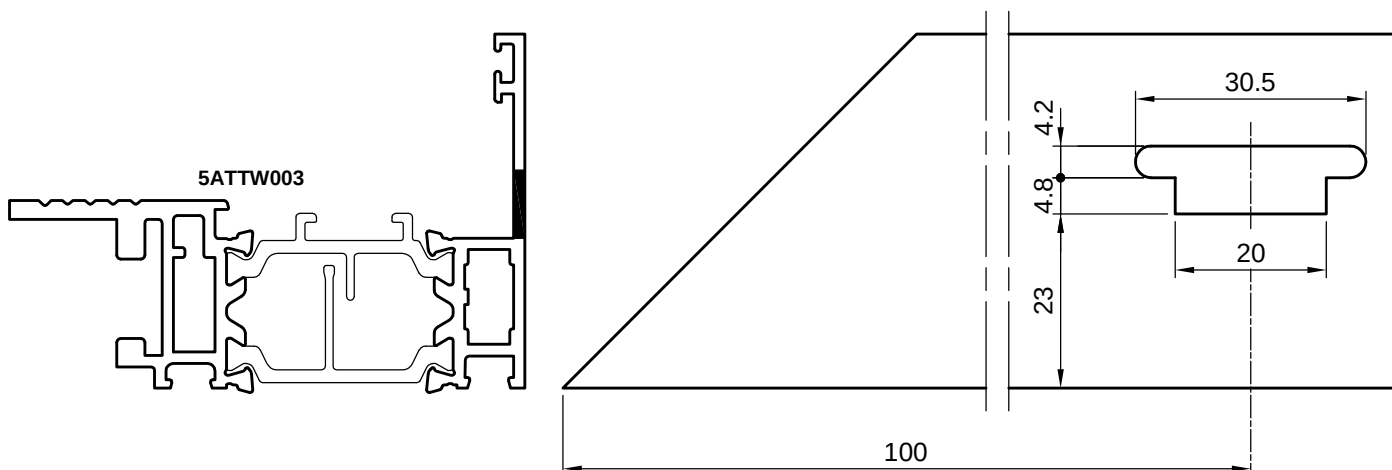
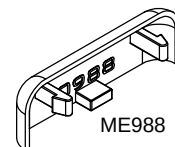


EK5515008

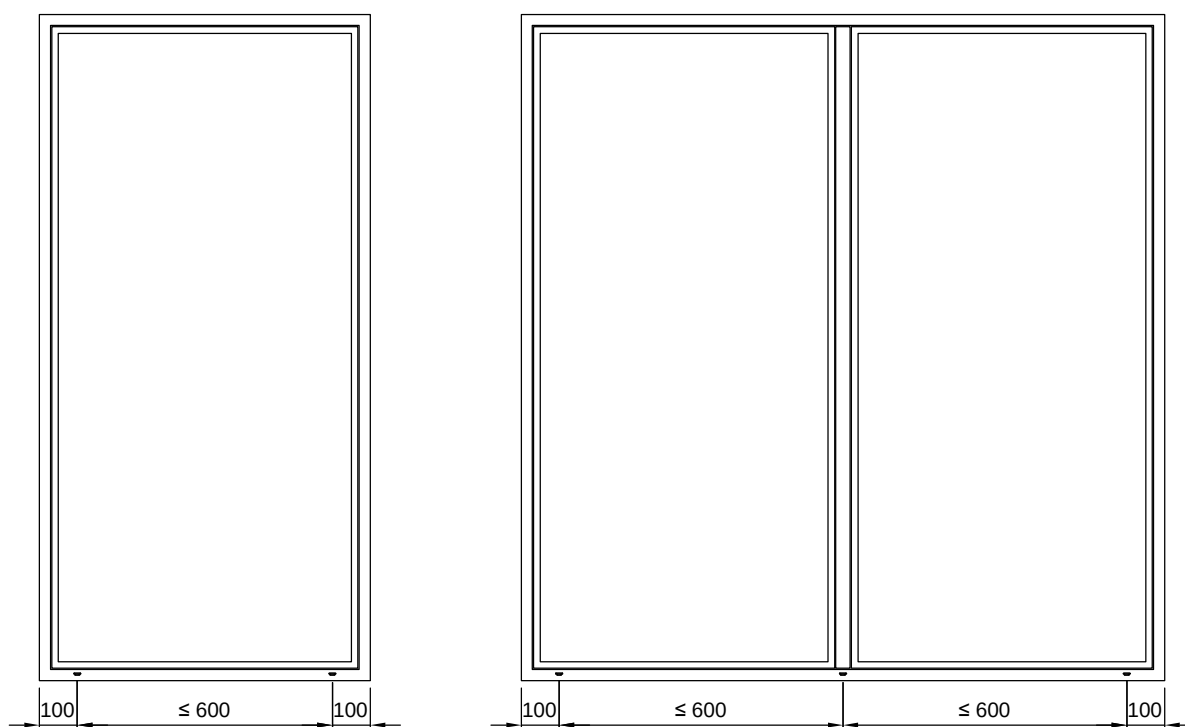


65 Atlas Elegance Wood

DESCRIZIONE	ACCESSORIO	ATTREZZATURA
Lavorazione scarico acqua	ME988	M3AG02006 OM3190791 OE4090126

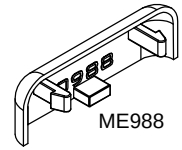


SCHEMA POSIZIONAMENTO SCARICO ACQUA

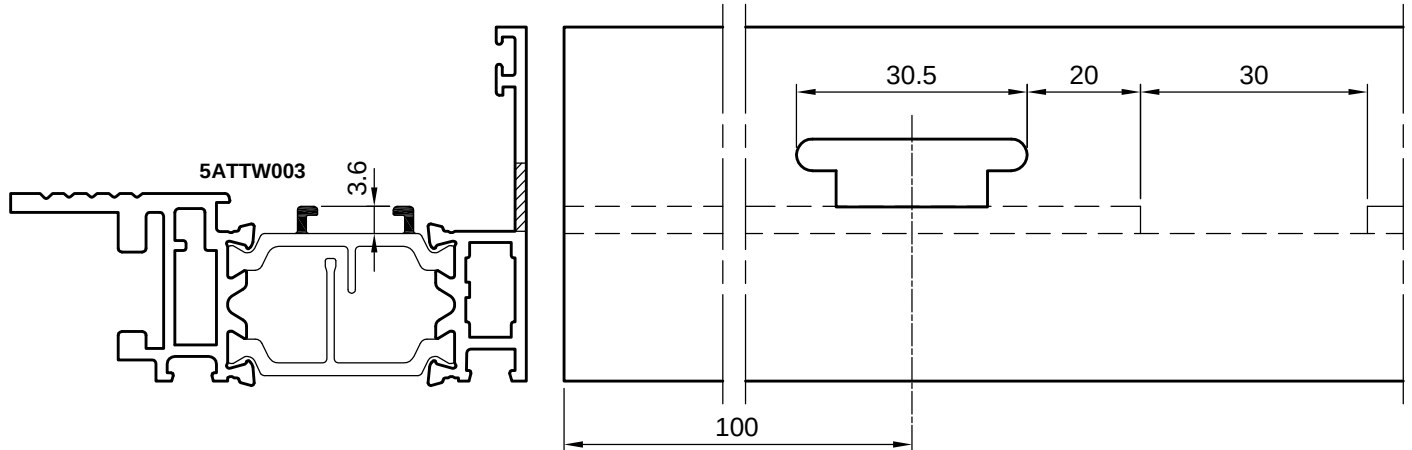


65 Atlas Elegance Wood

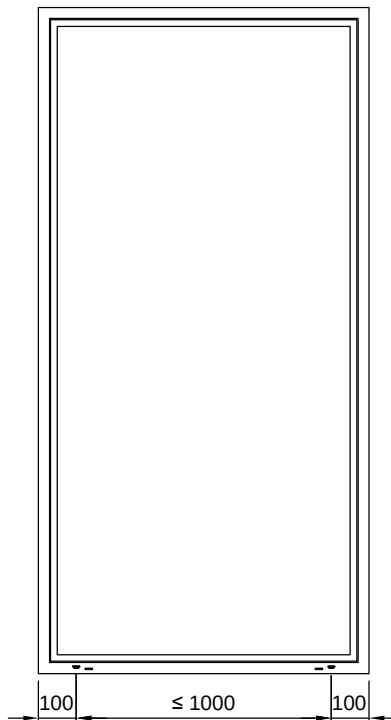
DESCRIZIONE	ACCESSORIO	ATTREZZATURA
Lavorazione scarico acqua parti fisse	ME988	M3AG02006 OM3190791 OE4090126 PANTOGRAFO



ME988



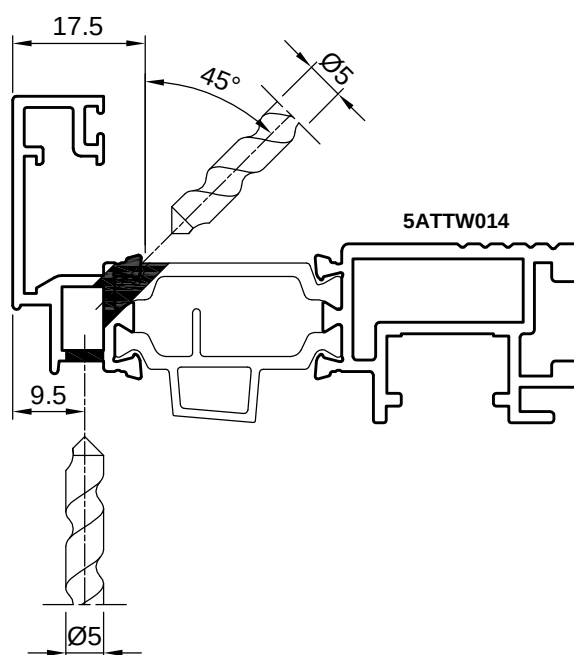
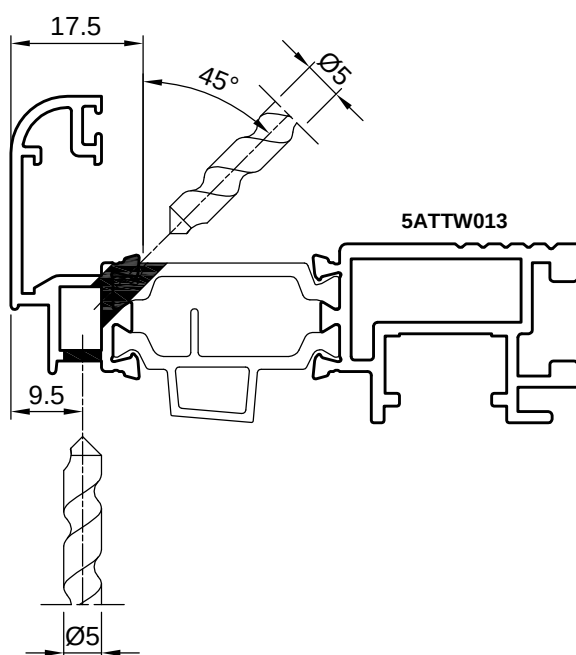
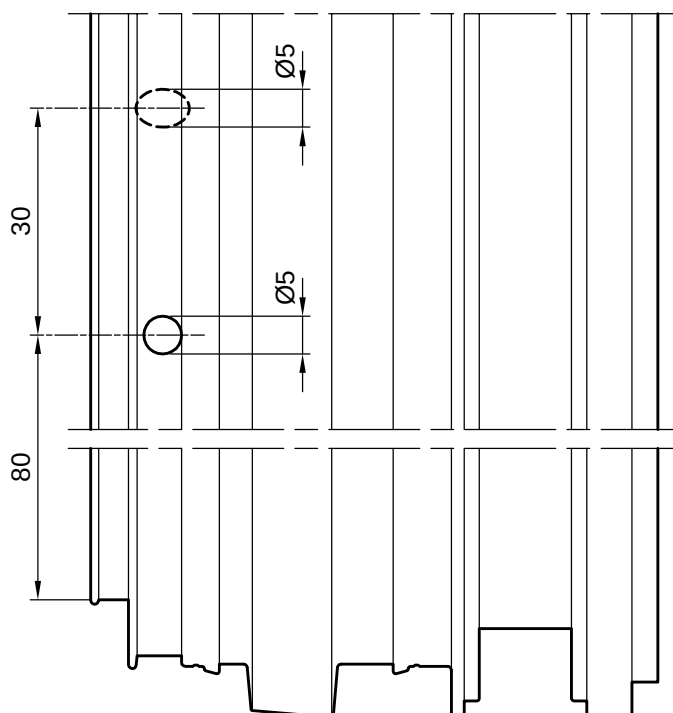
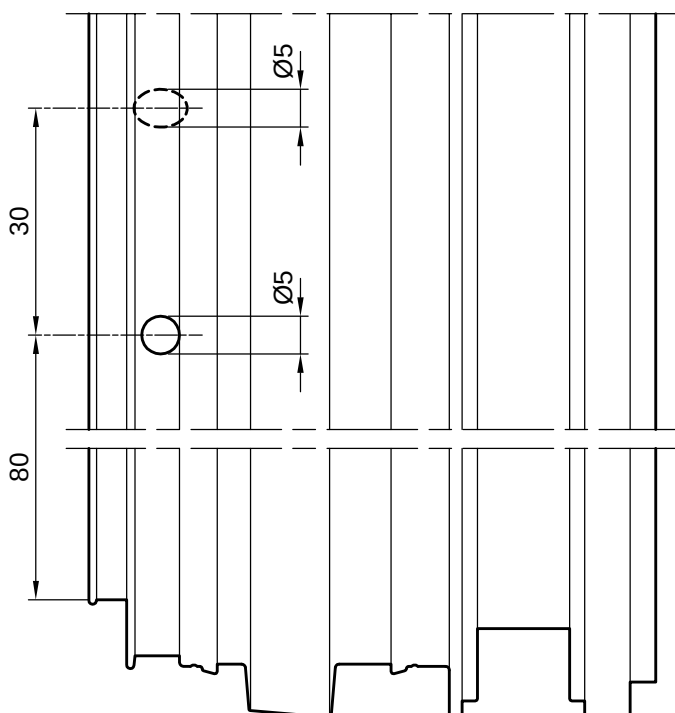
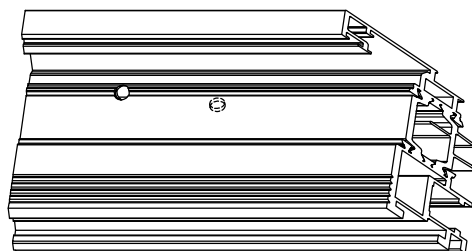
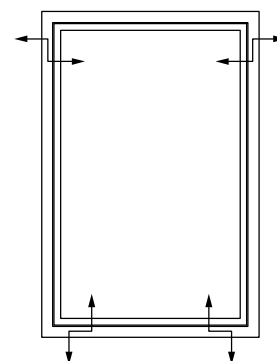
SCHEMA POSIZIONAMENTO SCARICO ACQUA



65 Atlas Elegance Wood

DESCRIZIONE	ACCESSORIO	ATTREZZATURA
Lavorazione ventilazione ante.	--	TRAPANO

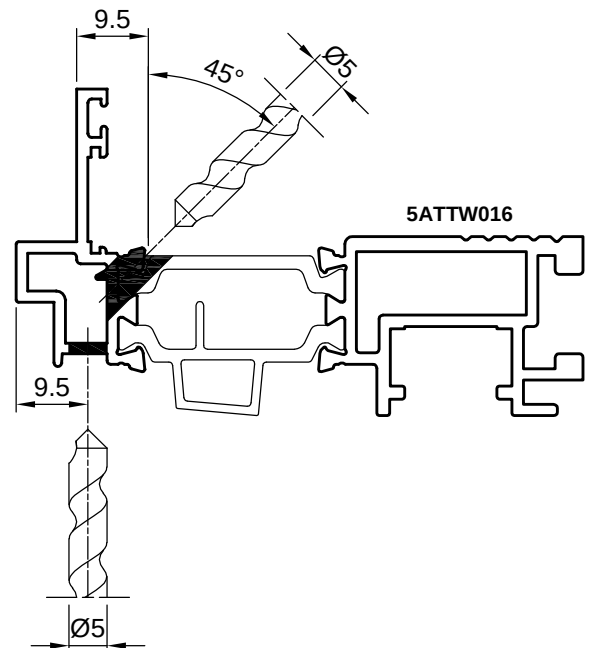
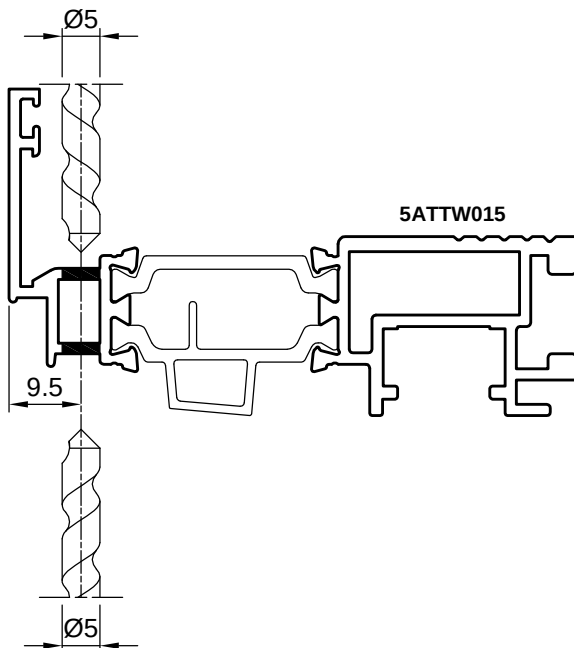
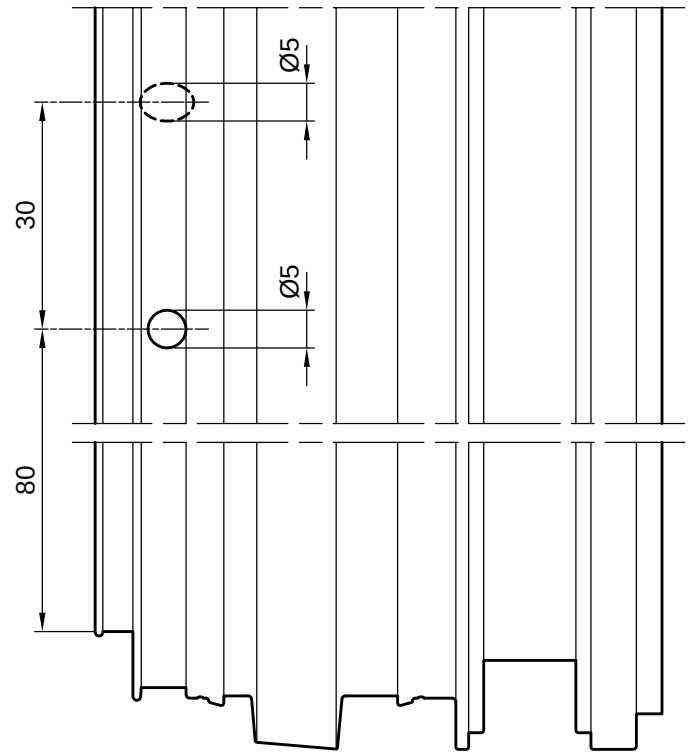
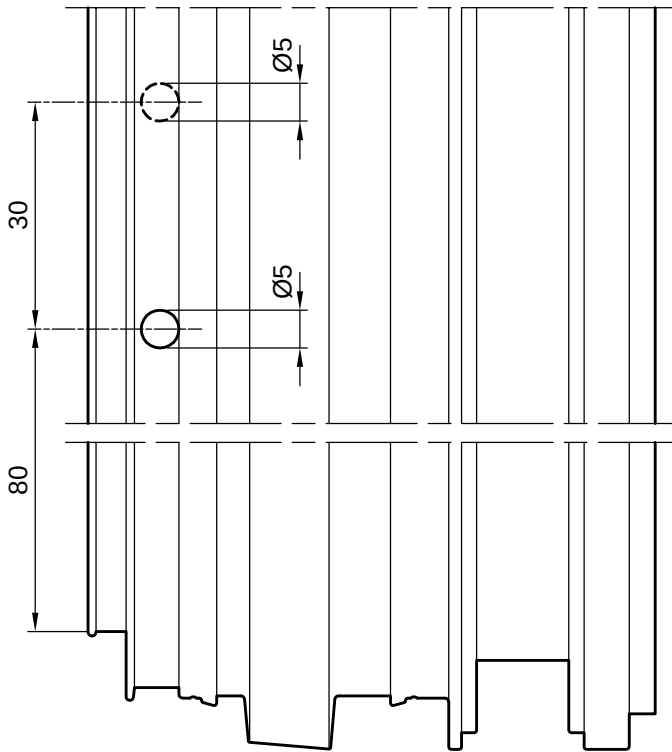
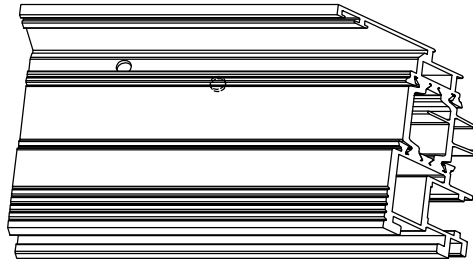
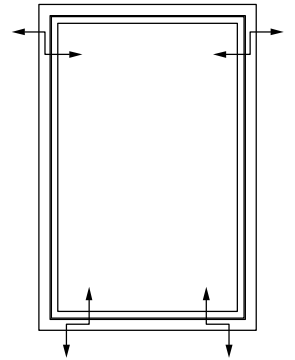
SCHEMA AERAZIONE



65 Atlas Elegance Wood

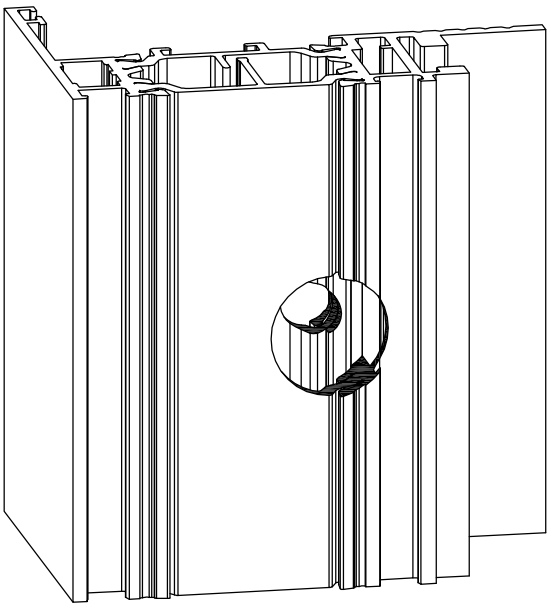
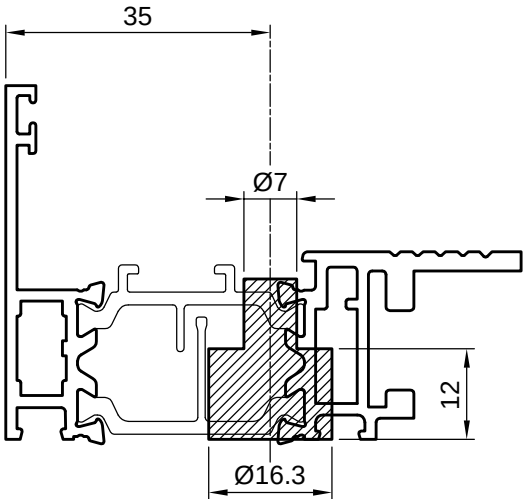
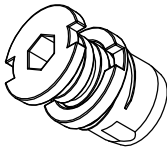
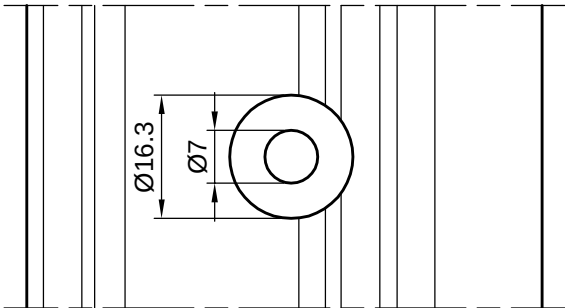
DESCRIZIONE	ACCESSORIO	ATTREZZATURA
Lavorazione ventilazione ante.	--	TRAPANO

SCHEMA AERAZIONE

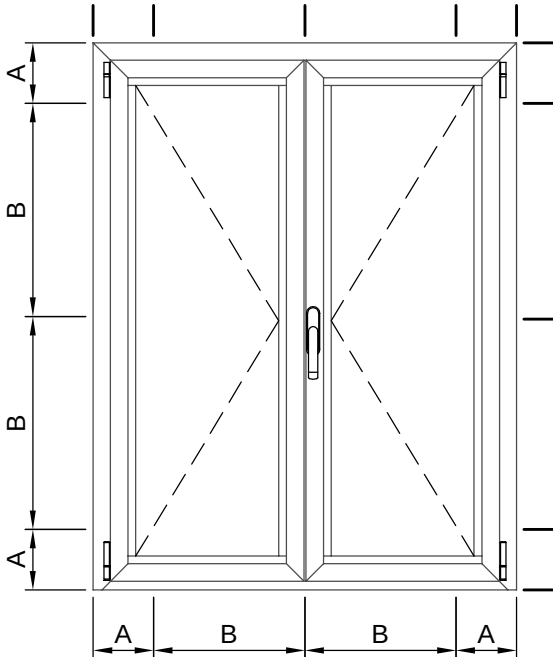
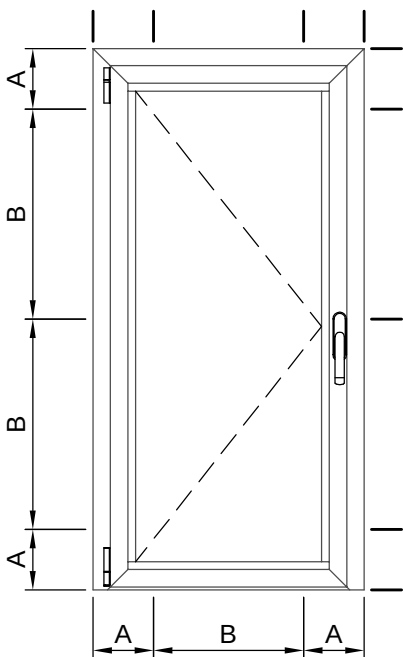


65 Atlas Elegance Wood

DESCRIZIONE	ACCESSORIO	ATTREZZATURA
Lavorazione applicazione espansore	PR600.01 PR600.02 PR600.05	RP019 RP023 RH008



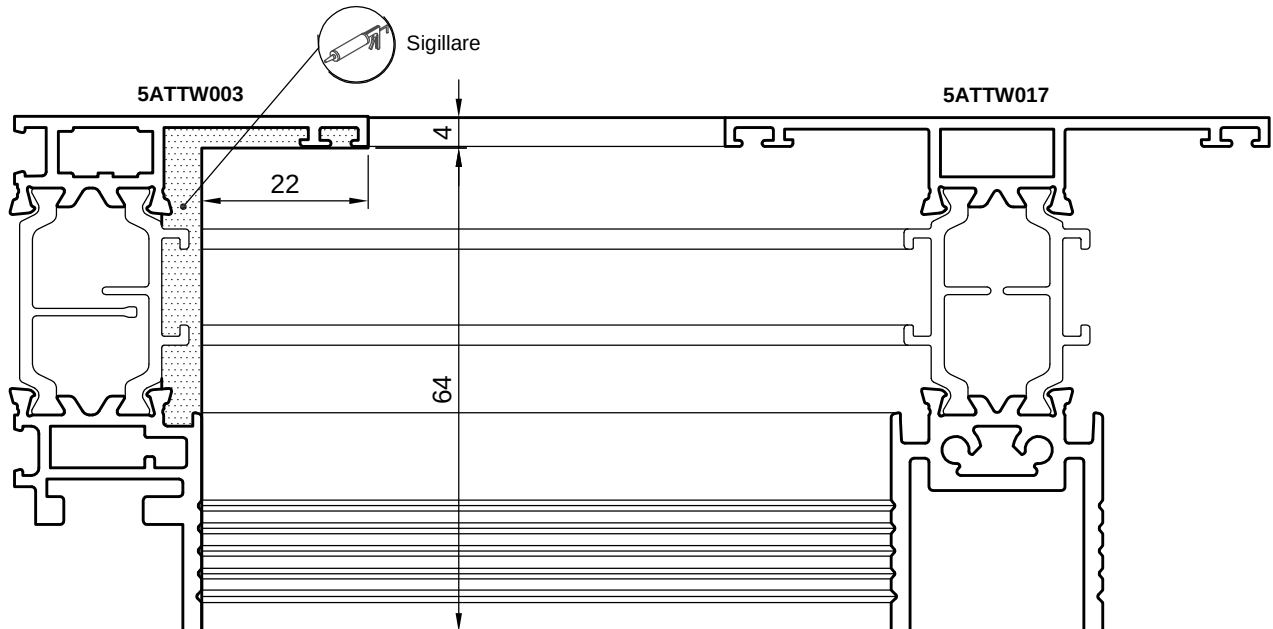
DESCRIZIONE	ACCESSORIO	ATTREZZATURA
Schemi di fissaggio a muro	PR600.01 PR600.02 PR600.05	RP019 RP023 RH008



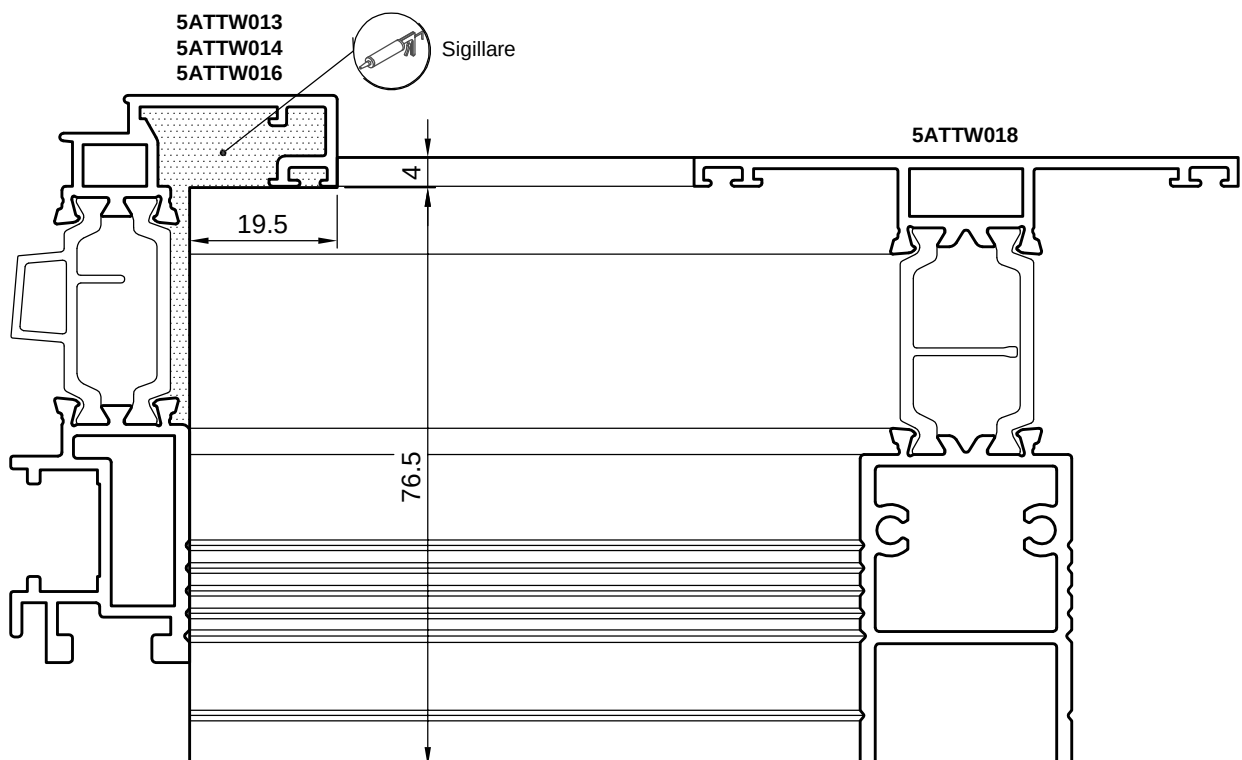
A = 100 - 150 mm
B = 550 mm MASSIMO

65 Atlas Elegance Wood

DESCRIZIONE	ACCESSORIO	ATTREZZATURA
Lavorazione fresatura traverso su parti fisse.	--	INTESTATRICE

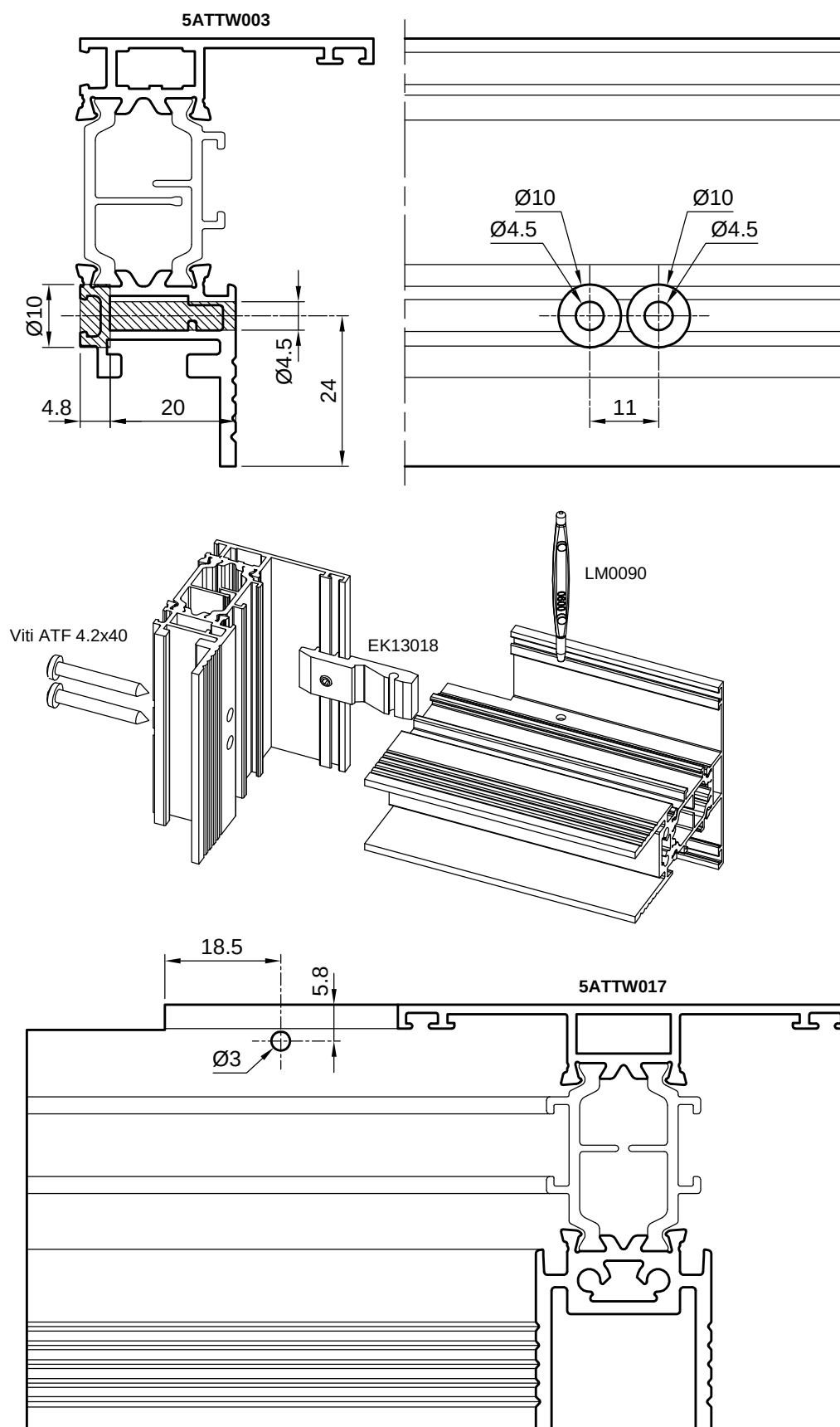


DESCRIZIONE	ACCESSORIO	ATTREZZATURA
Lavorazione fresatura traverso su parti apribili.	--	INTESTATRICE



65 Atlas Elegance Wood

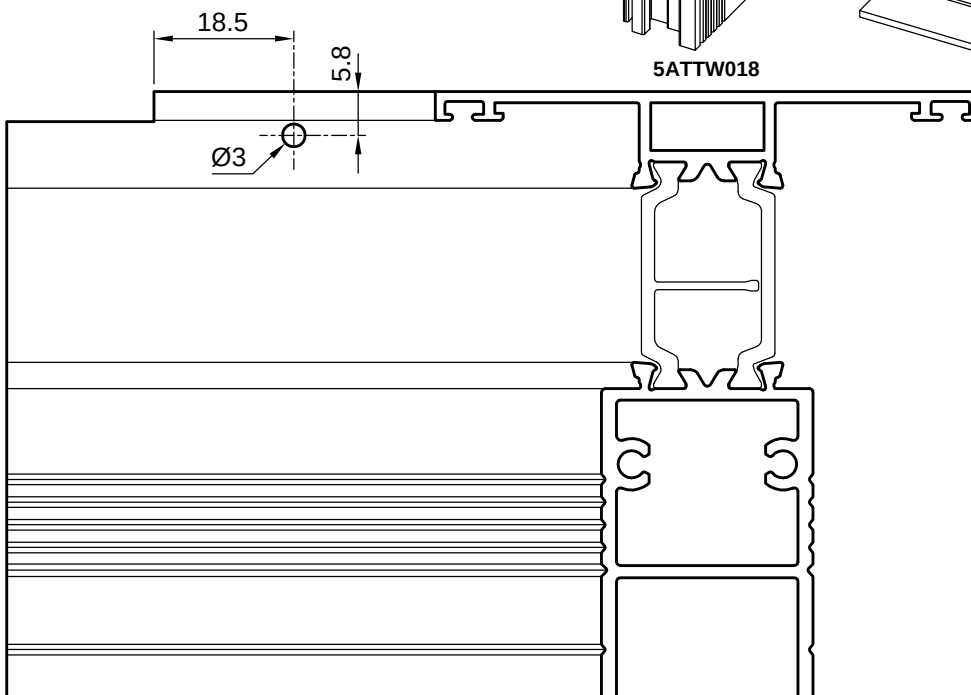
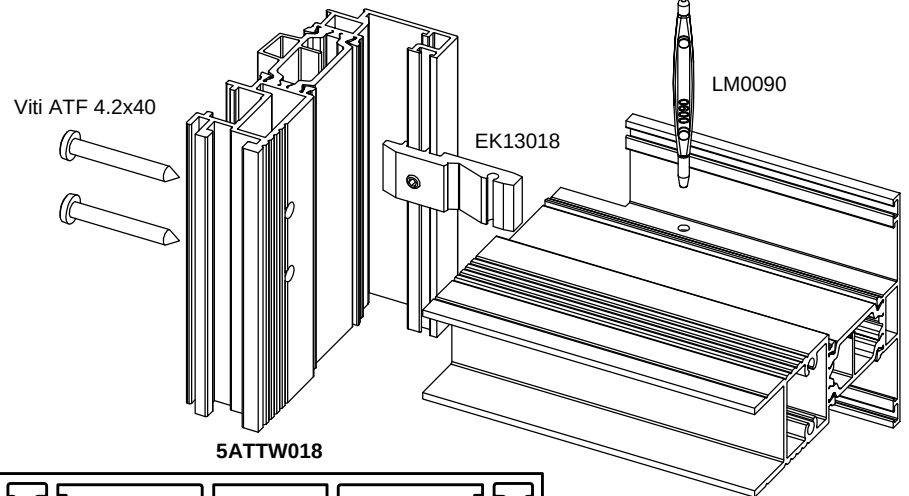
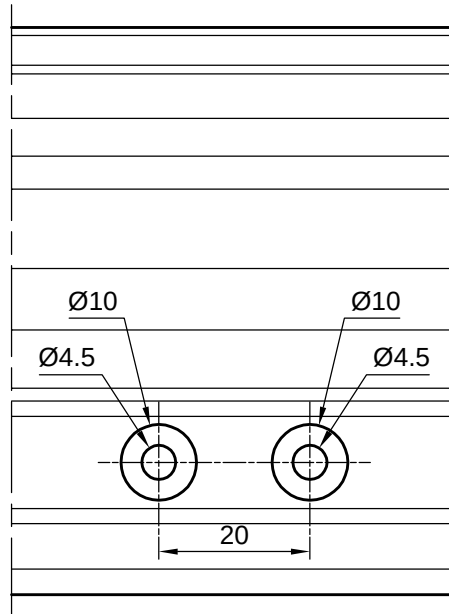
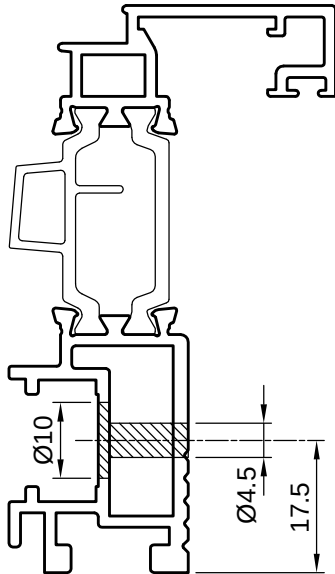
DESCRIZIONE	ACCESSORIO	ATTREZZATURA
Lavorazione punzonatura e foratura per fissaggio trasverso su parti fisse.	EK13018 LM0090	M3AG02007 OM3190791



65 Atlas Elegance Wood

DESCRIZIONE	ACCESSORIO	ATTREZZATURA
Lavorazione punzonatura e foratura per fissaggio trasverso su parti apribili.	EK13018 LM0090	M3AG02007 OM3190791

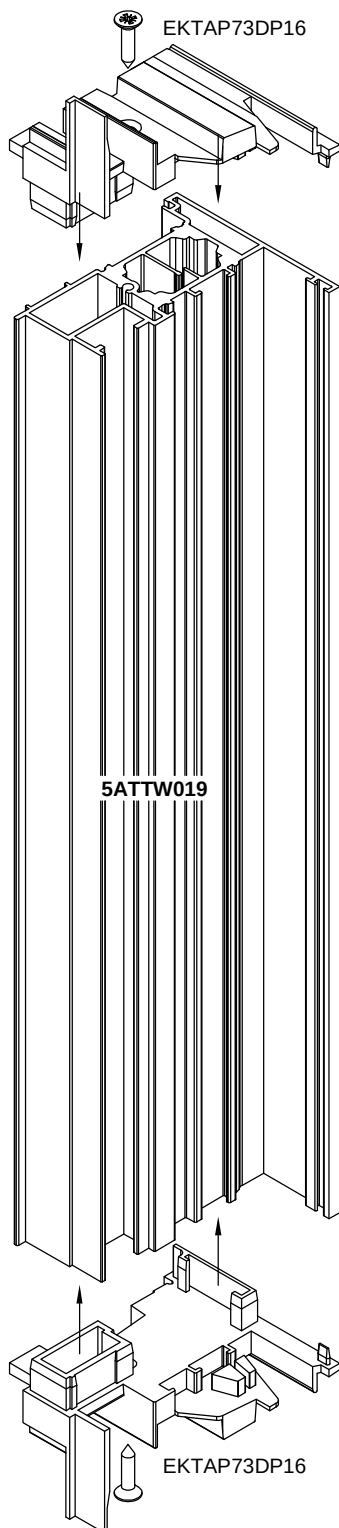
5ATTW013 - 5ATTW014 - 5ATTW016



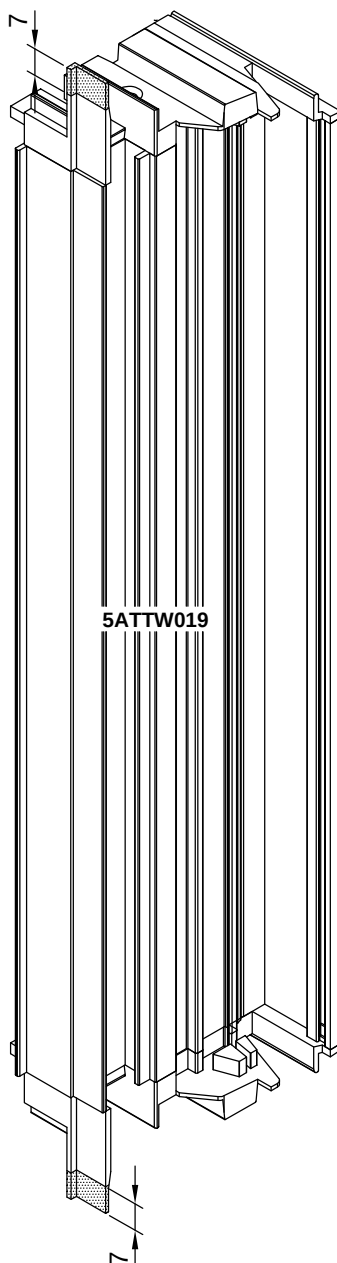
65 Atlas Elegance Wood

DESCRIZIONE	ACCESSORIO	ATTREZZATURA
Fasi di assemblaggio riporto centrale	EKTAP73DP16 AtlasW26	PANTOGRAFO TRAPANO

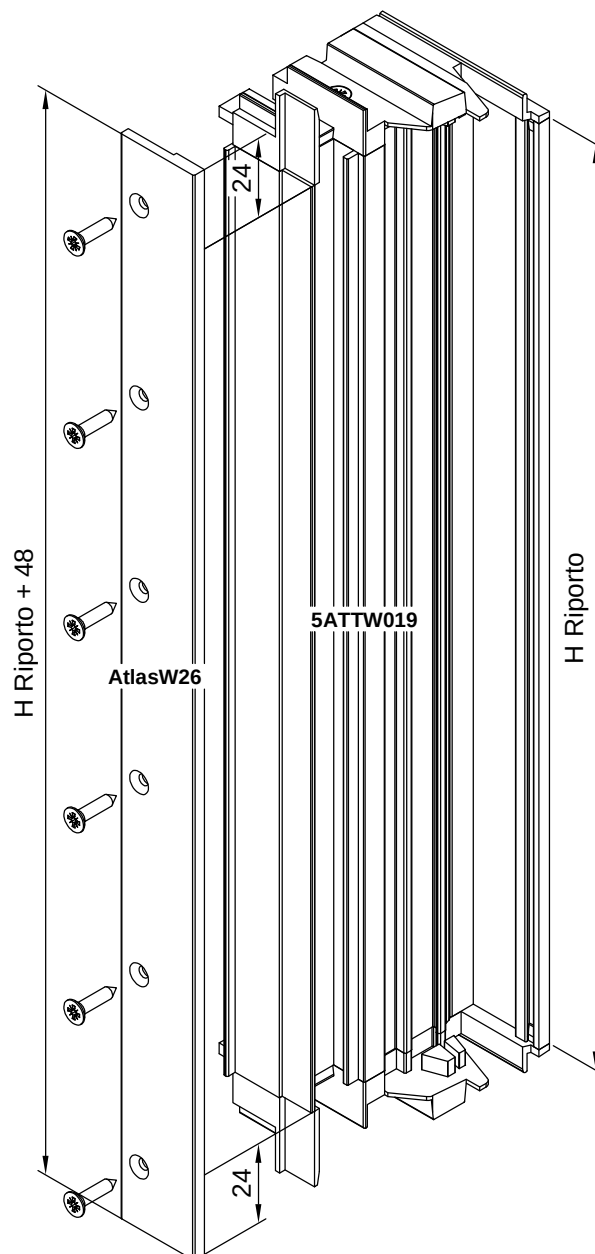
1 Infilare i tappi ed avvitarli



2 Rifilare la battuta del tappo di 7mm.

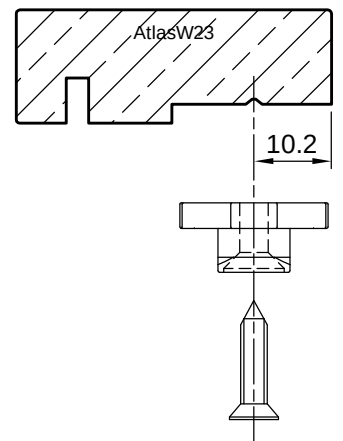
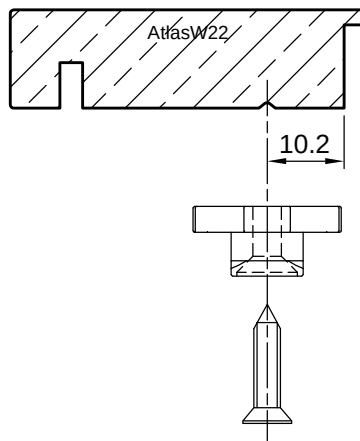
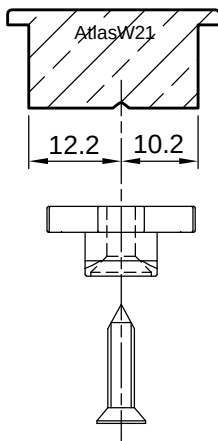
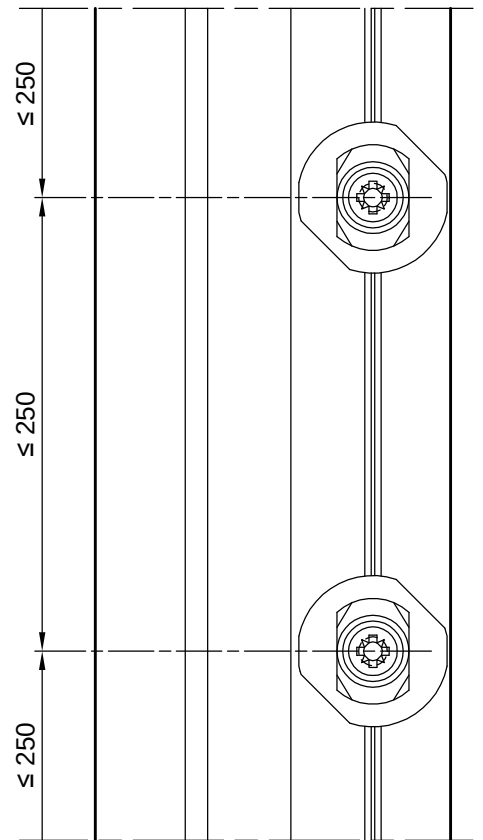
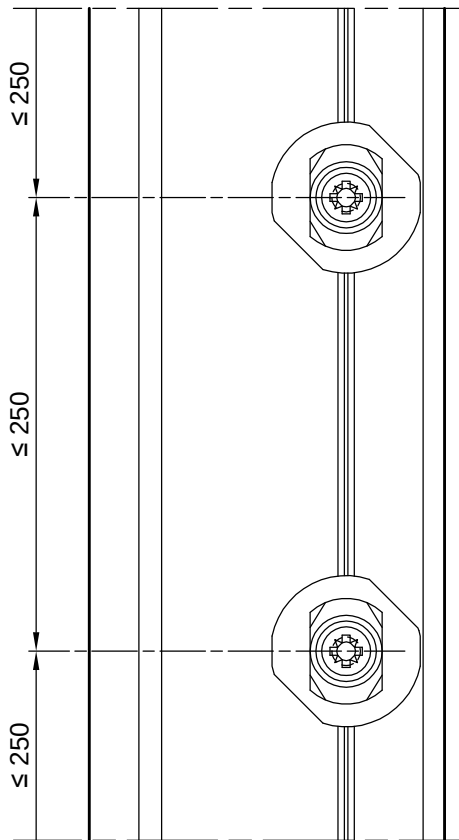
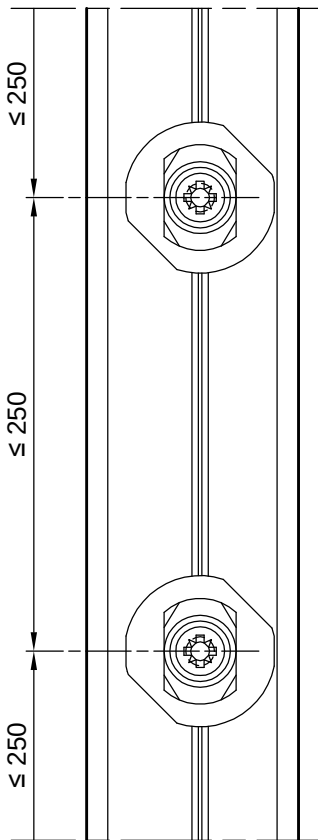
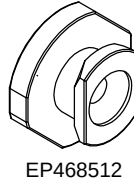


3 Avvitare il massello sul riporto centrale.



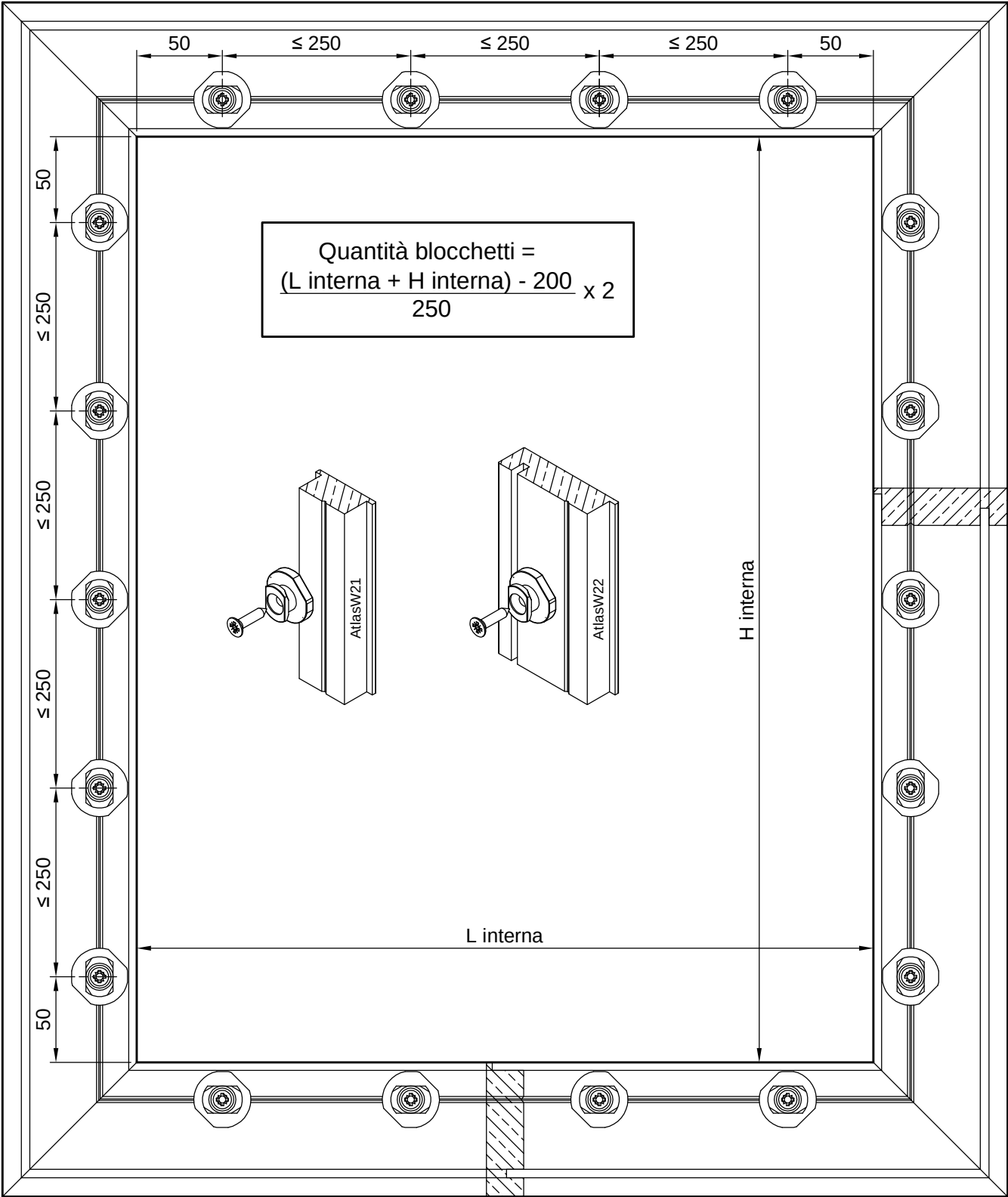
65 Atlas Elegance Wood

DESCRIZIONE	ACCESSORIO	ATTREZZATURA
Fissaggio blocchetti di assemblaggio su masselli legno	EP468512 Vite ATF 3.5x16	--



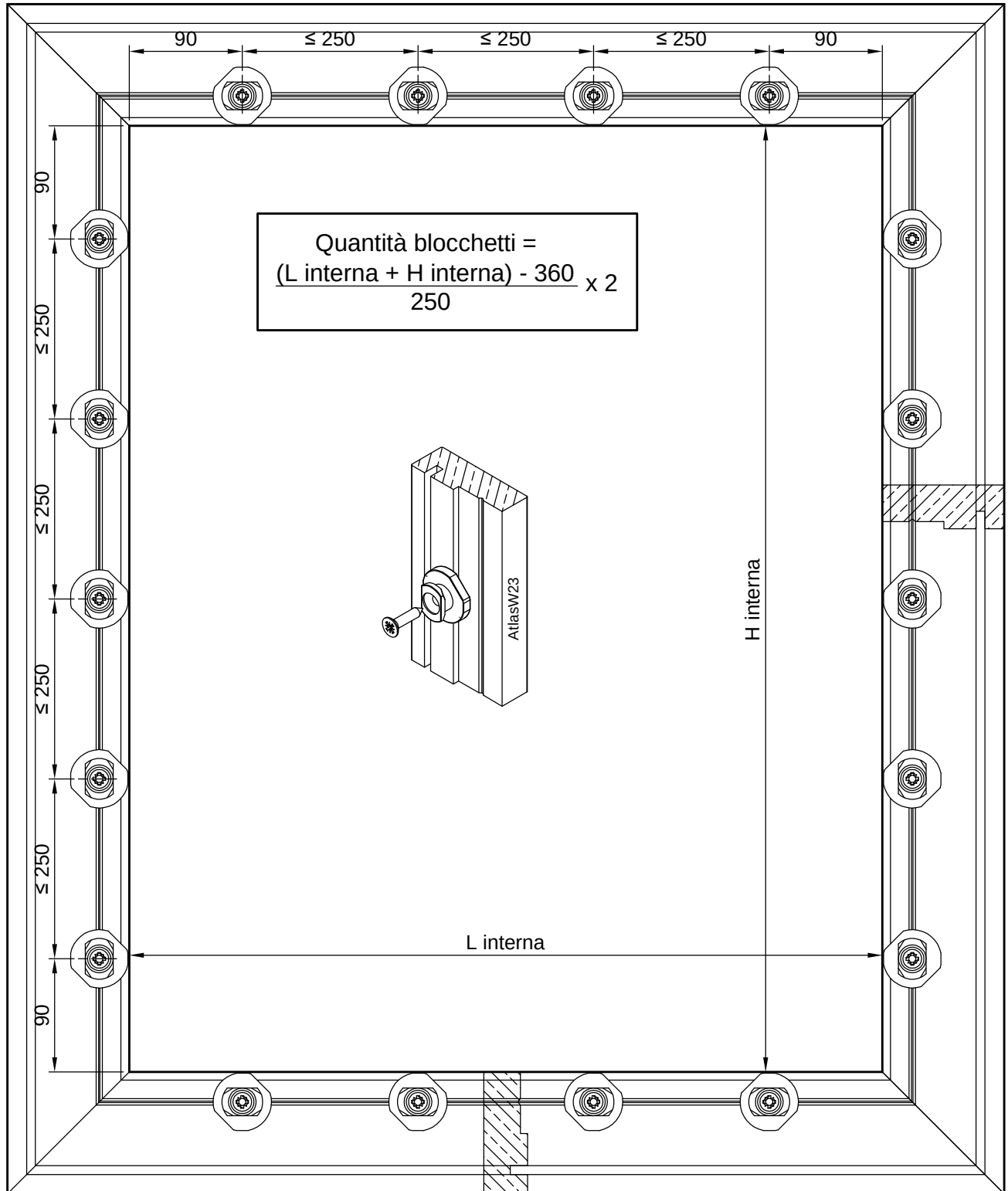
65 Atlas Elegance Wood

DESCRIZIONE	ACCESSORIO	ATTREZZATURA
Schema di fissaggio blocchetti di assemblaggio su masselli legno telaio	EP468512 Vite ATF 3.5x16	EP3034



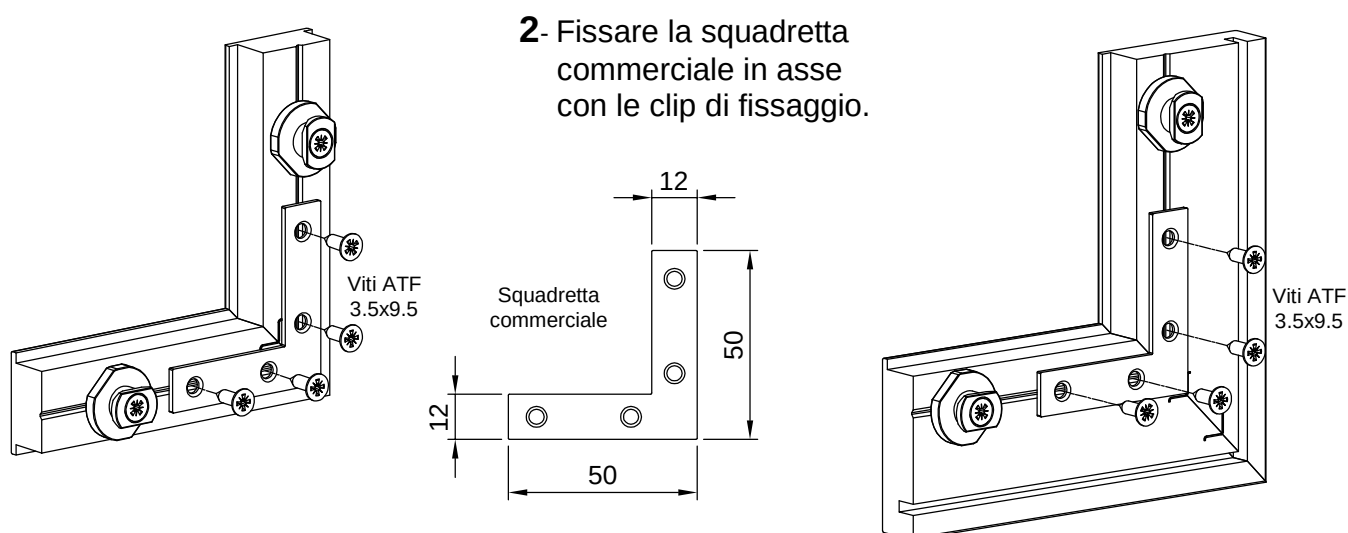
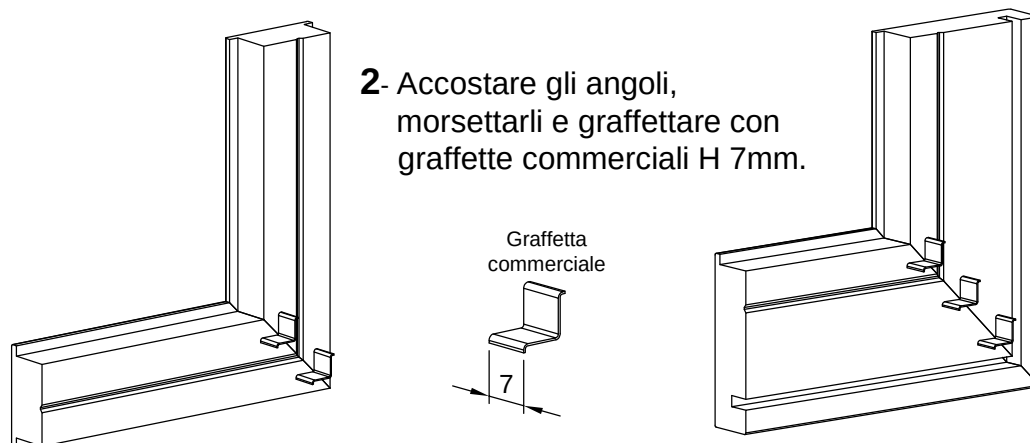
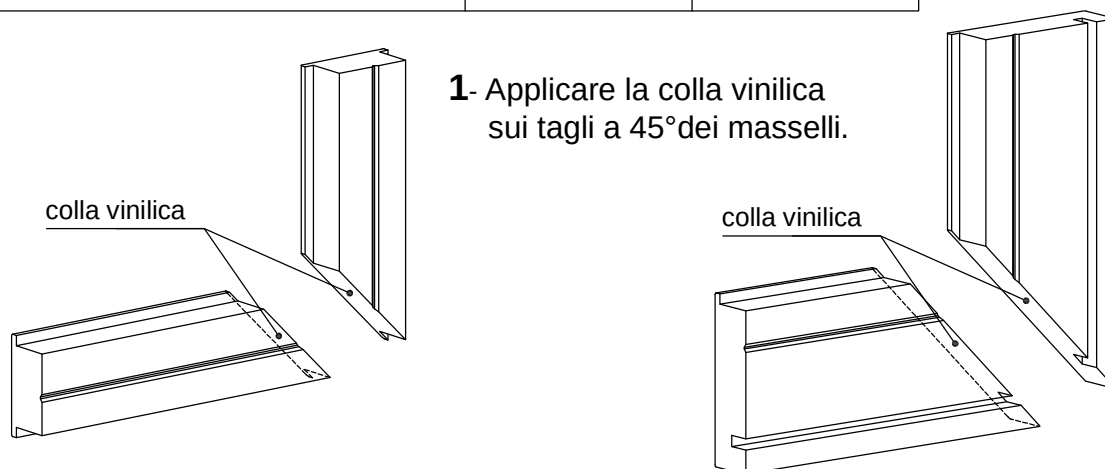
65 Atlas Elegance Wood

DESCRIZIONE	ACCESSORIO	ATTREZZATURA
Schema di fissaggio blocchetti di assemblaggio su massello legno anta	EP468512 Vite ATF 3.5x16	EP3034



65 Atlas Elegance Wood

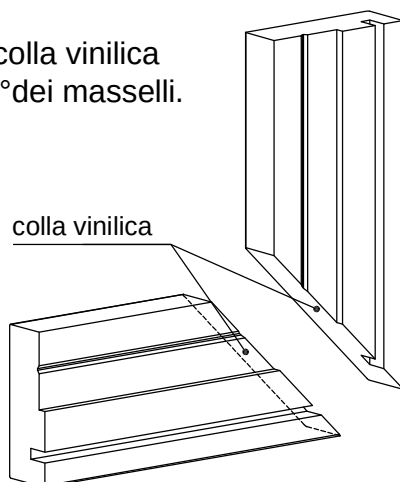
DESCRIZIONE	ACCESSORIO	ATTREZZATURA
Assemblaggio angoli masselli di legno per telai	Graffette e squadrette commerciali	



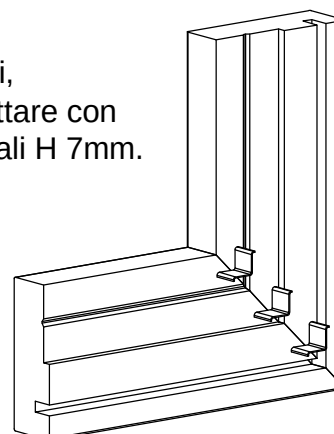
65 Atlas Elegance Wood

DESCRIZIONE	ACCESSORIO	ATTREZZATURA
Assemblaggio angoli masselli di legno per ante	Graffette e squadrette commerciali	

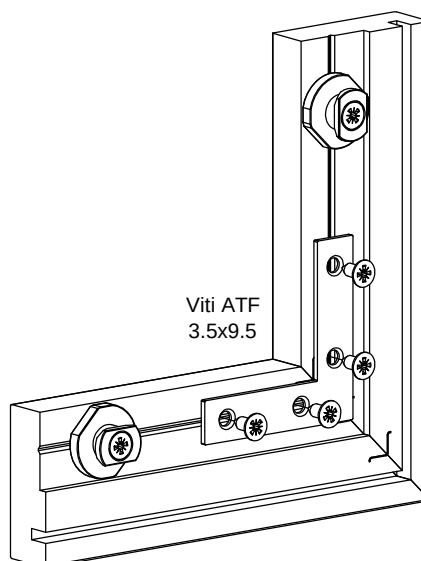
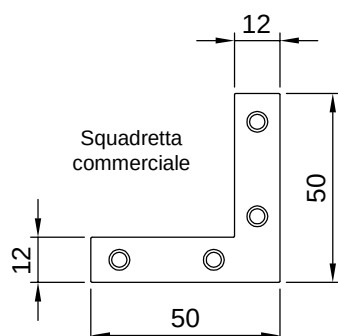
- 1-** Applicare la colla vinilica sui tagli a 45° dei masselli.



- 2-** Accostare gli angoli, morsettarli e graffettare con graffette commerciali H 7mm.

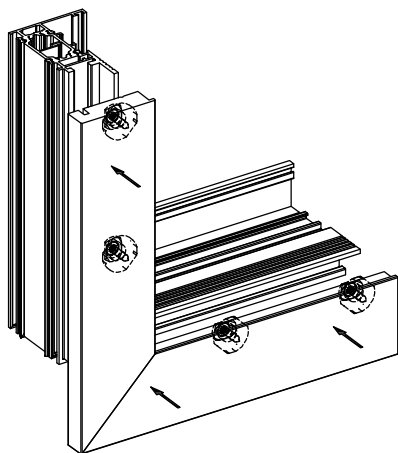


- 2-** Fissare la squadretta commerciale in asse con le clip di fissaggio.

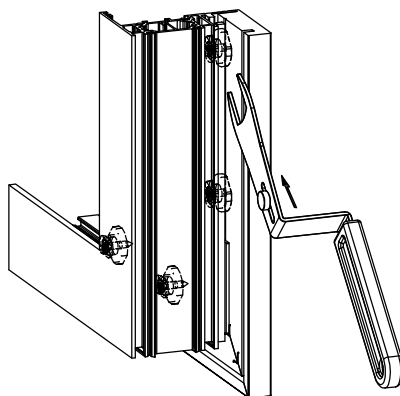


65 Atlas Elegance Wood

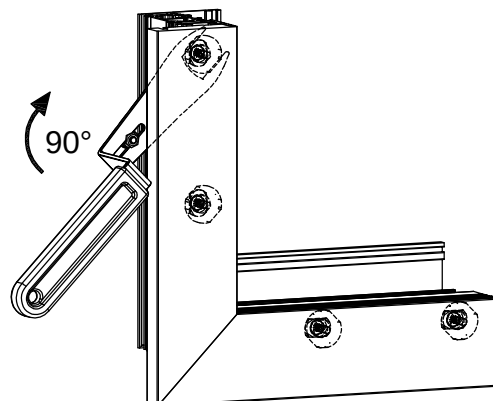
DESCRIZIONE	ACCESSORIO	ATTREZZATURA
Schema fissaggio cornice di legno su telaio		EP3034



1 - Posizionare la cornice in legno sul telaio di alluminio.

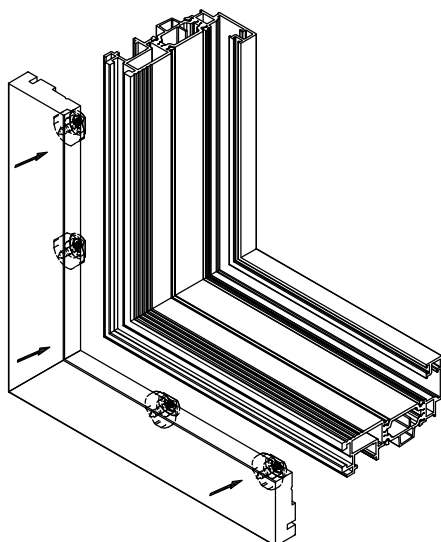


2 - Introdurre la chiave EP3034 fino ad agganciare il blocchetto EP468512.

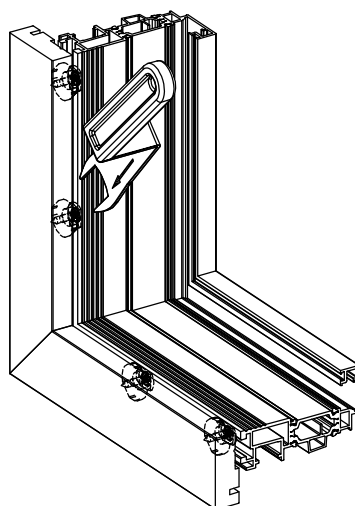


3 - Ruotare la chiave EP3034 di 90° per bloccare la cornice in legno.

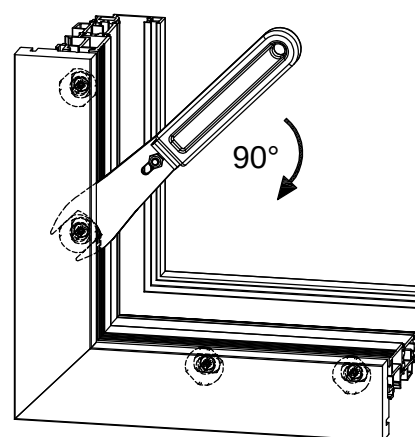
DESCRIZIONE	ACCESSORIO	ATTREZZATURA
Schema fissaggio cornice di legno su ante		EP3034



1 - Posizionare la cornice in legno sull' ante di alluminio.



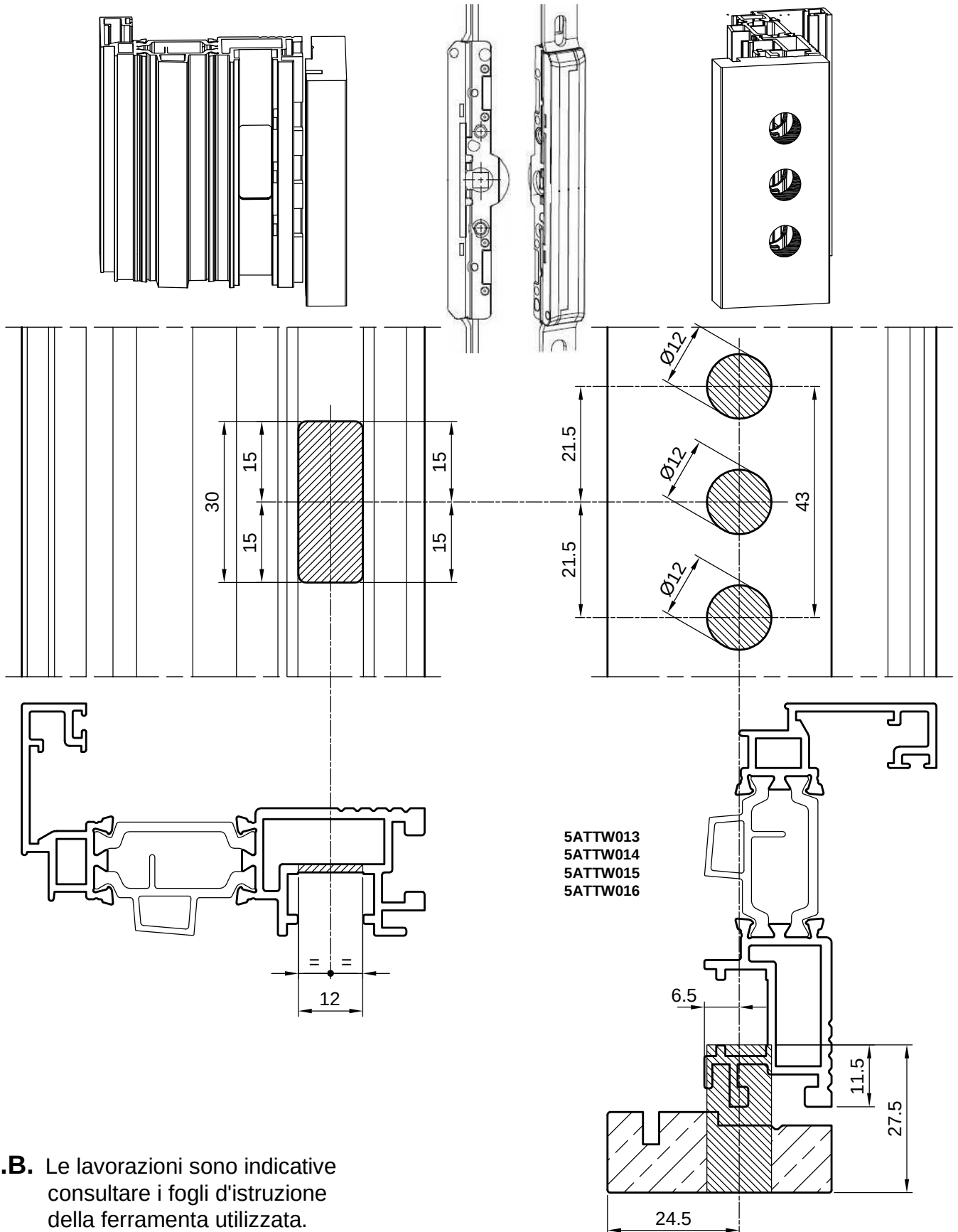
2 - Introdurre la chiave EP3034 fino ad agganciare il blocchetto EP468512.



3 - Ruotare la chiave EP3034 di 90° per bloccare la cornice in legno.

65 Atlas Elegance Wood

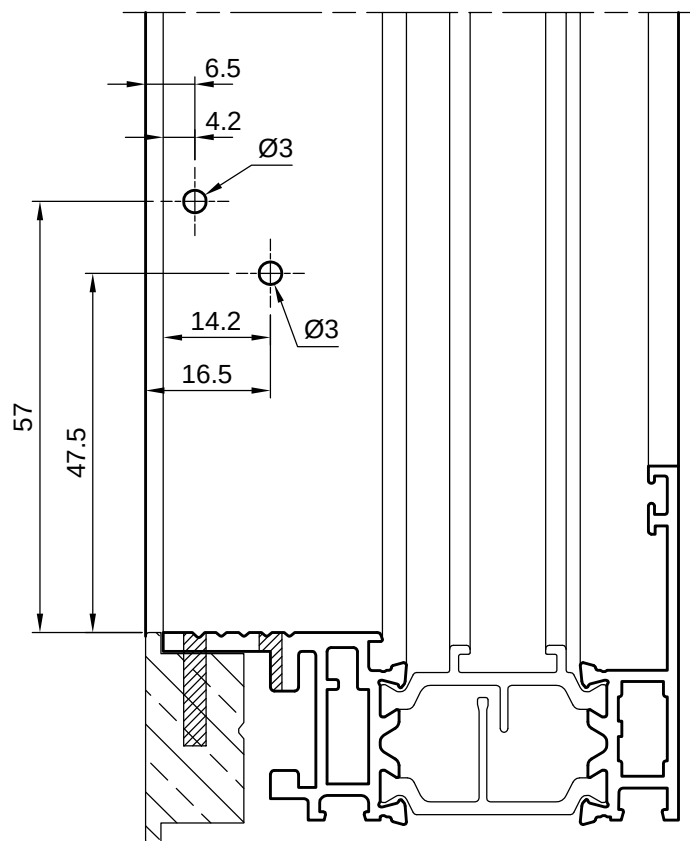
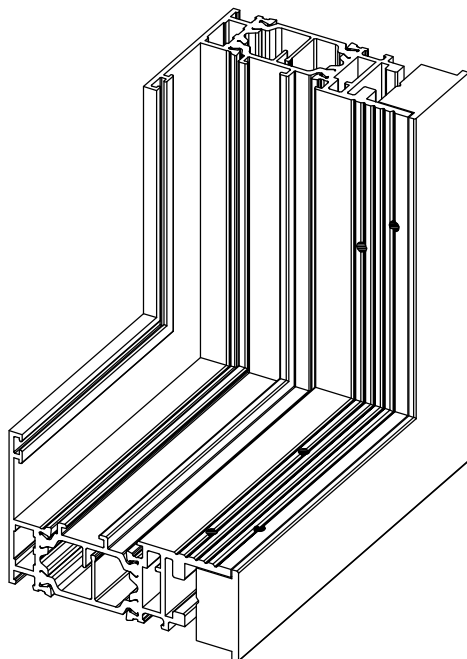
DESCRIZIONE	ACCESSORIO	ATTREZZATURA
Lavorazione fresatura e foratura per applicazione cremonese e martellina	CREMONESE ENTRATA 6.5mm	PANTOGRAFO TRAPANO



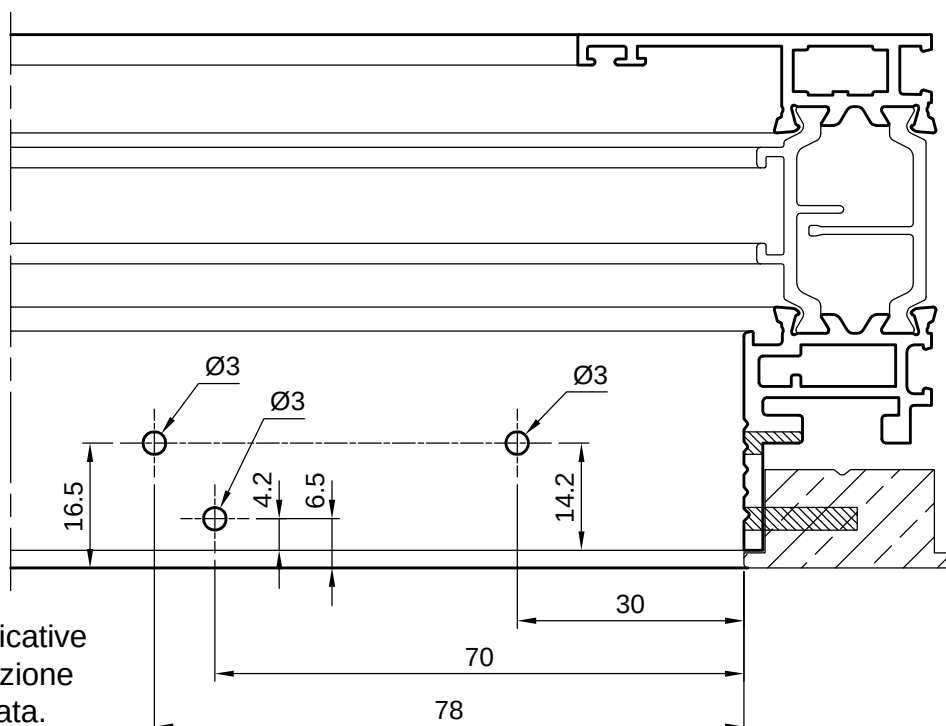
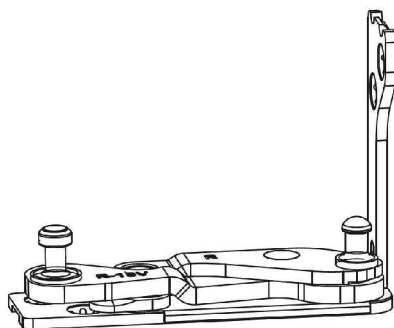
N.B. Le lavorazioni sono indicative
consultare i fogli d'istruzione
della ferramenta utilizzata.

65 Atlas Elegance Wood

DESCRIZIONE	ACCESSORIO	ATTREZZATURA
Lavorazione foratura per applicazione cerniere a scomparsa.	CERNIERE A SCOMPARSA	TRAPANO



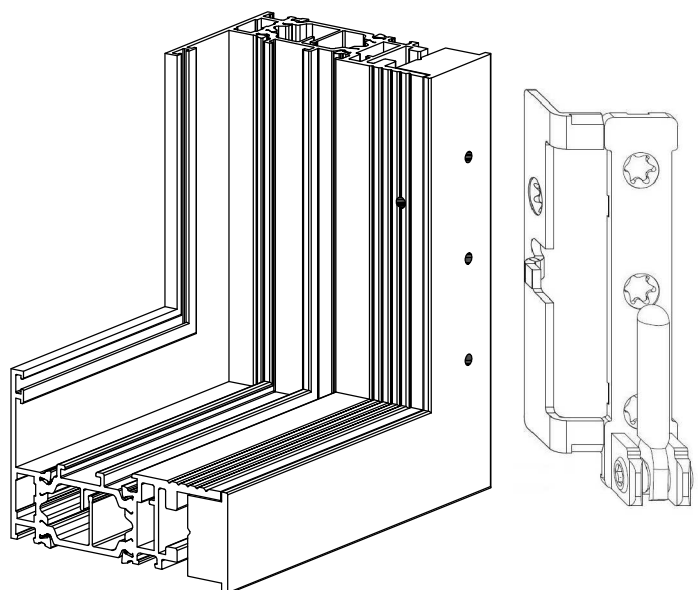
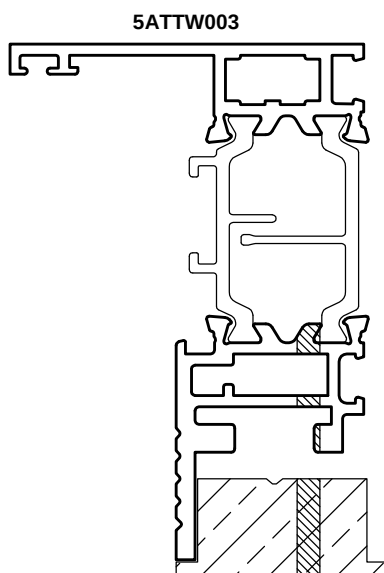
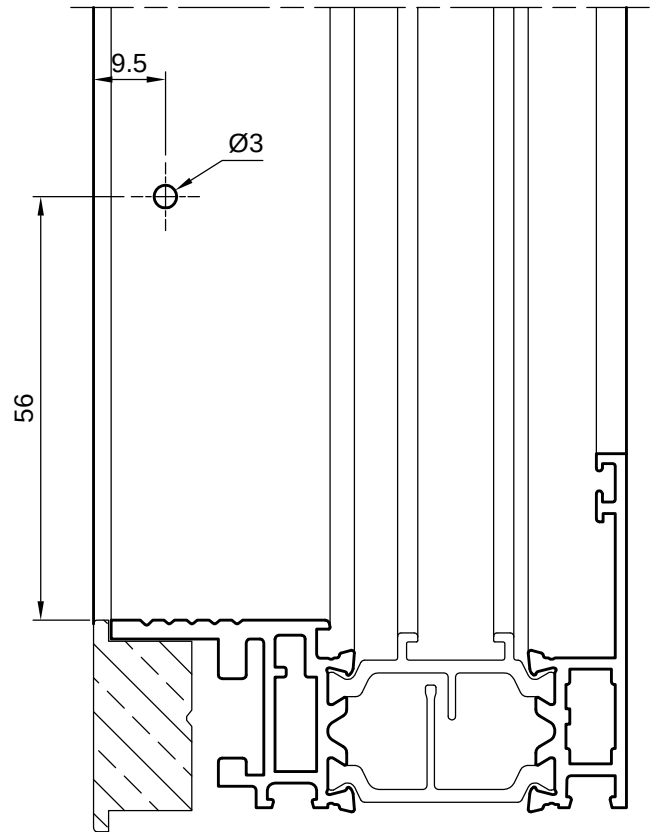
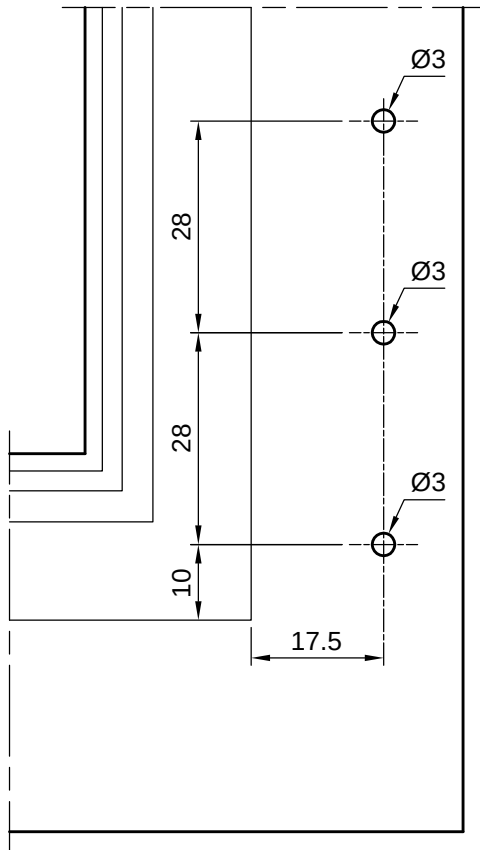
5ATTW003



N.B. Le lavorazioni sono indicative consultare i fogli d'istruzione della ferramenta utilizzata.

65 Atlas Elegance Wood

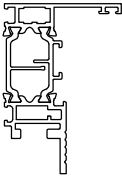
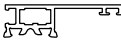
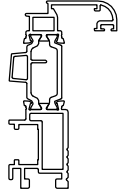
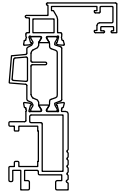
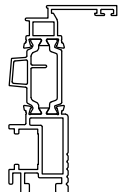
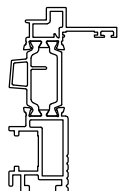
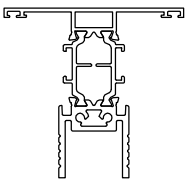
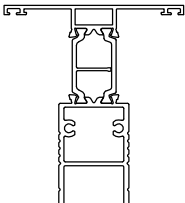
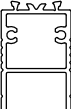
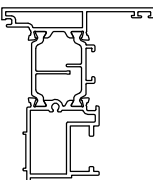
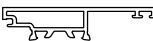
DESCRIZIONE	ACCESSORIO	ATTREZZATURA
Lavorazione foratura per applicazione cerniere in vista.	CERNIERE IN VISTA	TRAPANO



N.B. Le lavorazioni sono indicative
consultare i fogli d'istruzione
della ferramenta utilizzata.

65 Atlas Elegance Wood

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PROFILATO	CODICE	ESTRUSO ESTERNO	ESTRUSO INTERNO	POLIAMMIDE	POLIAMMIDE
	5ATTW003 5ATTW003 EVO	 5AT45316 Kg/m 0,439	5AT45315 Kg/m 0,569 	 813400 813400EVO	 813500 813500EVO
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	5ATTW014 5ATTW014 EVO	 3DI11149 Kg/m 0,437	5AT45314 Kg/m 0,636 	 813600 813600EVO  813602	 800200
	5ATTW015 5ATTW015 EVO	 5AT45403 Kg/m 0,368	5AT45314 Kg/m 0,636 	 813600 813600EVO  813602	 800200
	5ATTW016 5ATTW016 EVO	 5AT45413 Kg/m 0,385	5AT45314 Kg/m 0,636 	 813600 813600EVO  813602	 800200
	5ATTW017 5ATTW017 EVO	 5AT45227 Kg/m 0,531	5AT45311 Kg/m 0,756 	 813500 813500EVO	 813500 813500EVO
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	5ATTW019 5ATTW019 EVO	 5AT45238 Kg/m 0,536	5AT45313 Kg/m 0,639 	 813400 813400EVO	 813500 813500EVO



Rivenditore autorizzato

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